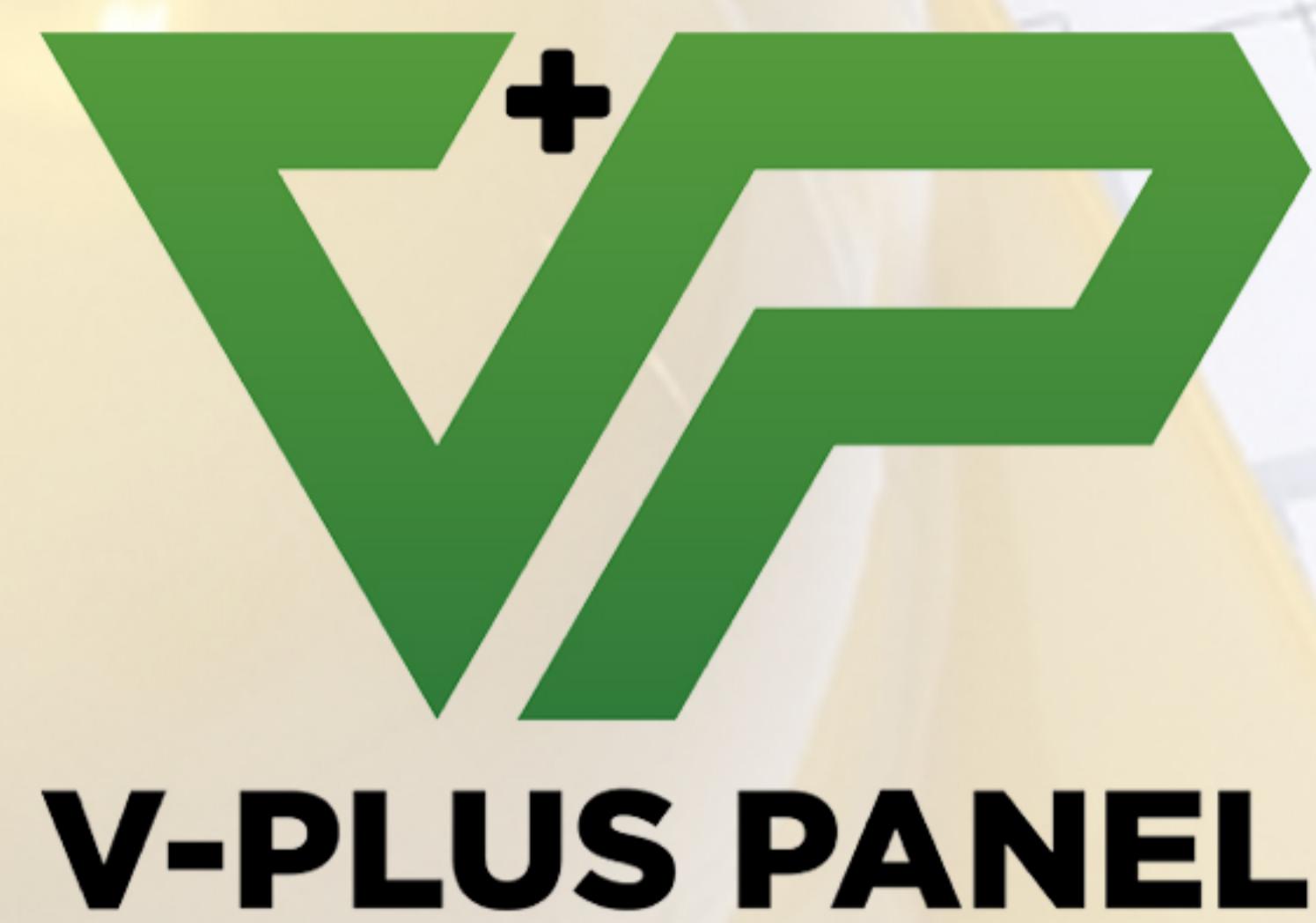




Scan code for video link



V-PLUS PANEL

METHOD OF STATEMENT

IBS V-PLUS WALL LIGHTWEIGHT PANEL
FOR **WORK CONSTRUCTION**

FOR LOCAL CAPACITY & INTERNATIONAL MARKET



PSB Singapore



VODAPRUF
VPLUS PANEL

CONTENT LIST

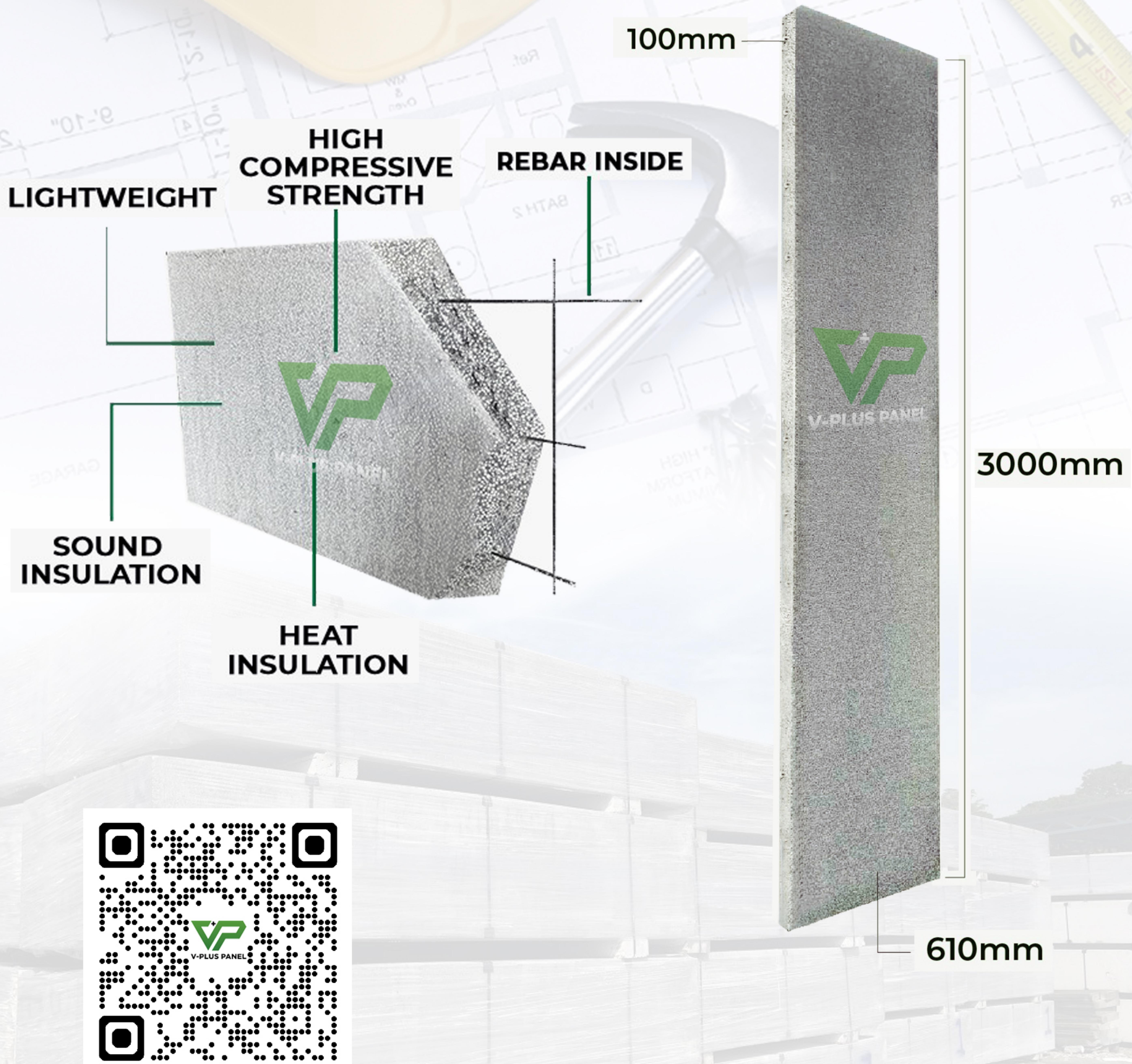
1: INTRODUCTION	3
2: PREPARATION : MATERIAL LIST	5
3: PREPARATION : TOOLS	6
4: METHOD OF STATEMENT – IBS VPLUS FOR PANEL WALL	7
A) Site Preparation	7
B) Setting out and measurement	7
C) VPLUS Panel Installation Types & Arrangement	8
i) Common Installation of VPLUS Panel Wall	8
ii) Installation of VPLUS Panel without Column	9
iii) Installation of VPLUS Panel for 18' feets wall	10
iv) Installation of VPLUS Panel for 20' feets wall	11
v) Installation of VPLUS Panel to the steel structure / Column	12
D) VPLUS Panel Locking System	13
i) VPLUS Panel attach to Column by Types	12
ii) Bottom Locking	14
iii) Upper Locking	15
iv) Surface Locking	16
E) Installation of VPLUS Panel as a Lintel Beam	17
F) Electrical Conduit Installation	18
G) Plumbing Installation	19
H) Application of Fibre Mesh & Skim Coat	20
I) Painting & Finishing	20
J) Method of Bracket Mounting for Heavy Item	21
5: METHOD OF STATEMENT – IBS VPLUS FOR PANEL FENCING	22
A) Site Preparation	23
B) Setting out and measurement	23
C) VPLUS Panel Installation Types & Arrangement	25
D) VPLUS Panel Locking System	26
E) Application of Fibre Mesh & Skim Coat	28
F) Painting & Finishing	28

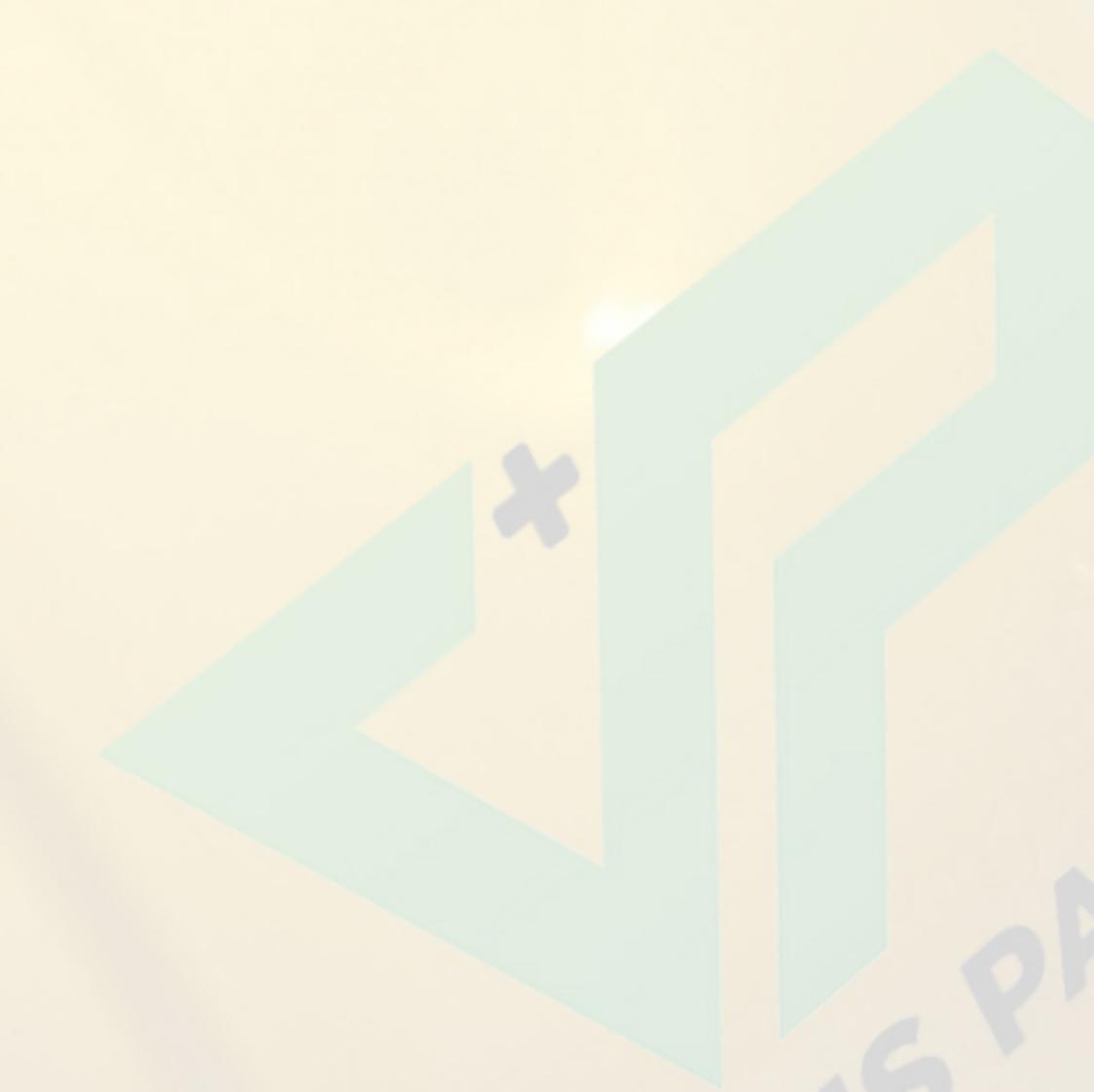
INTRODUCTION

IBS VPLUS Panel is Aerated Lightweight Concrete (ALC) block. This product's technological innovation benefits any construction projects by accelerating the overall timeline, being cost-effective, and requiring fewer workers.

This Method of Statement (MOS) is established to guide our client on standard installation of the VPLUS panel. This will apply to all the siteworks as related to the construction as per project requirements and referring to the approved permit by the respective authority. All work shall be executed as per the direction of the supervisor/foreman for all activities as per schedule. Disciplines of work and liaison with the on-site supervisor are required for day-to-day activities.

Please ensure pre-briefing is conducted prior to start work on site.





V-PLUS PANEL

IBS VPLUS PANEL WALL

INSTALLATION OF VPLUS PANEL
FOR EXTERNAL & INTERNAL WALL

PREPARATION MATERIAL LIST



VPLUS panel come with standard size
3000mm (L) x 610mm (W) x 100 (T)



Fibre mesh



Steel bar Y10 with
size 10mm Ø & cut
10 inches length



Steel bar Y10 with
size 10mm Ø and cut
6" - 7" inches and
bend into '7' shape



concrete nail
(size 2" @ 2½")



Cement adhesive
come with standard
weight of 40kg
per bag.



Plaster render OR skimcoat
drymix come with
standard weight
of 40kg per bag.



Steel bar R6 with
size 6mm Ø and cut
7" - 8" inches and
bend into 'U' shape

PREPARATION TOOLS LIST

1
Ladder



2
Grinder



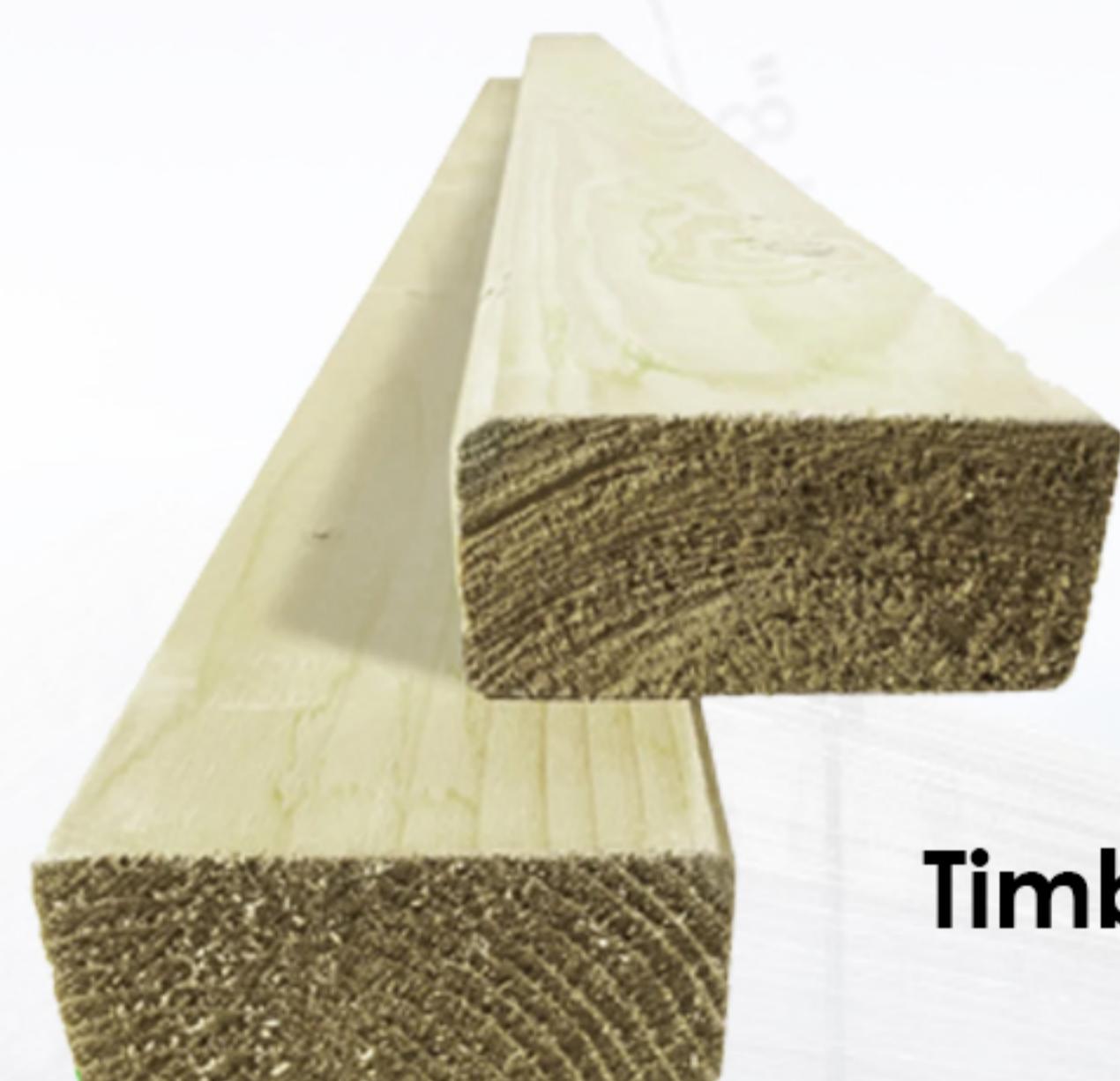
3
Staging



Circular Saw
Cutter size 9" @ 12"



Drill



Timber



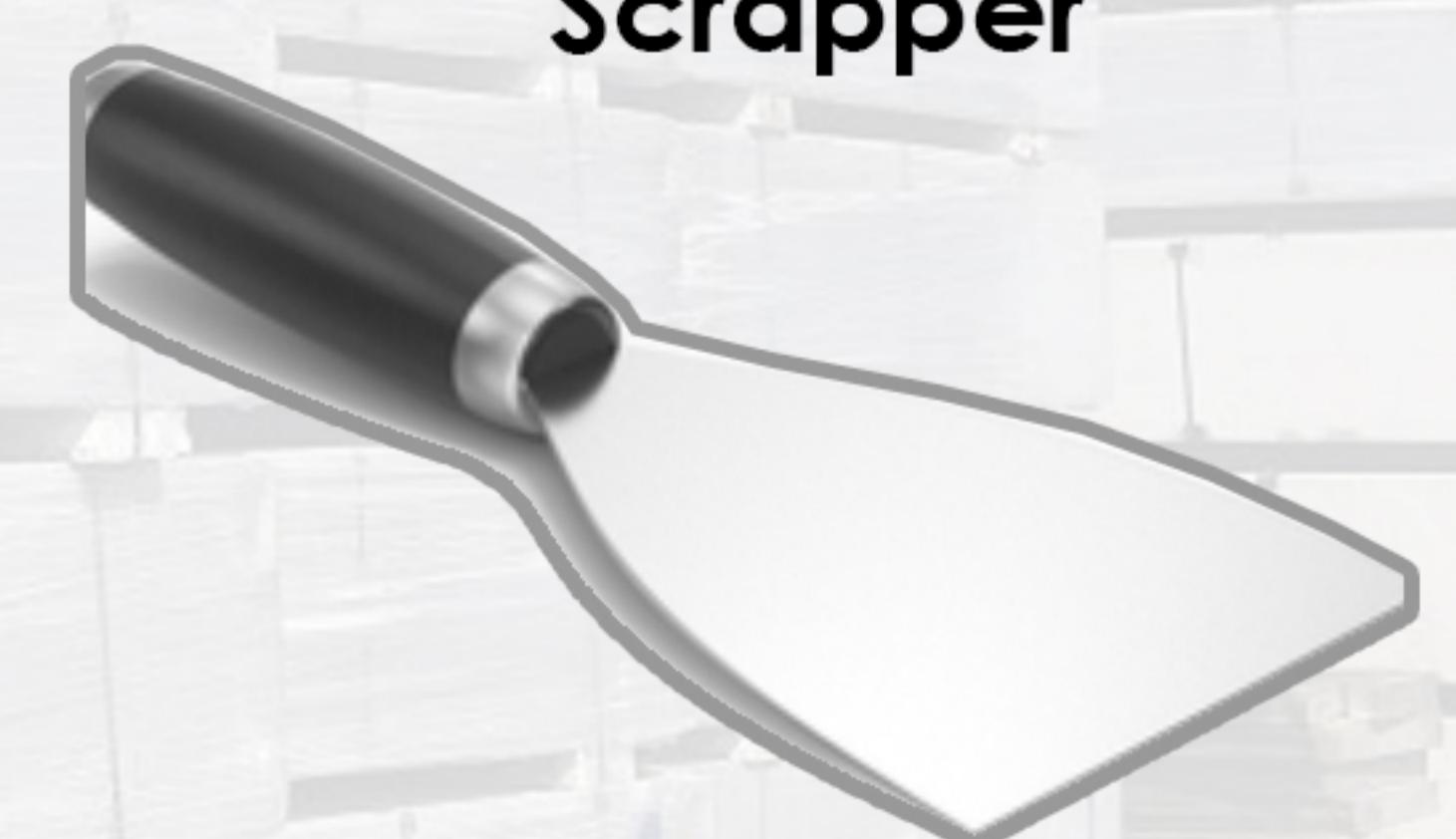
Cement mixer



Water Level @
Balancer



Cement
Scoop



Scrapper

METHOD OF STATEMENT V-PLUS FOR PANEL WALL



Scan code for video link

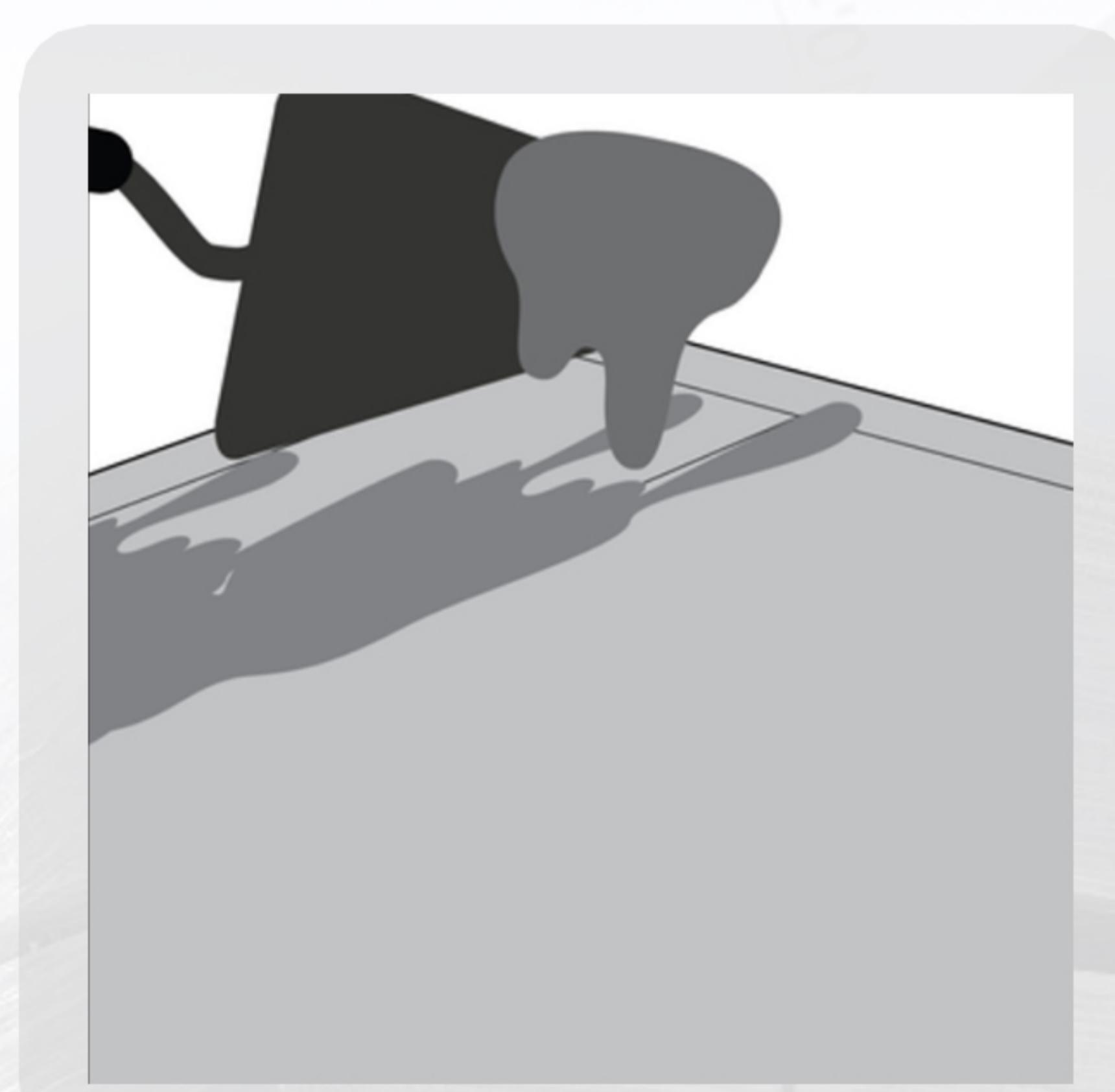
A) Site Preparation

- The column/beam/common brick/shear wall should be accurately aligned, with good finishing in order for the VPLUS panel to be joined properly.
- The beam surface must be level and clean from debris before setting out the marking line.

B) Setting out & measurement



- Set the concrete structures neatly, clear from any debris and marking.



- Mix the cement adhesive with 4:1.25 ratio to the water using blender.



- Apply cement adhesive on the beam before installing every VPLUS Panel.



- Paste the mixed cement adhesive on the side of VPLUS Panel.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

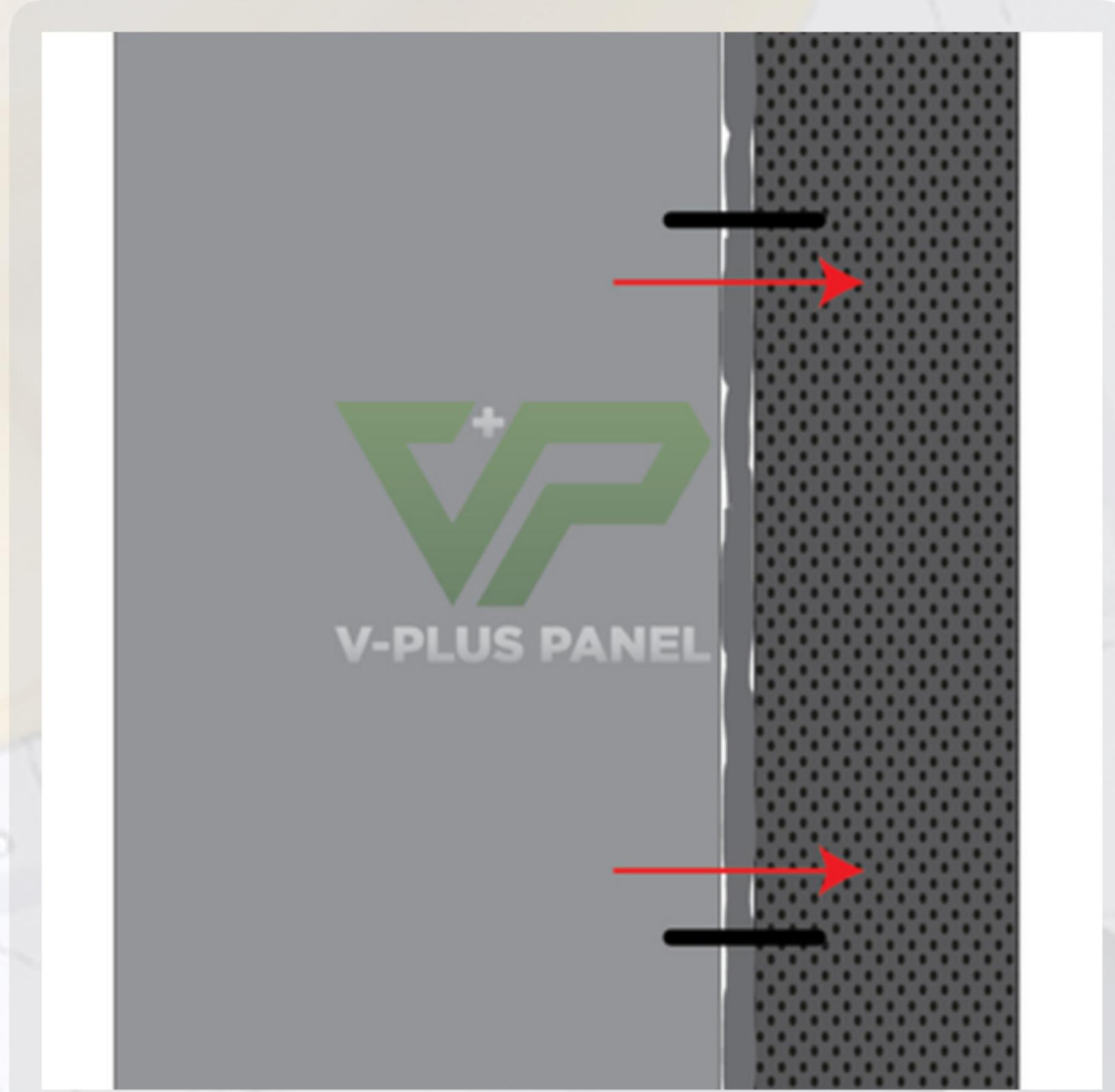
C) VPLUS Panel installation types & arrangement

i) 2 common types of VPLUS Panel installation:

5- 1 VPLUS Panel to concrete column



Install VPLUS Panel vertically attach to the column.

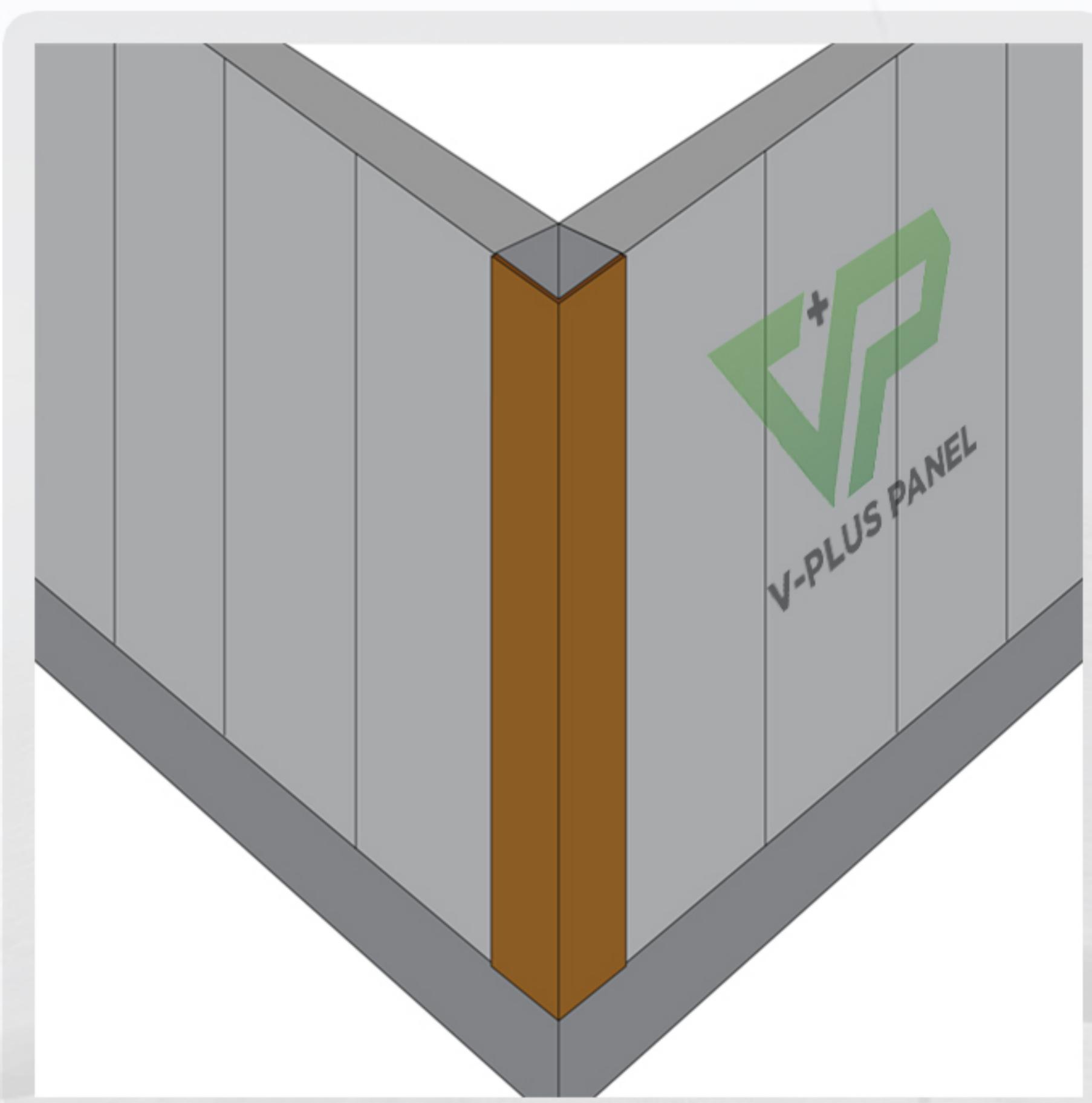


Before Panel attachment, drill and install stater bar Y10 with length 6 inches.

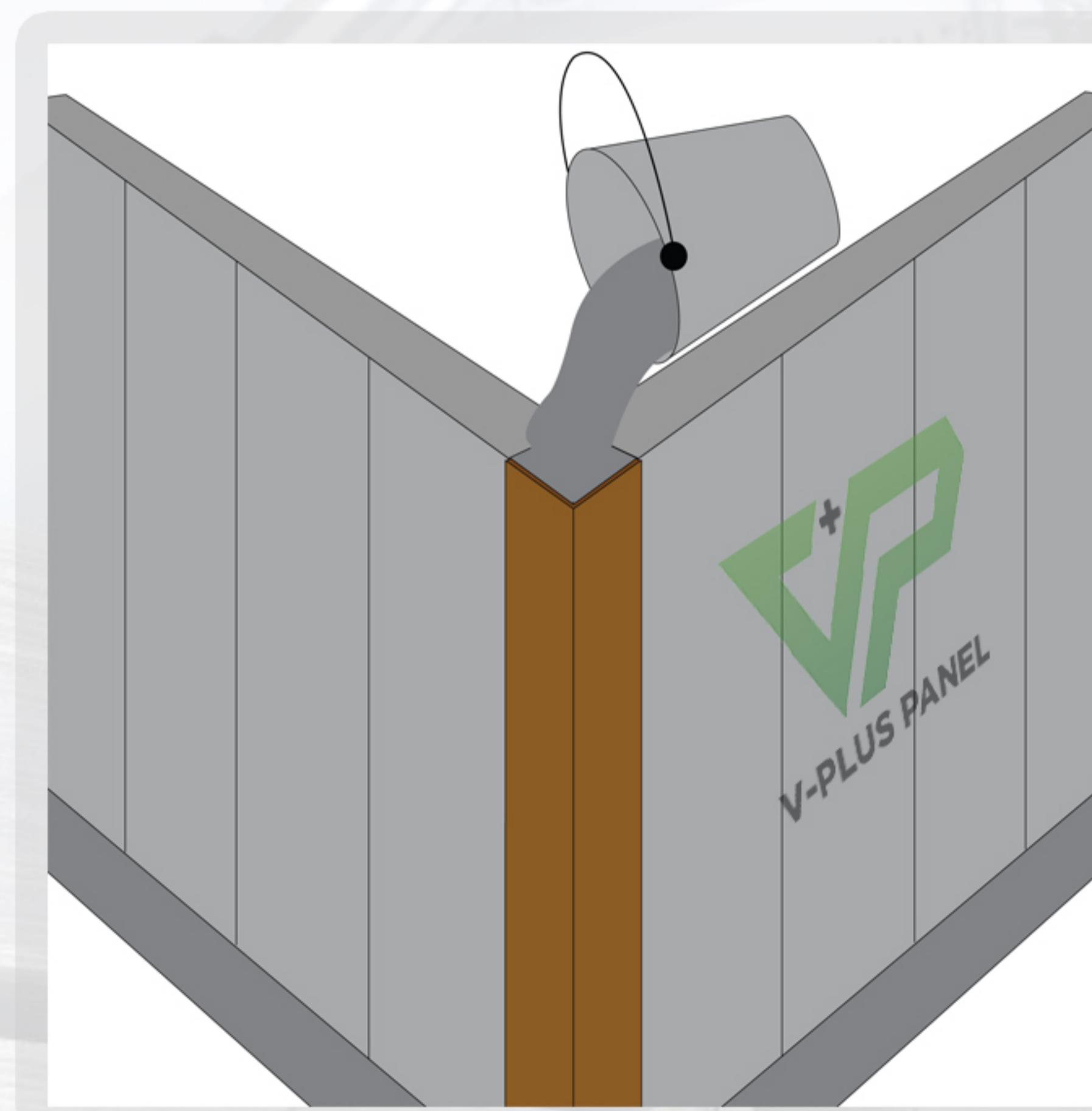


Scan code for detail drawing

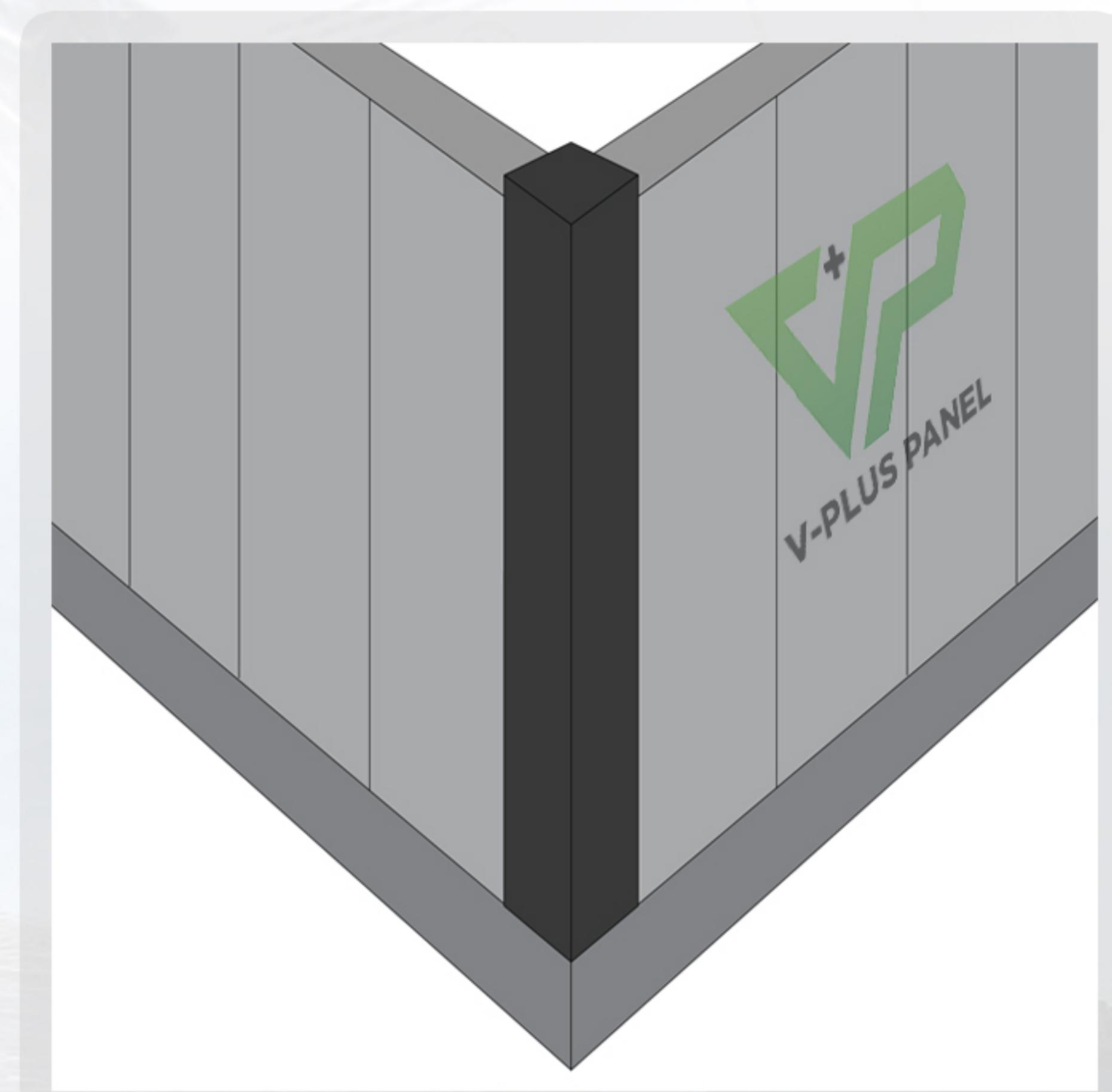
5-2 VPLUS Panel to concrete column (Shuttering)



Complete Column steel rebar and link bar installation, put timber shuttering between panel to panel, to create column formwork.



Mixing concrete as per column specification. Pour concrete into timber shuttering. Optional to use concrete vibrator to ensure concrete evenly filled its form



After concrete dried, dismantle timber shuttering, make sure column form is perfectly done and no 'honeycomb' mark.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

C) VPLUS Panel installation types & arrangement

ii) Panel installation without column

(Only applicable for 1-storey house with 1000 sq.ft. & below)

5-3 Jointing VPlus Panel to VPLUS Panel



Directly attach panel edge to other panel side edge to form 'L' shape.

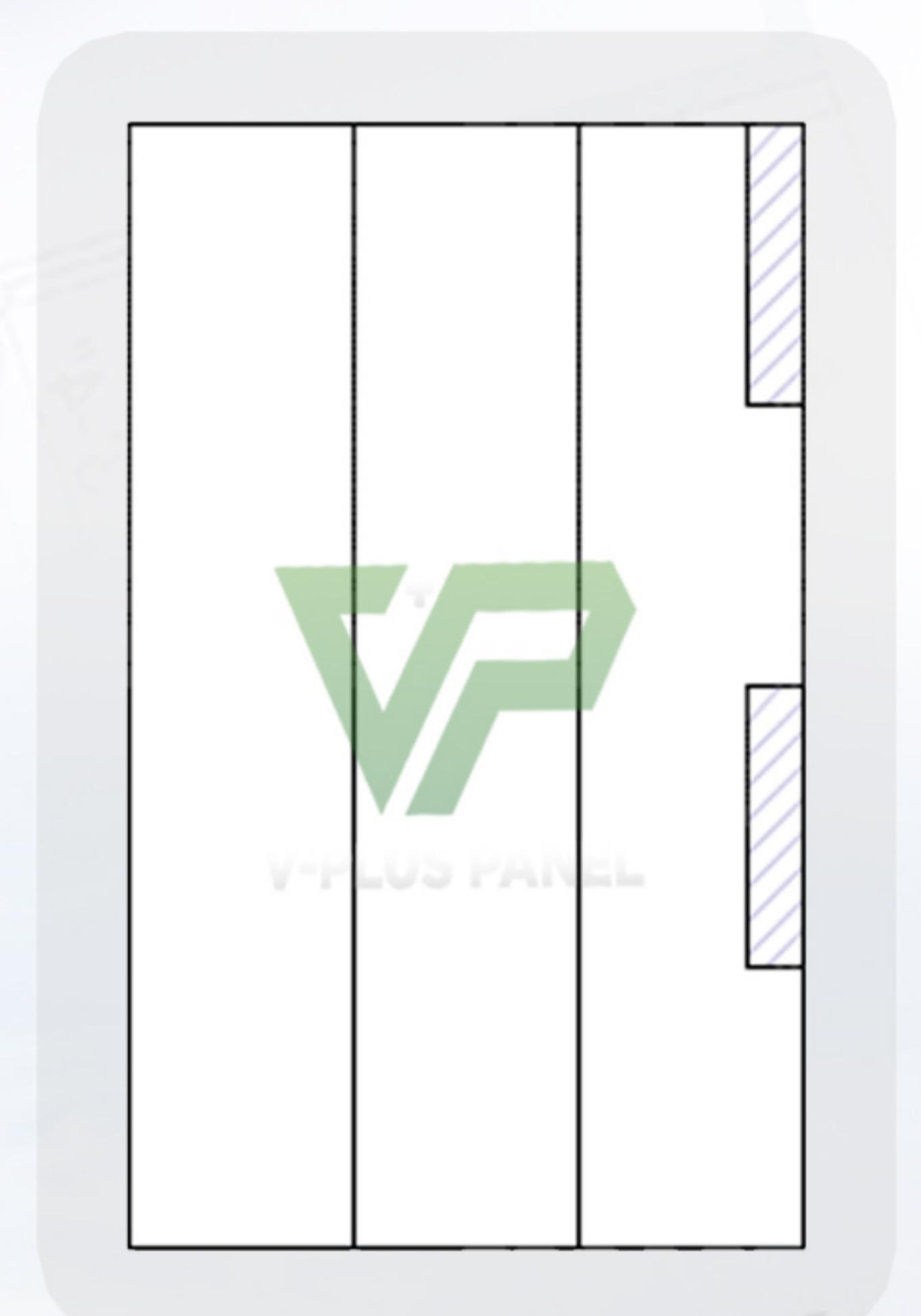
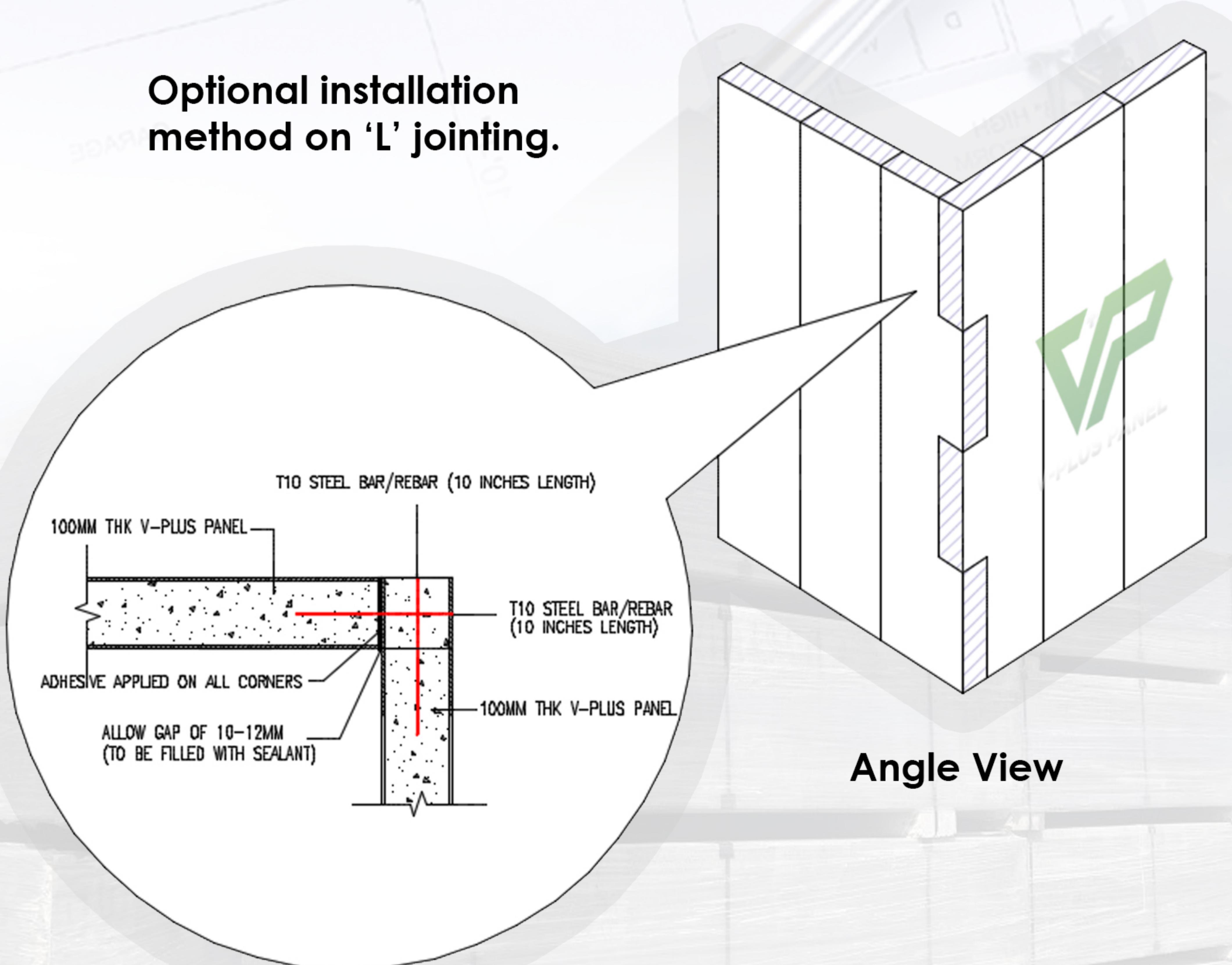


Lock both panels altogether and use timber to support panels fix to horizontally stand.



Scan code for video link

Optional installation method on 'L' jointing.



Side View

Angle View

METHOD OF STATEMENT

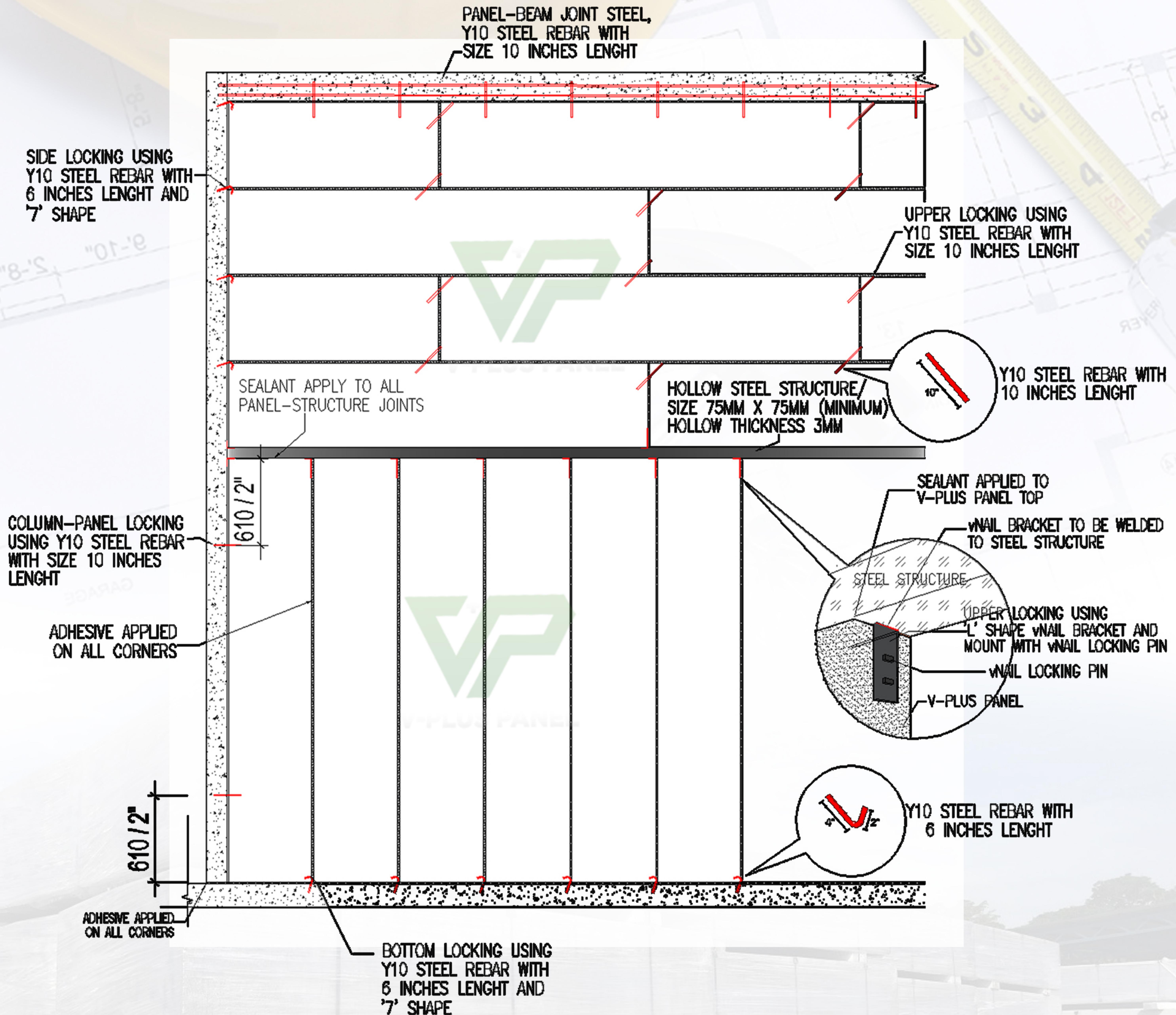
V-PLUS FOR PANEL WALL



C) VPLUS Panel installation types & arrangement

iii) Typical installation of VPLUS Panel for 18' feet wall

Scan code for detail drawing



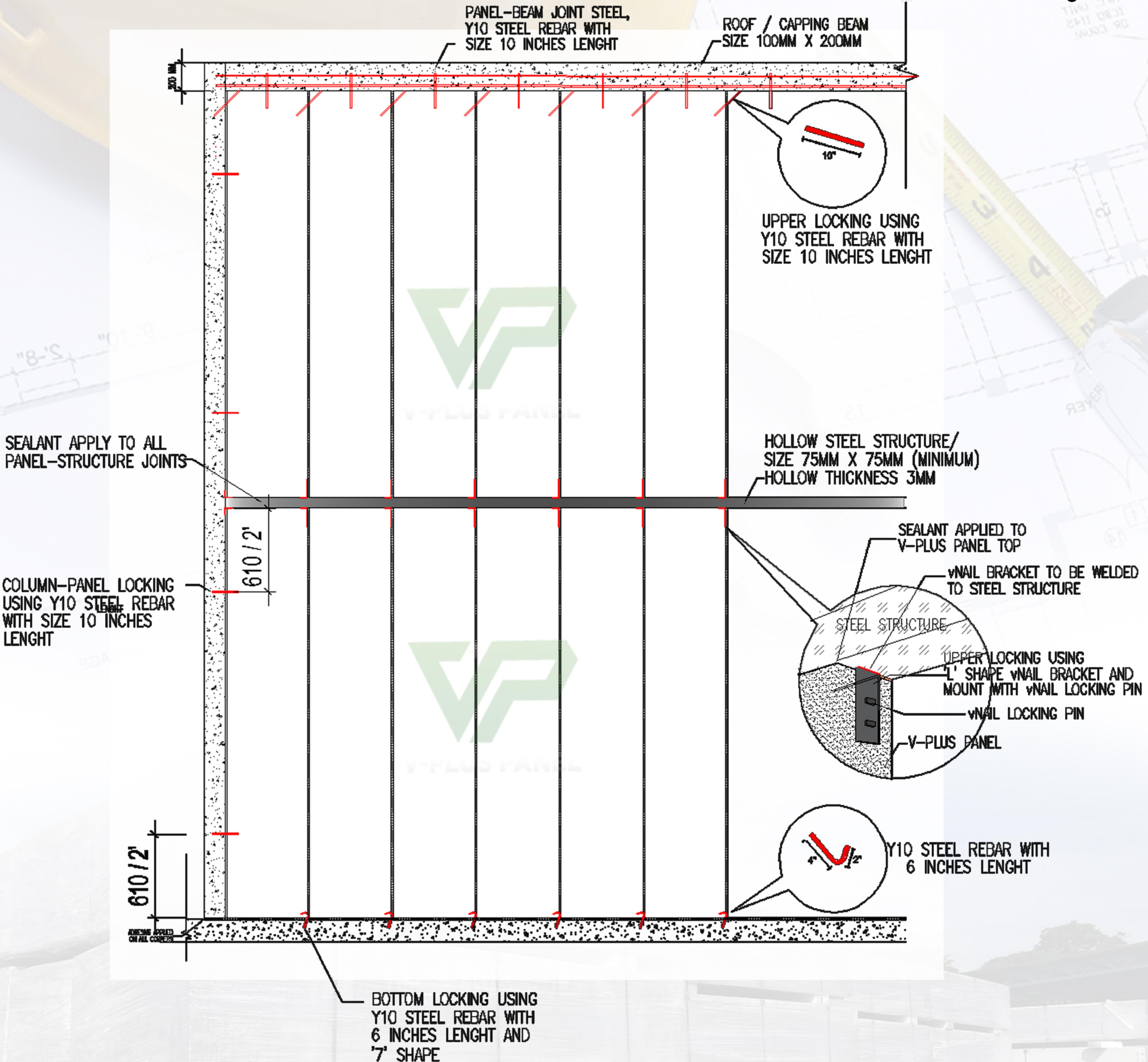
METHOD OF STATEMENT V-PLUS FOR PANEL WALL



C) VPLUS Panel installation types & arrangement

iv) Typical installation of VPLUS Panel for 20' feet wall

Scan code for
detail drawing



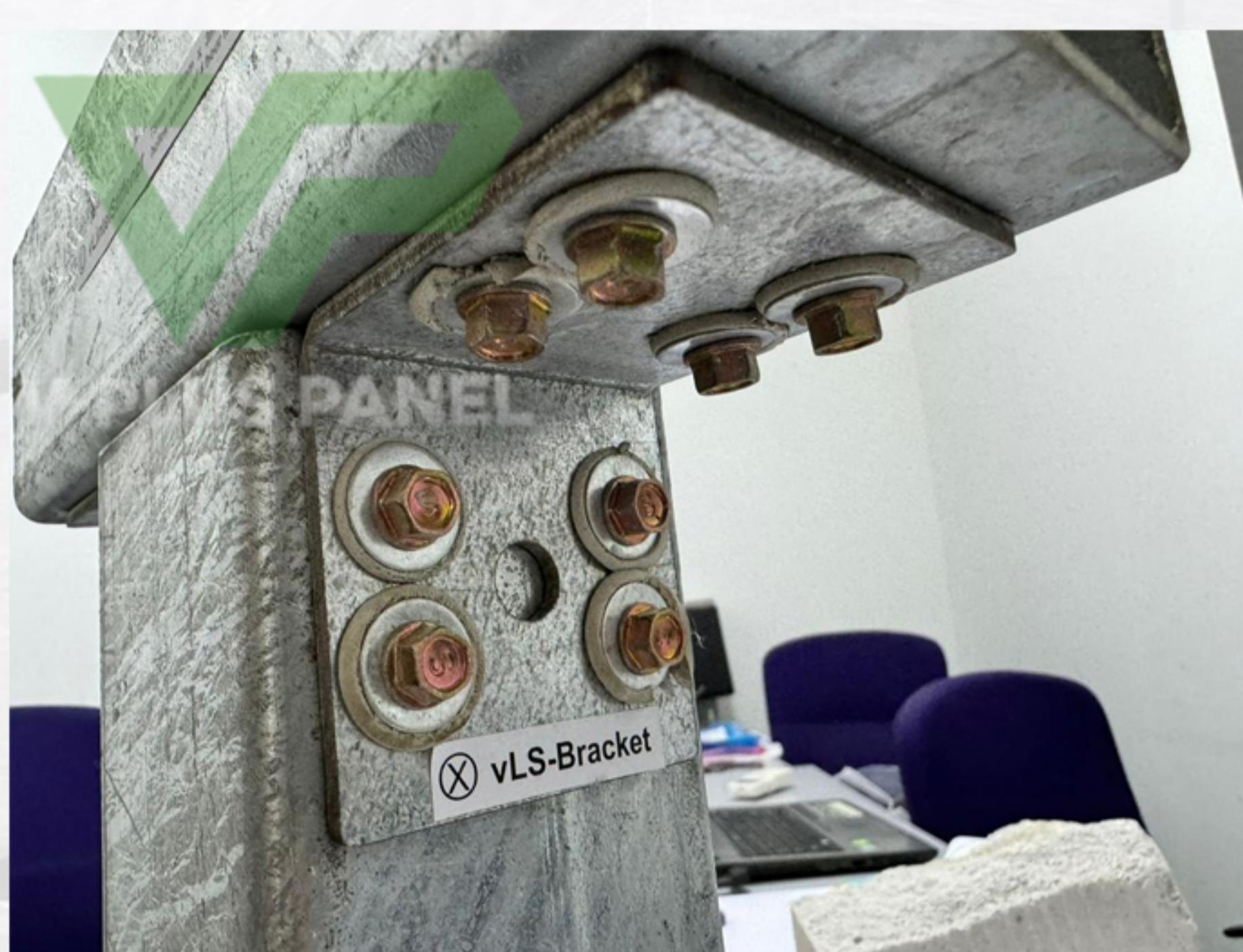
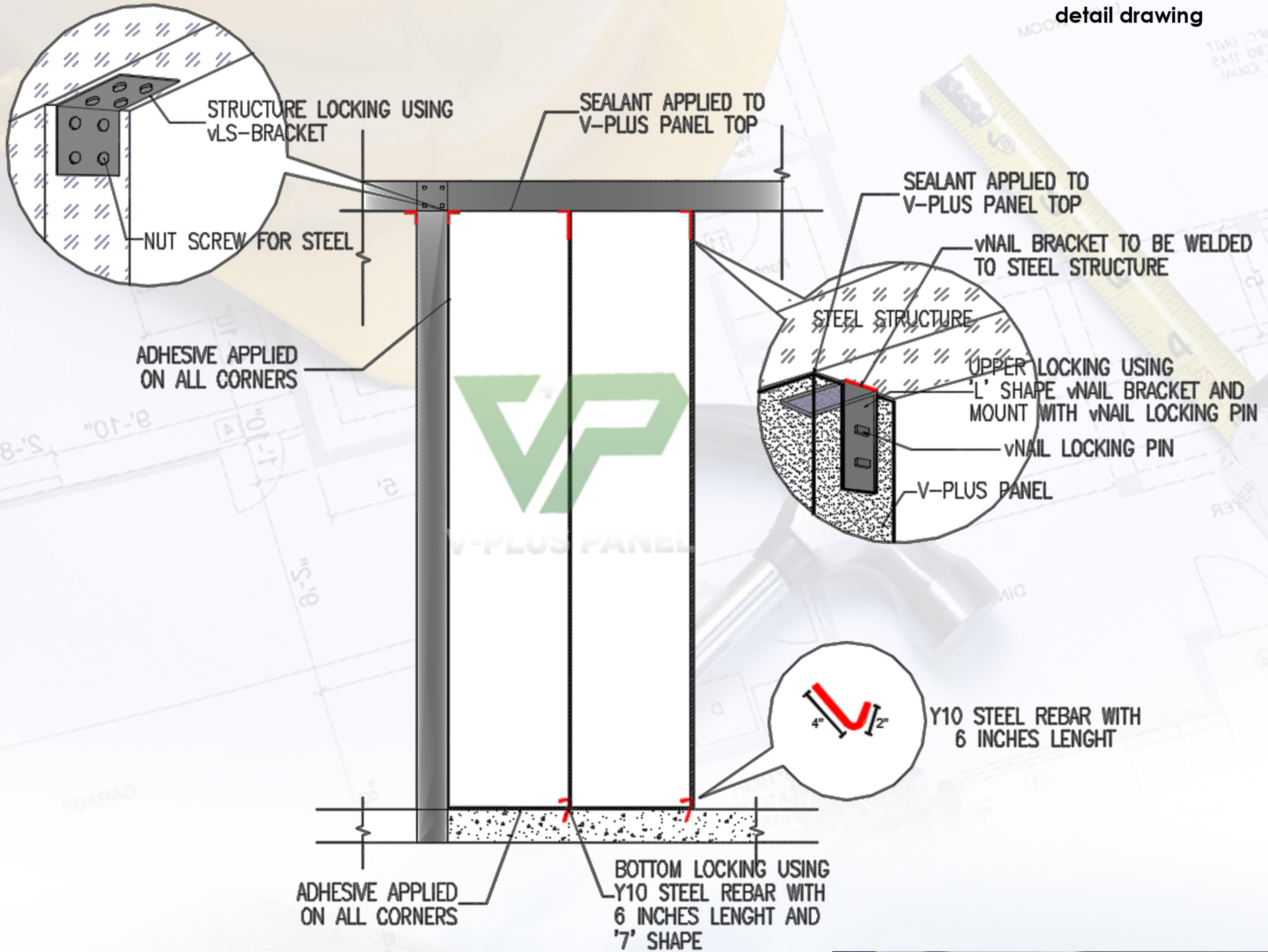
METHOD OF STATEMENT V-PLUS FOR PANEL WALL

C) VPLUS Panel installation types & arrangement



Scan code for
detail drawing

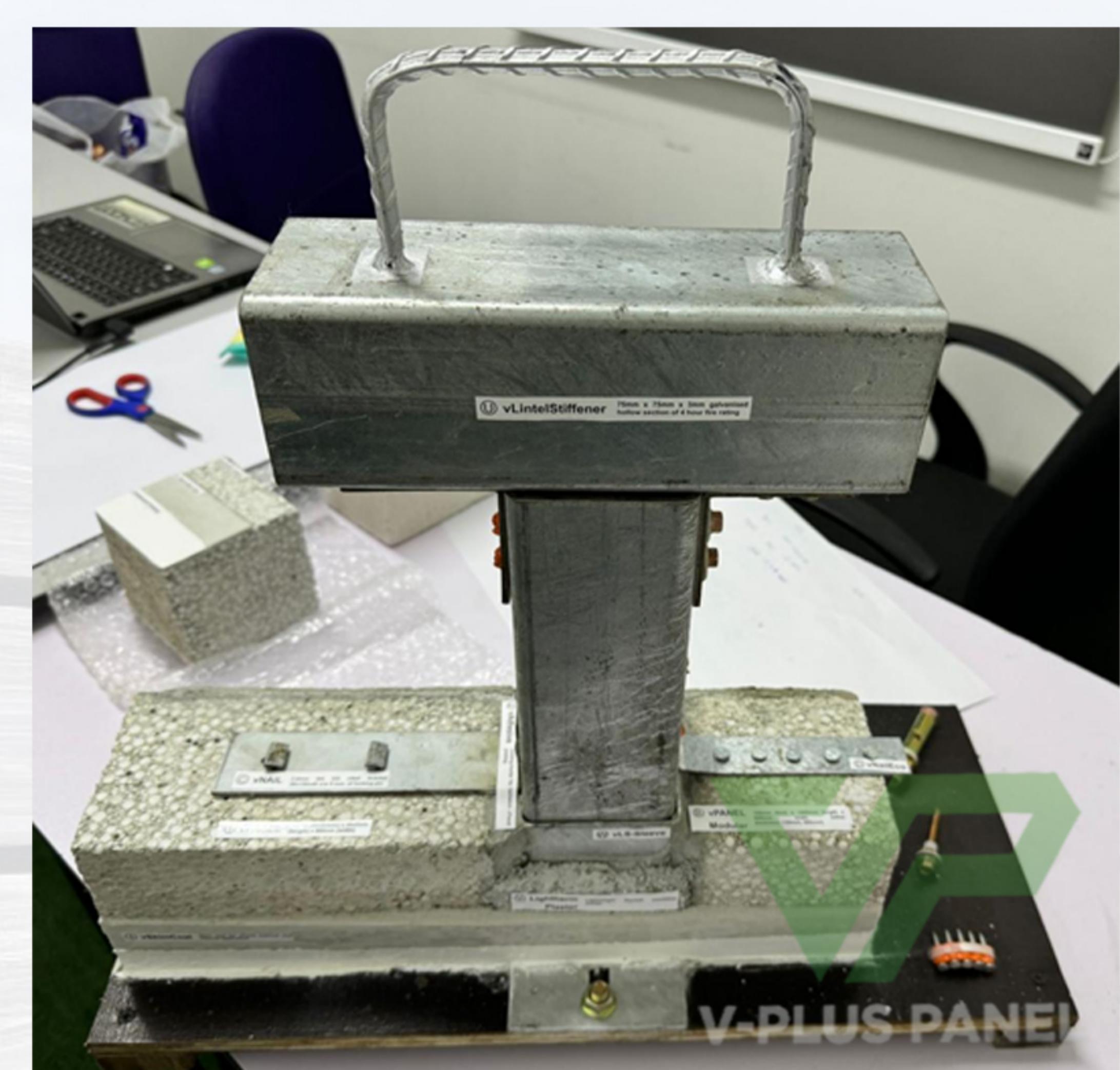
v) Installation of VPLUS panel to the steel column



Typical design of vLS-Bracket



Typical design of vNAIL-Bracket
and vNAIL Locking Pin

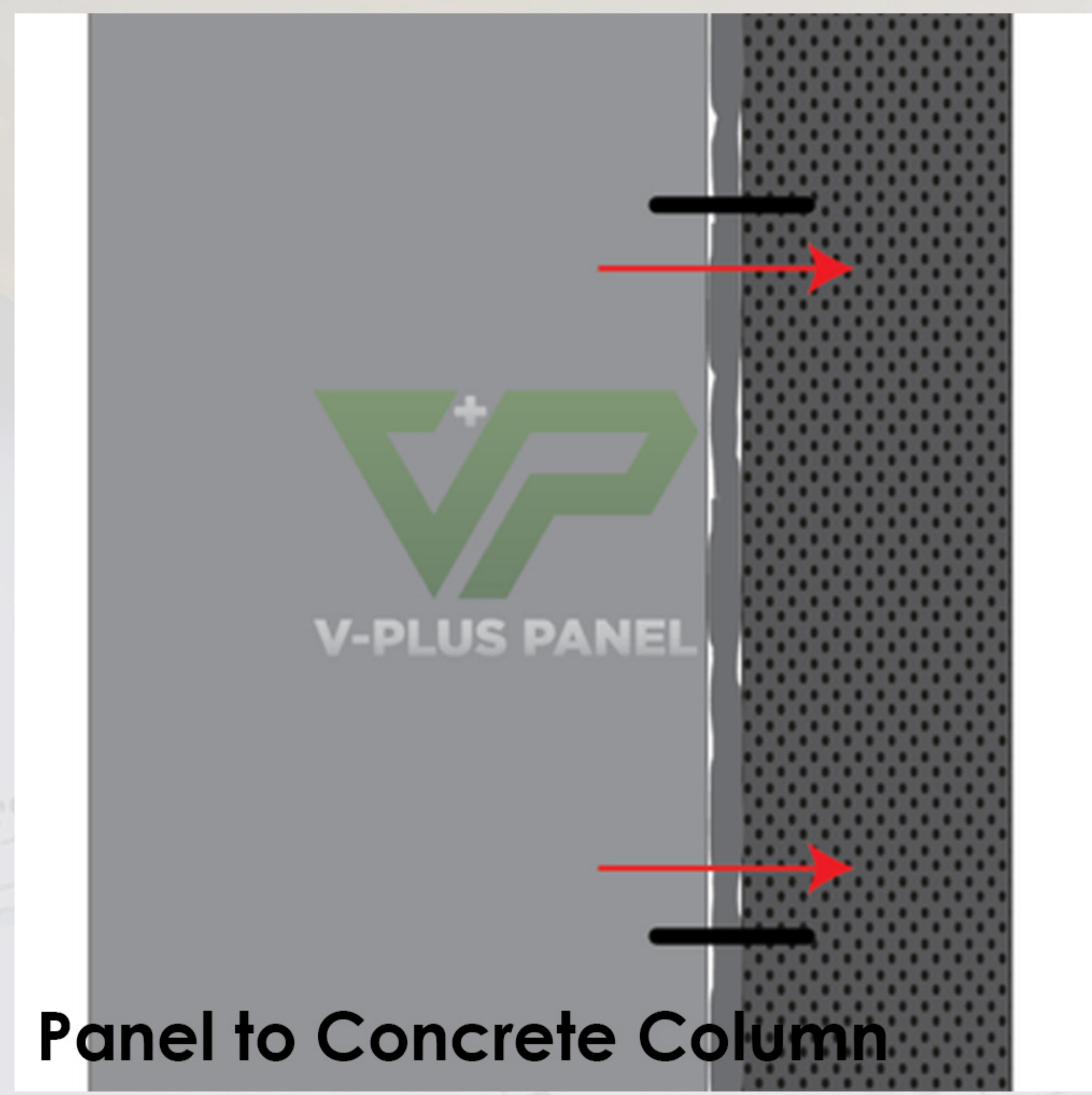


Typical installation method of V-PLUS panel to the steel structure / column

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

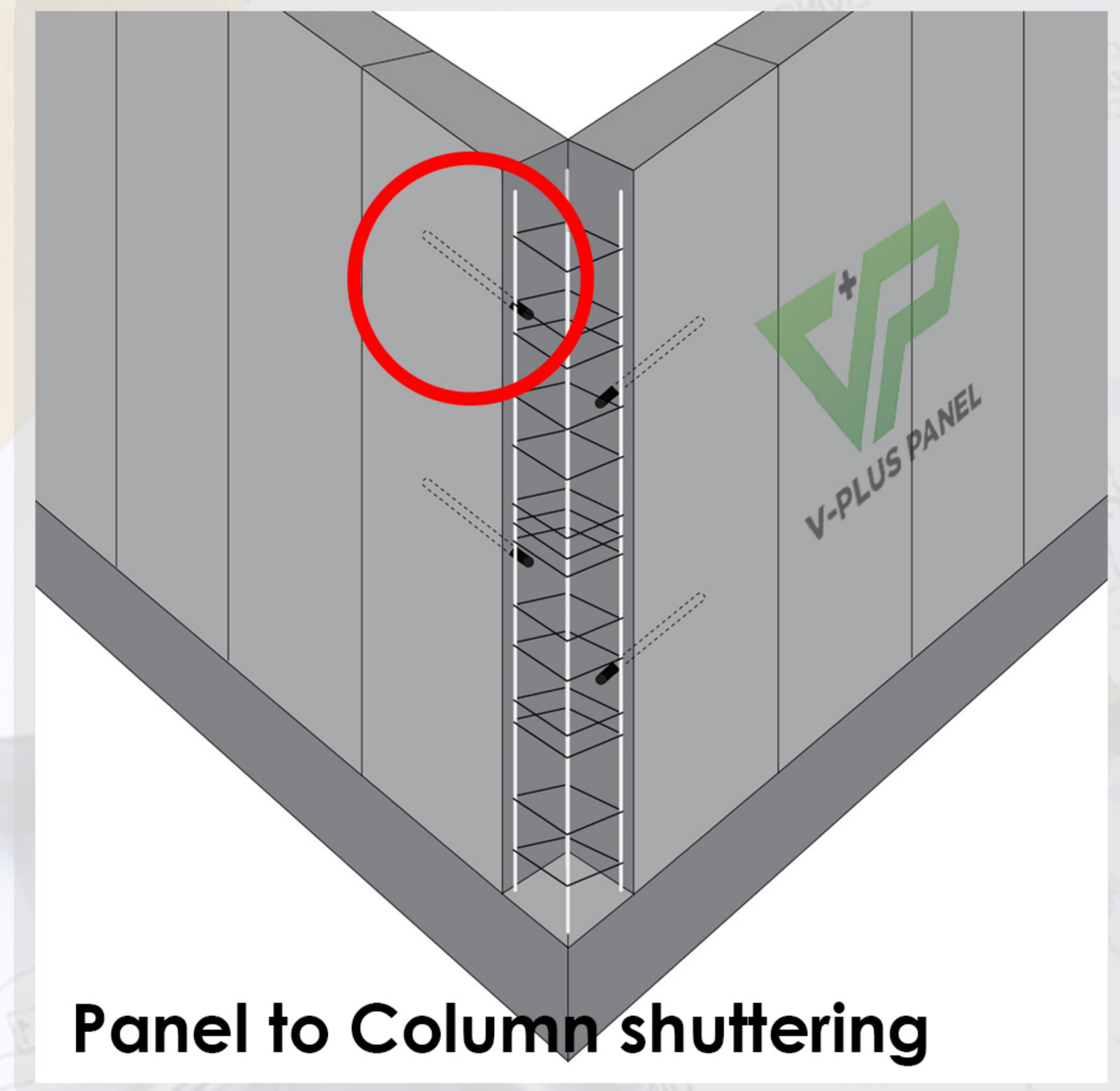
D) IBS VPLUS Panel Locking System

1) Column Type and Locking Method



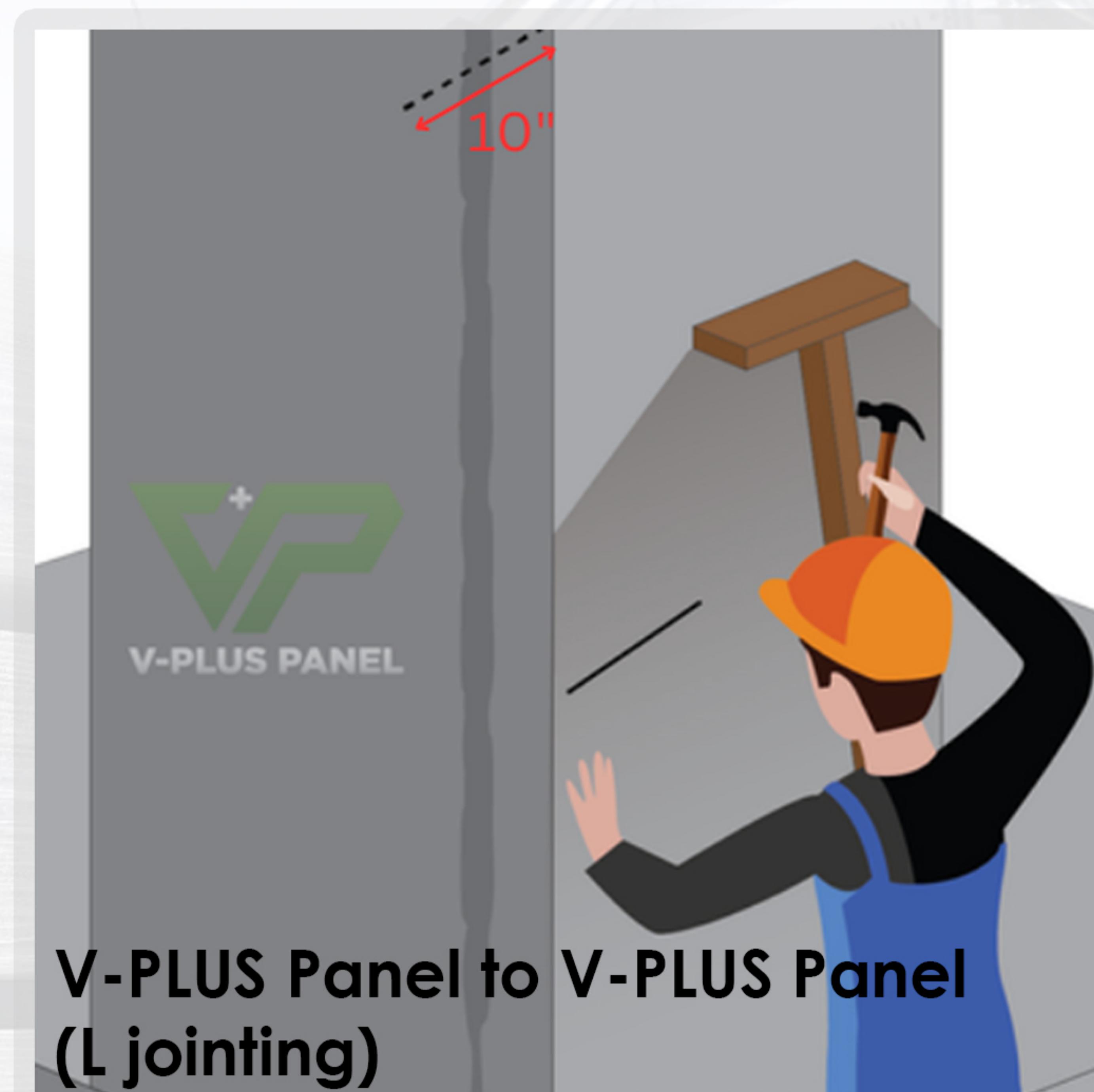
Panel to Concrete Column

Lock the panel using Y10 steel for starter bar with length 6 inches (3 inches IN, 3 inches OUT), minimum 2 Nos.



Panel to Column shuttering

Placing Y10 steel inside column formwork with length 6 inches (3 inches IN, 3 inches OUT), minimum 2 Nos.



V-PLUS Panel to V-PLUS Panel (L jointing)

Directly lock the panel using Y10 steel bar with length 10 inches, minimum bar to be used is 5 Nos.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

D) IBS VPLUS Panel Locking System

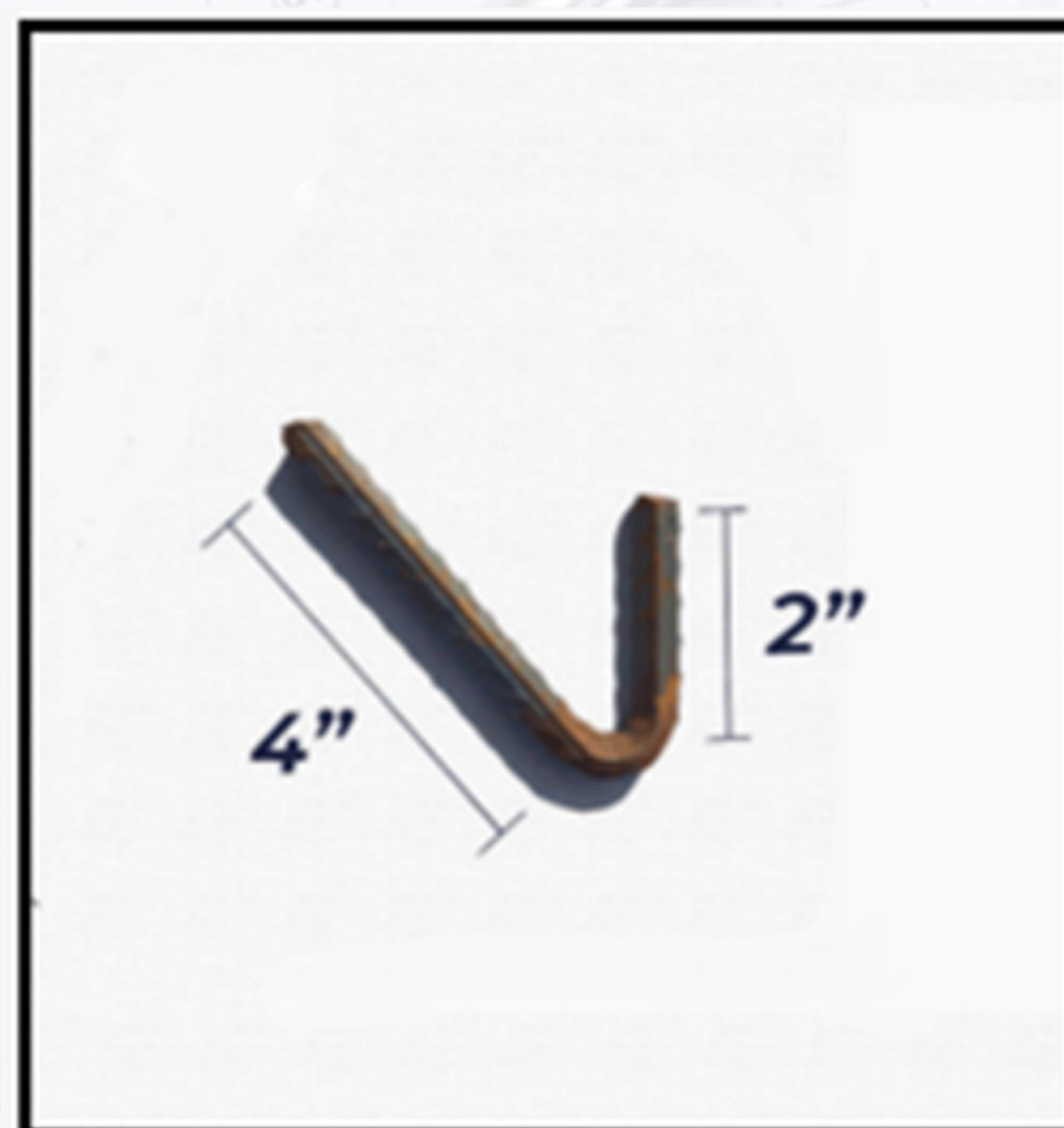
i) Bottom Locking



Drill the hole into the beam concrete for bottom locking slot at the edge of the Panel.



Lock the bottom of every panel installed using '7 shaped' Y10 bar with length 6-7 inches.



Y10 Steel

With '7' shaped & length
6 - 7 inches

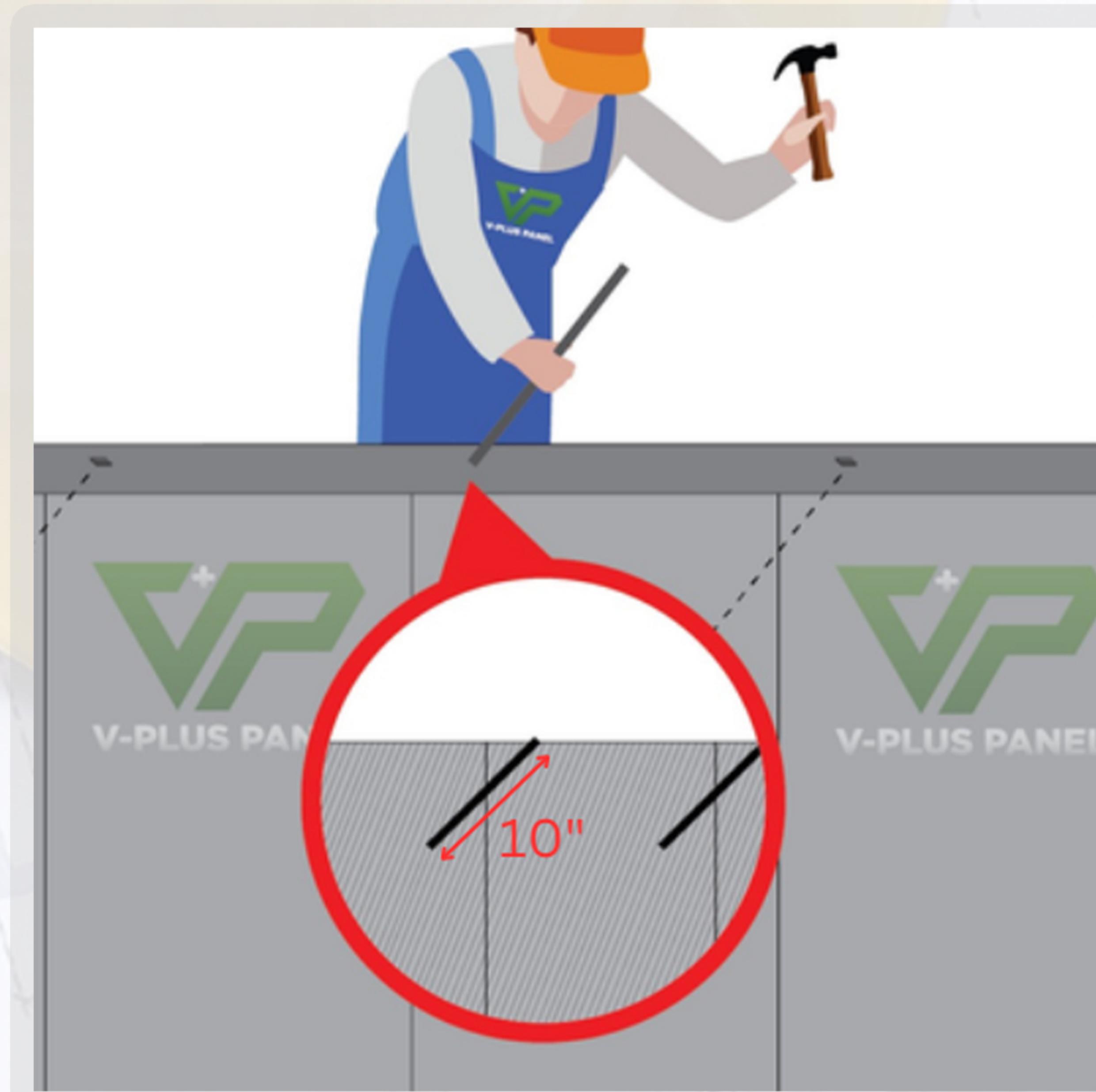


Scan code for video link

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

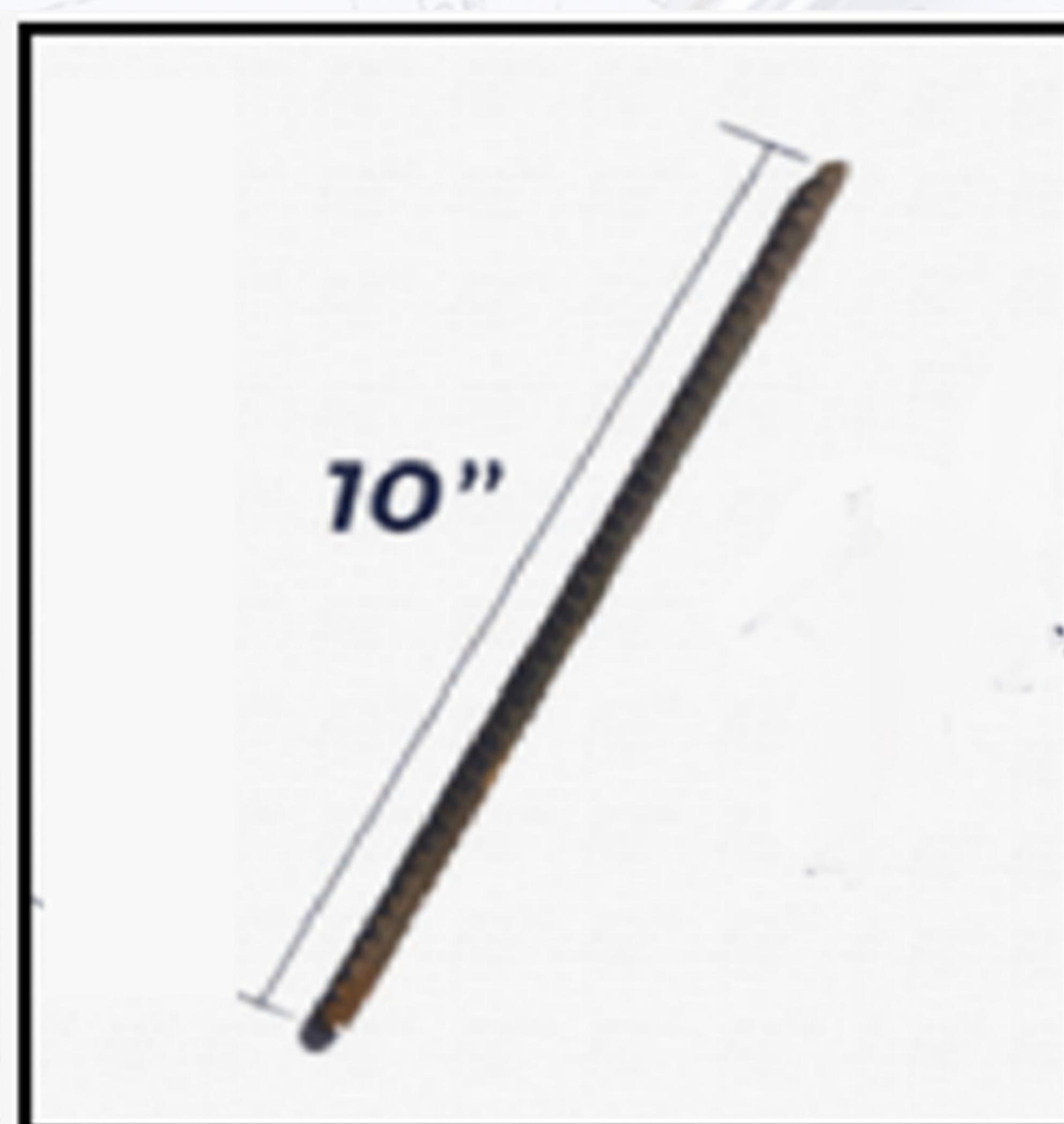
D) IBS VPLUS Panel Locking System

ii) Upper Locking



Scan code for video link

Lock every panel at the top using
Y10 steel with length 10 inches.

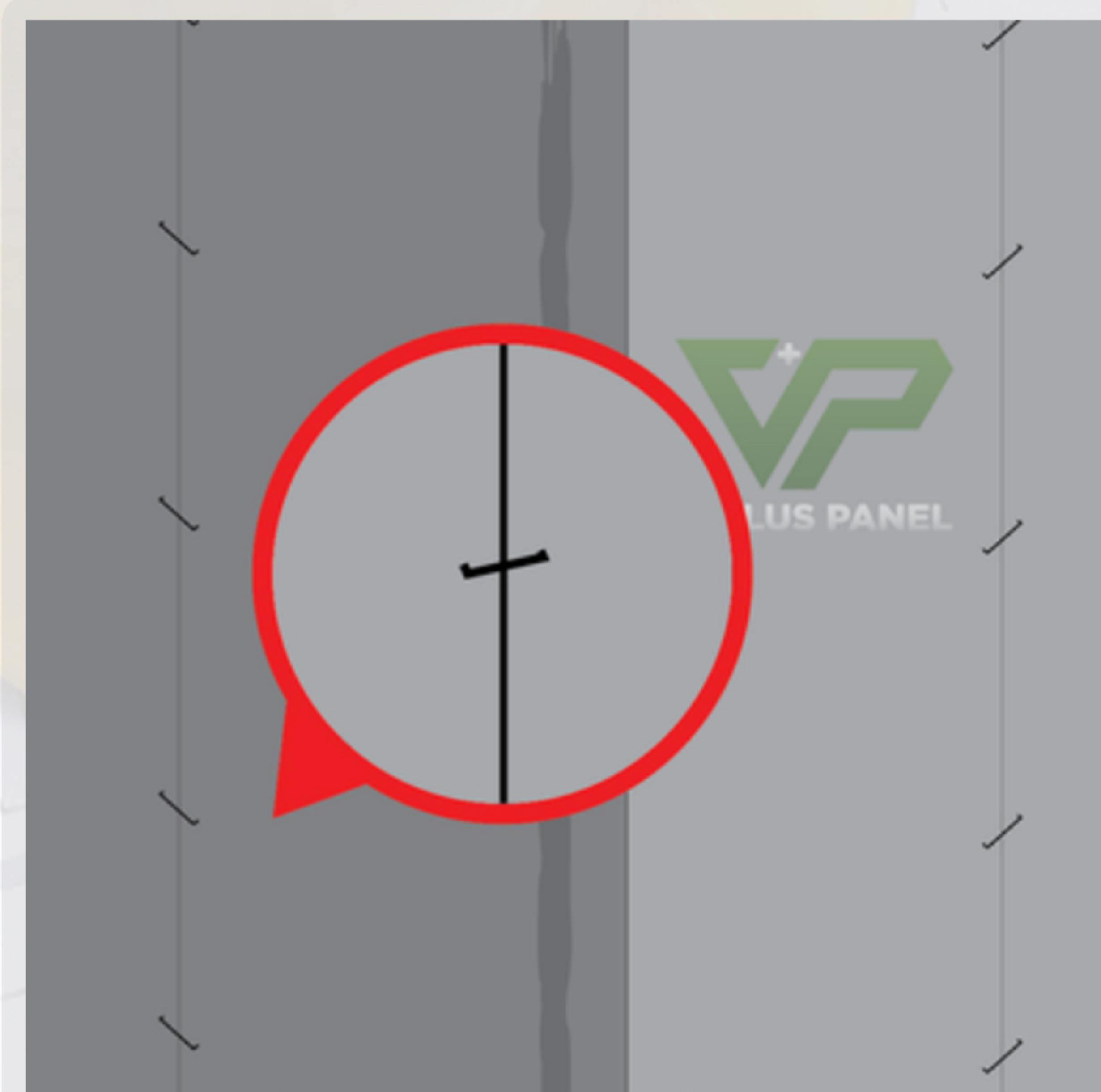


Y10 Steel
With length 10 inches

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

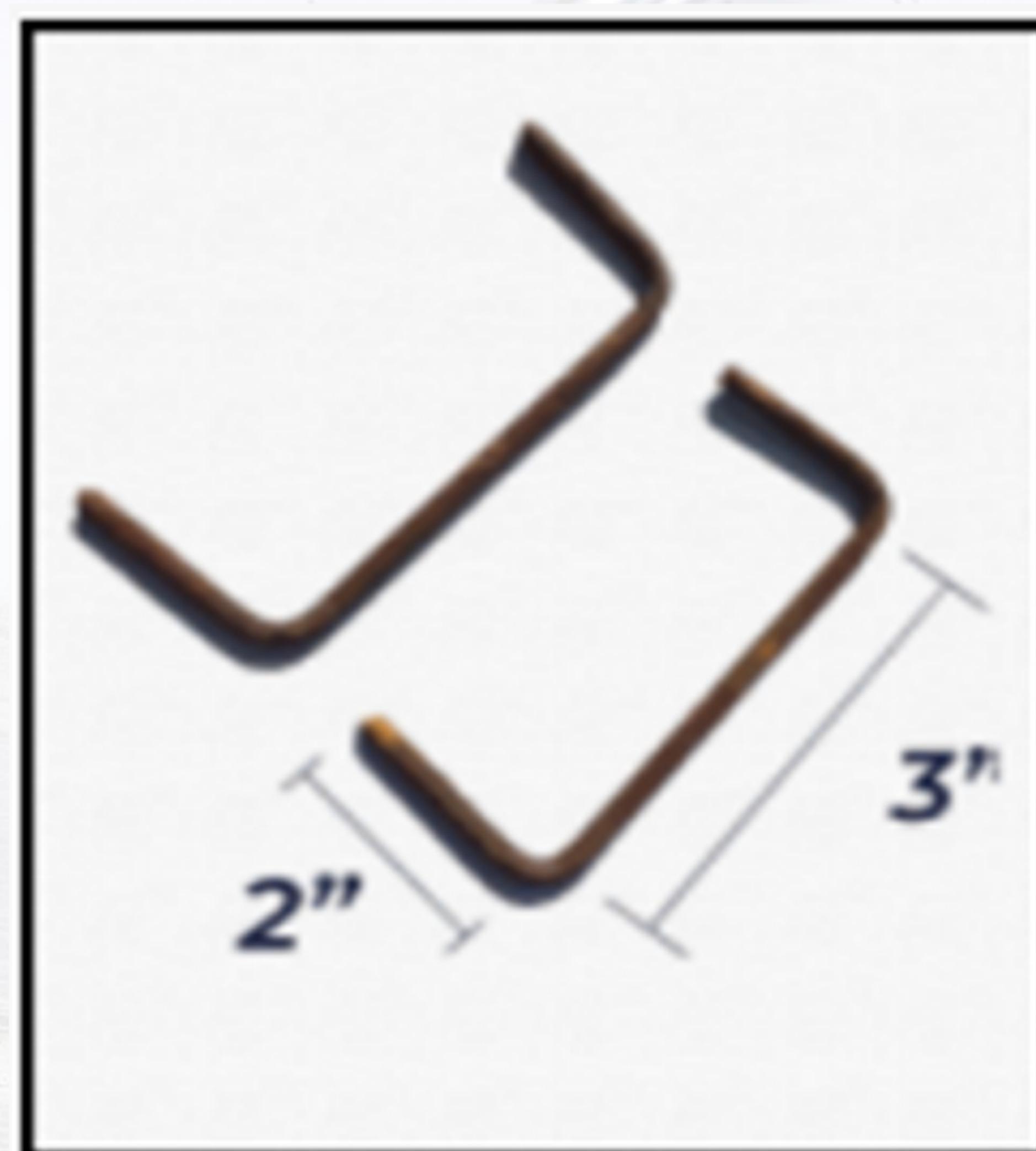
D) IBS VPLUS Panel Locking System

iii) Surface Locking



Scan code for video link

Lock the jointing of every panels using
R6 steel with 'stepler' shaped and
length 7"- 8" inches.



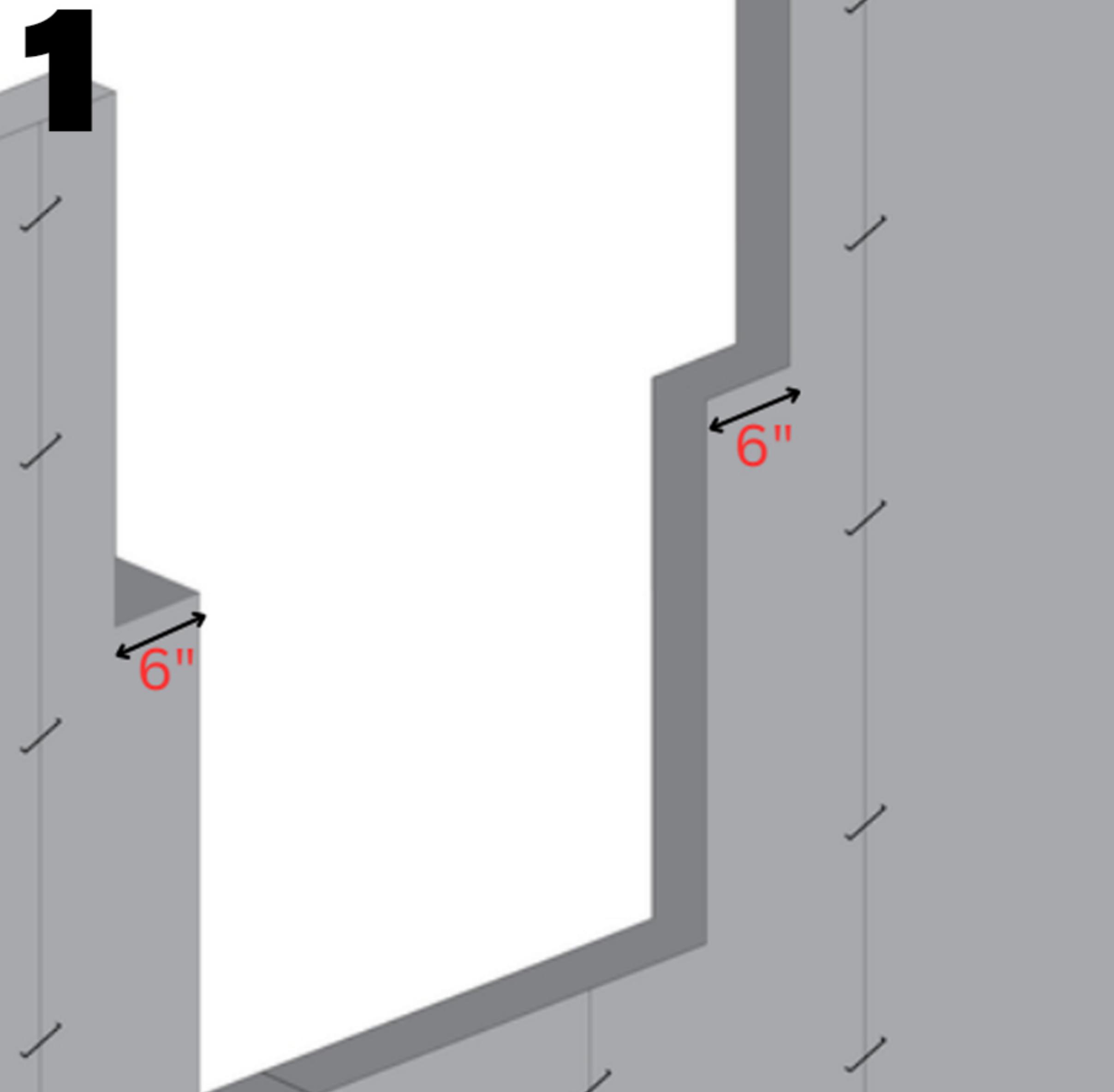
R6 Steel

METHOD OF STATEMENT V-PLUS FOR PANEL WALL



E) IBS VPLUS Panel install as a Lintel Beam for opening

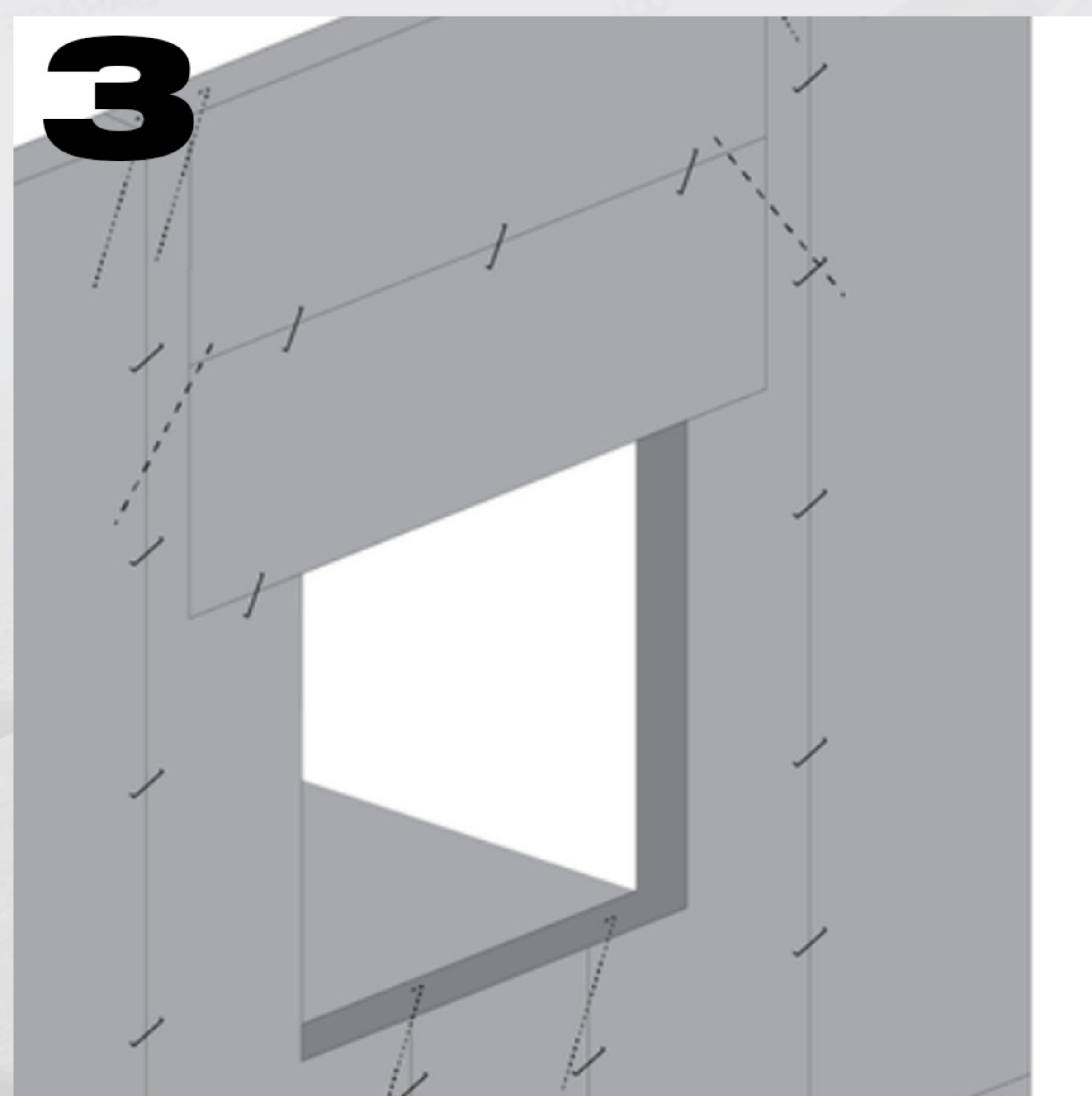
Scan code for video link



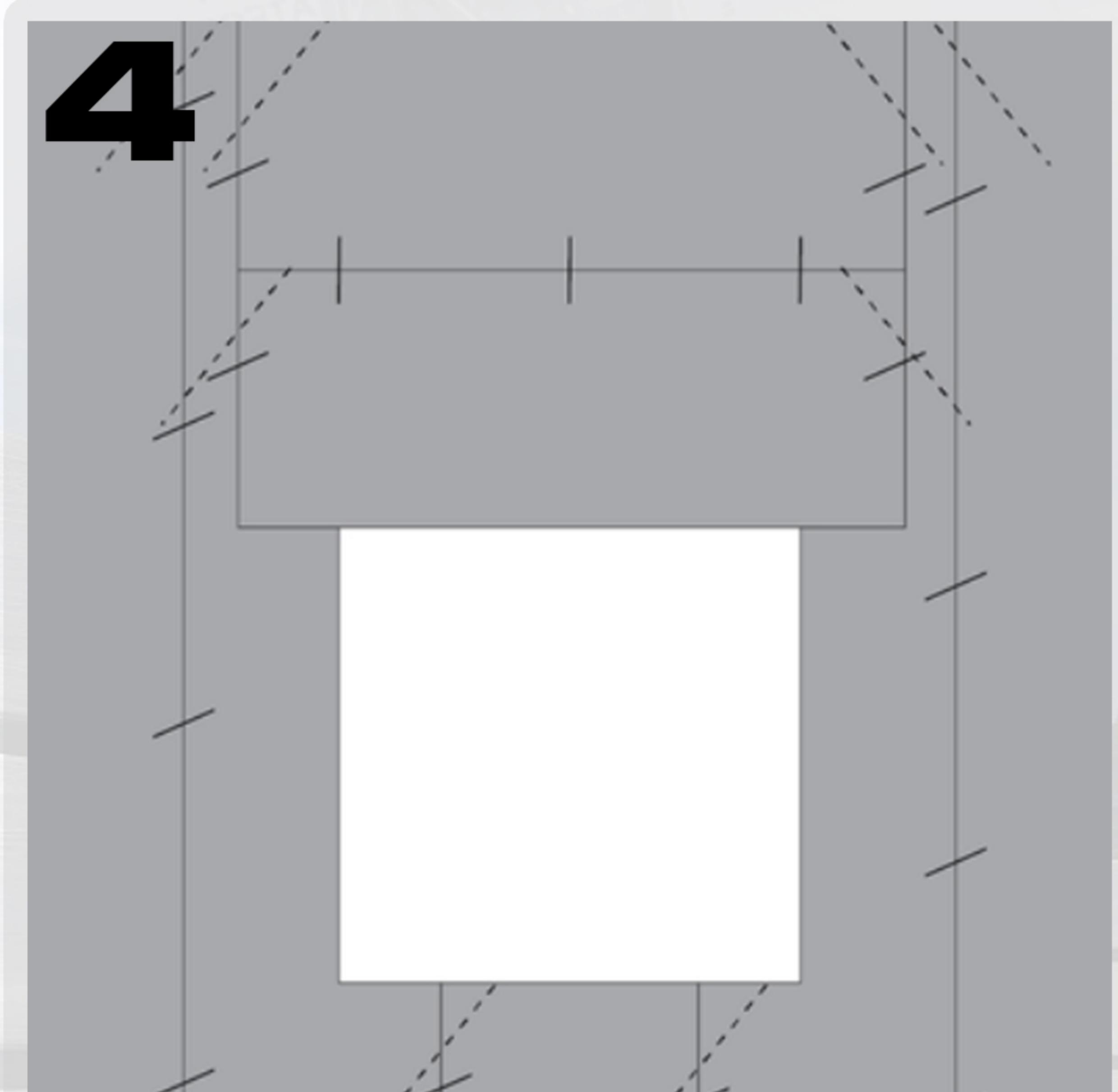
Cut the panel according to the opening size asscheduled in drawing. Ensure the length for panel platform is 6" minimum on both sides.



Put cement adhesive on VPLUS panel and arrange panel horizontally based on cutting size, Panel will be used as a lintel beam for windows & doors opening.



Lock the panel on every corners. bottom lock, upper lock and surface lock according to mentioned locking system after the lintel been placed.



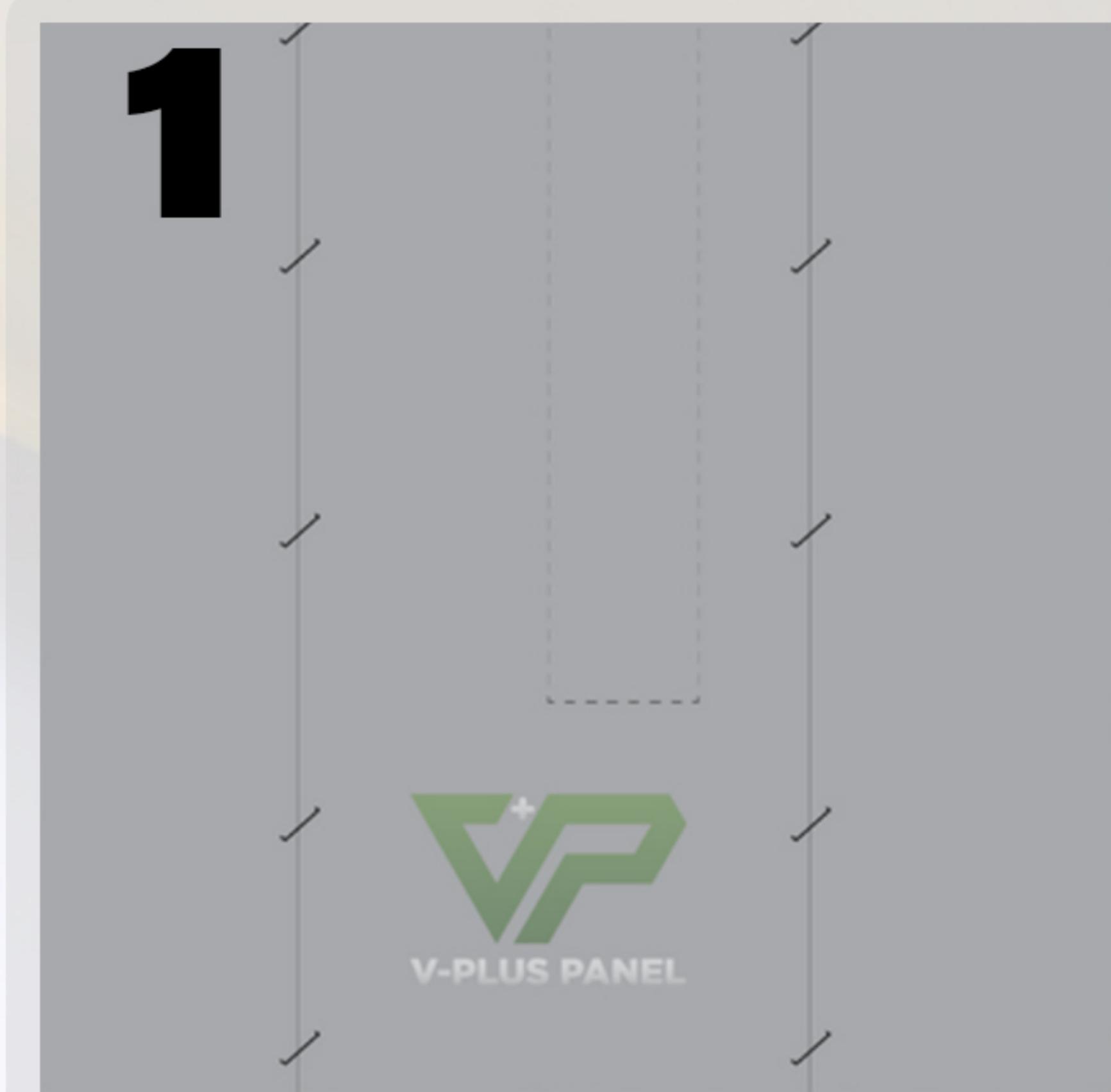
Make sure cement adhesive plenty applied to every jointing.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

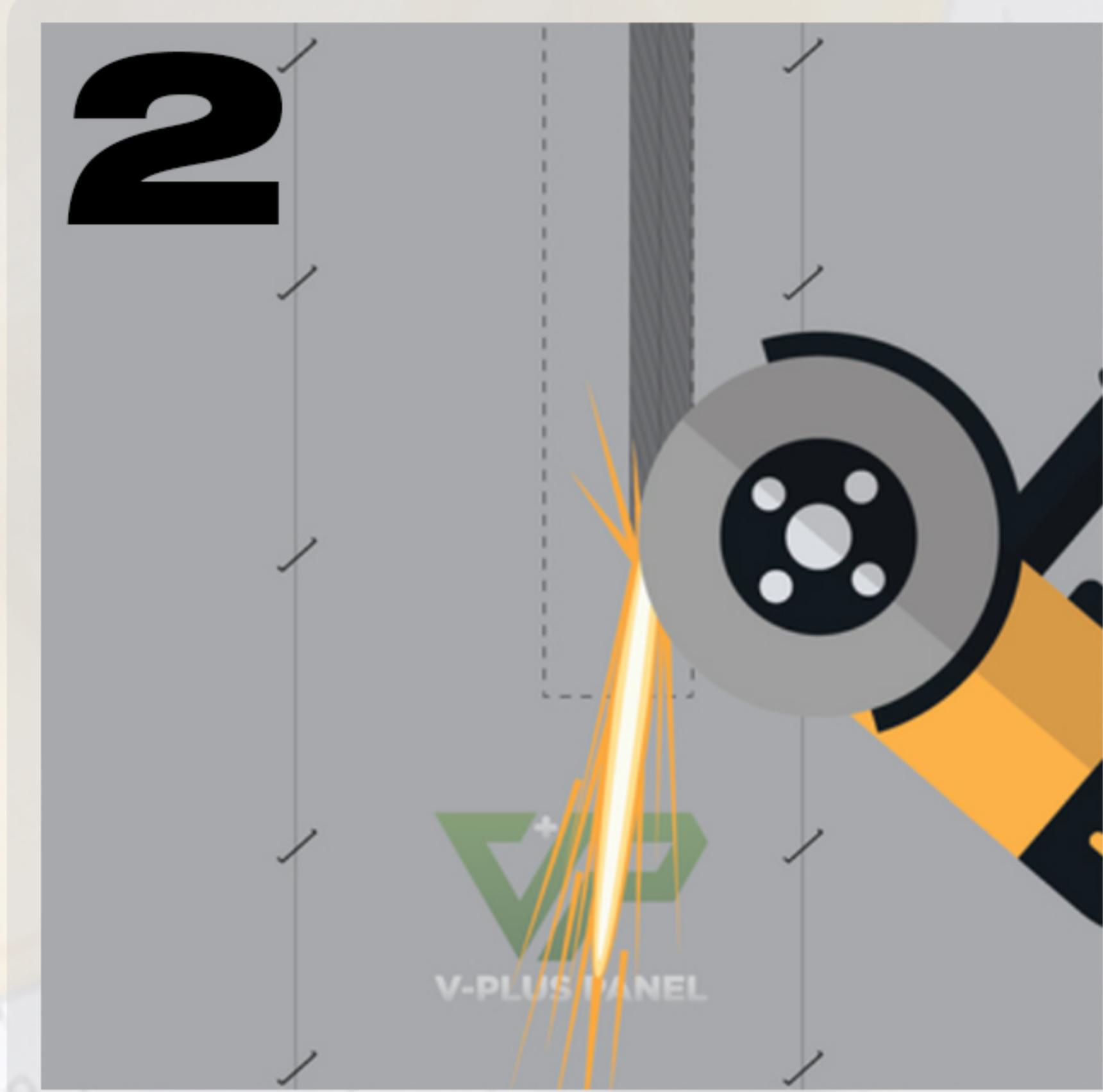
F) Electrical Conduit Installation



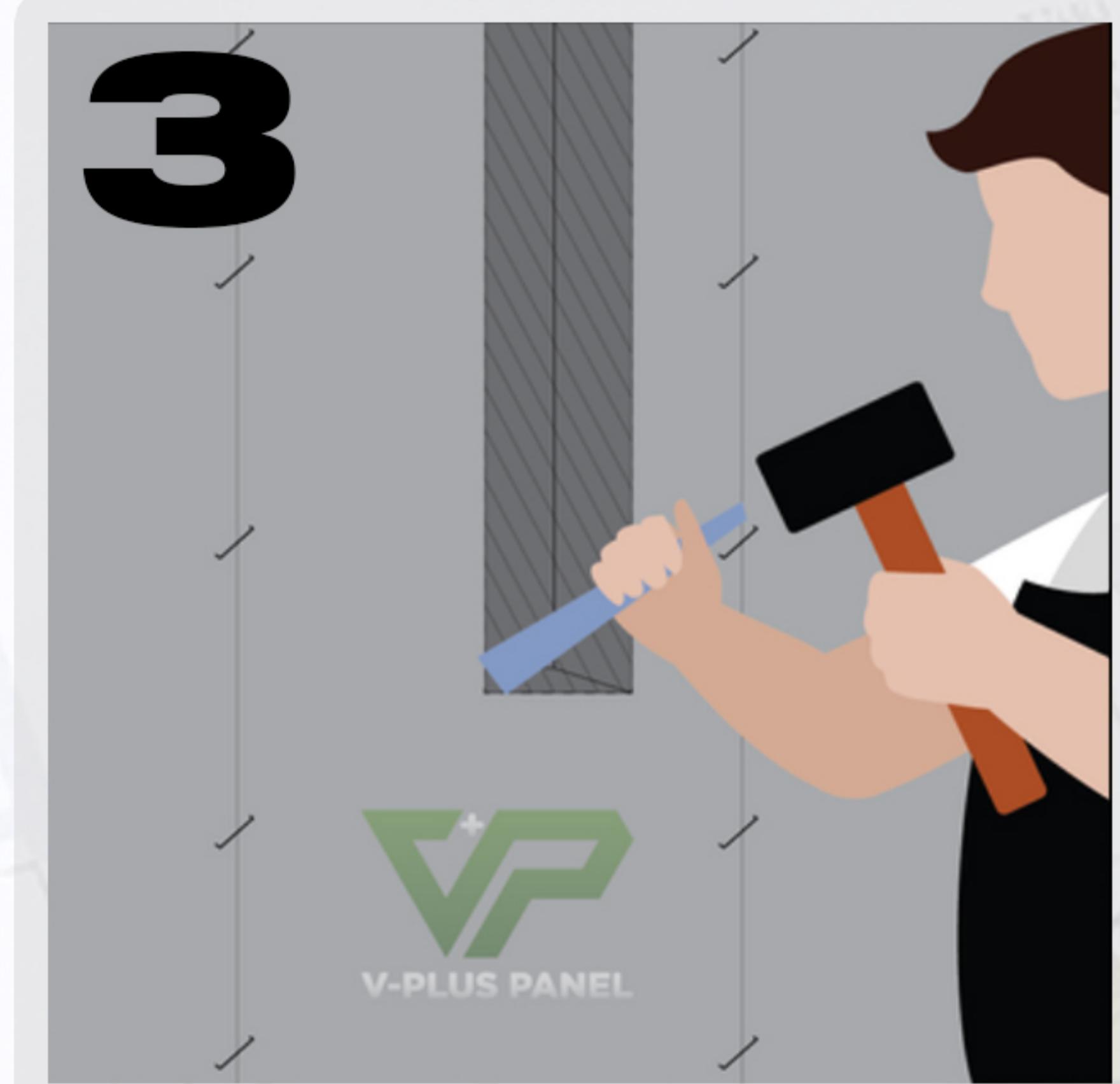
Scan code for video link



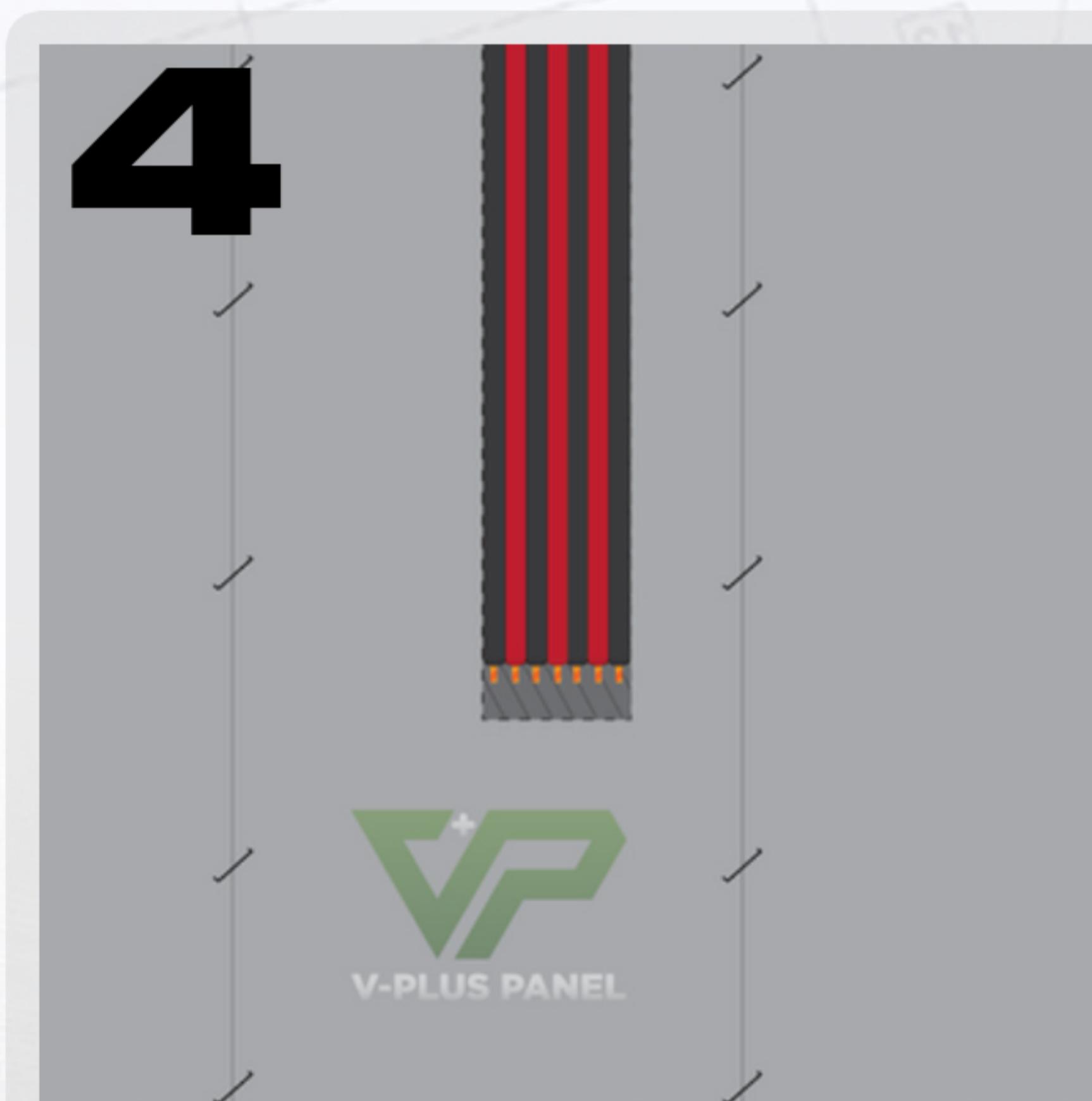
Mark the spot and measure the area need to be cutted.



Cut the area marked using grinder



Use the chisel to clean all debris.



install electrical conduit into the wall cut.



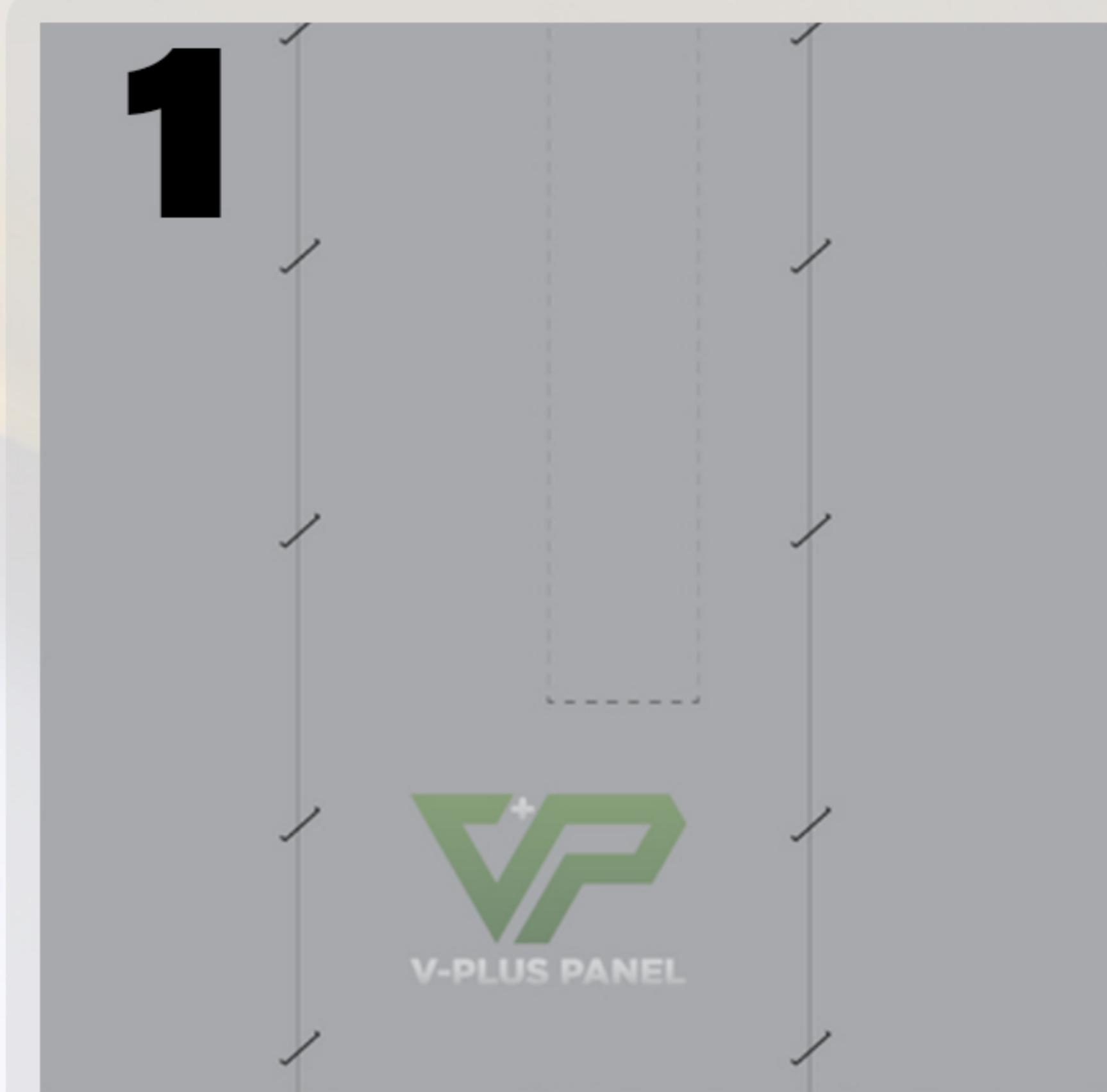
refill cutted area with mortar. ensure mortar entirely fill all gaps and fix same level with panel surface.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

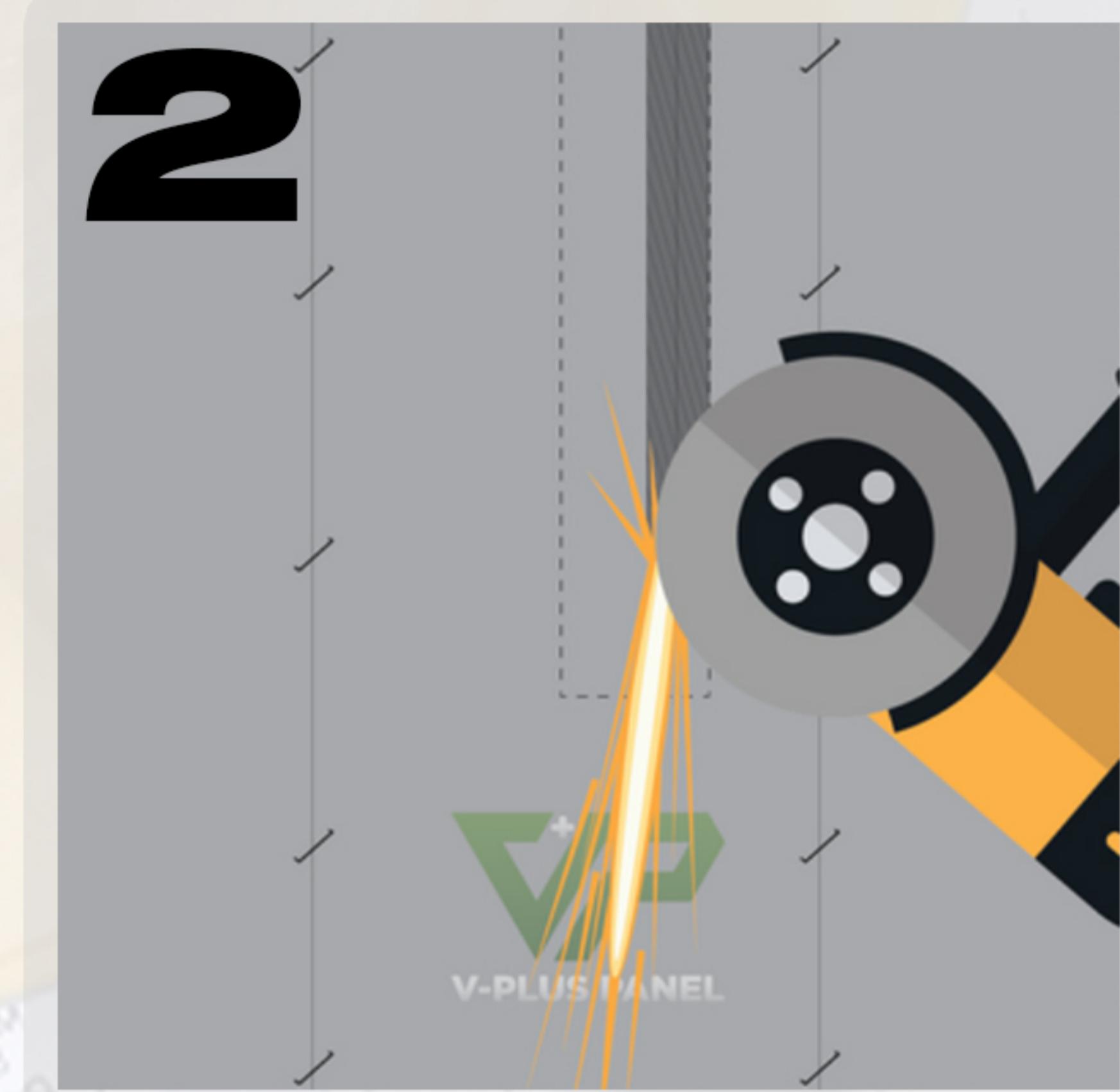
G) Plumbing Installation



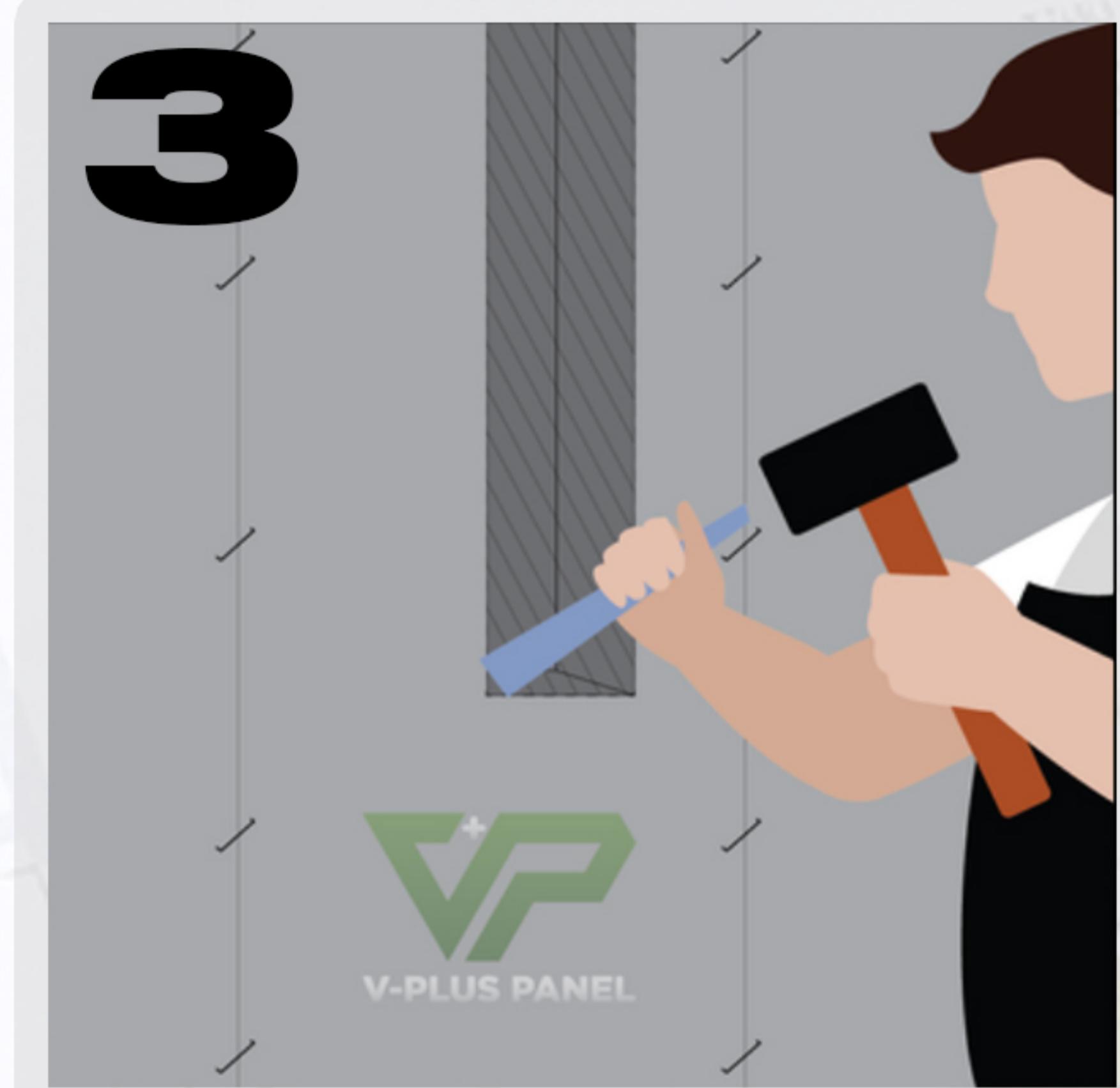
Scan code for video link



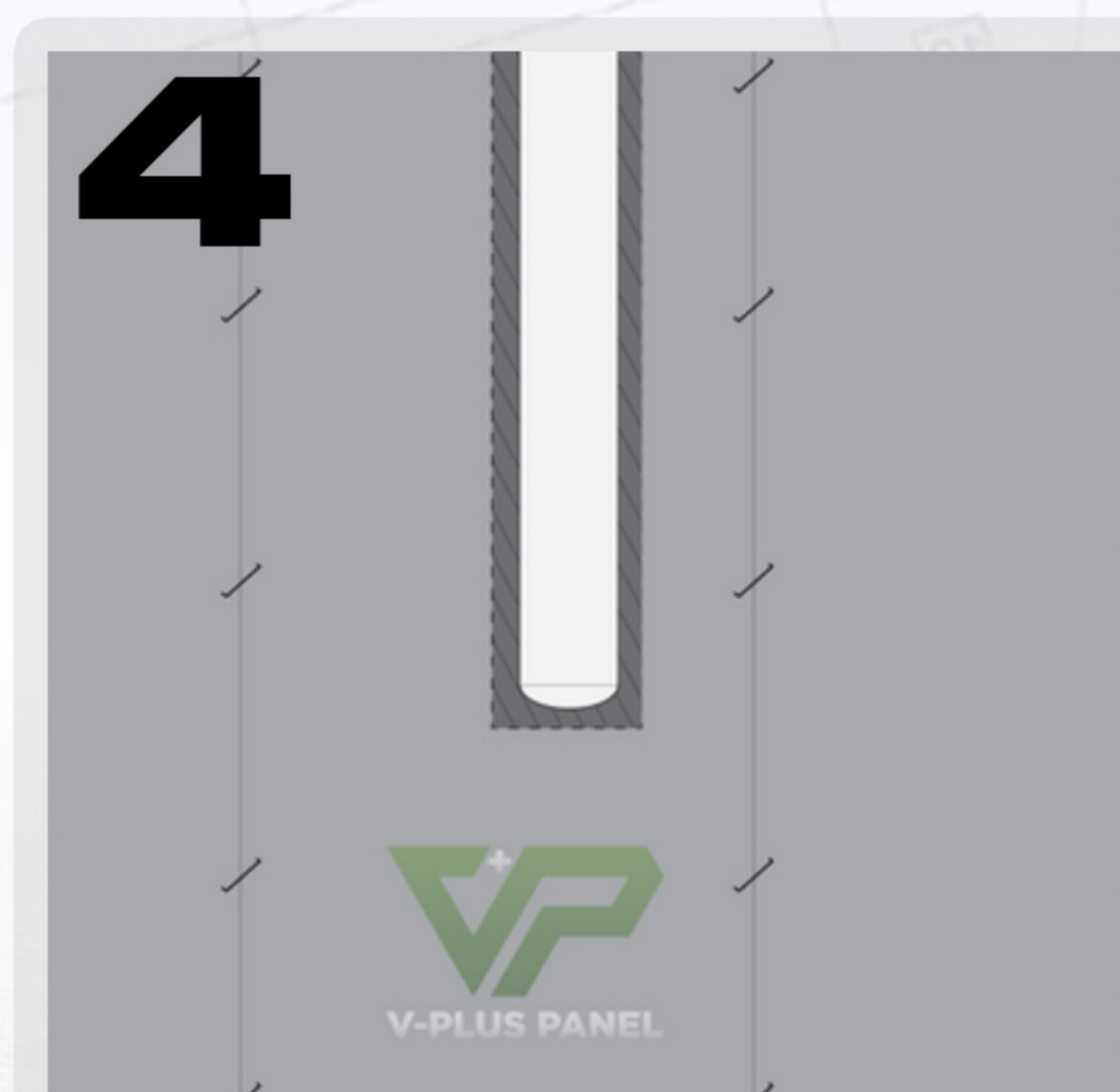
Mark the spot and measure the area need to be cutted.



Cut the area marked using grinder



Use the chisel to clean all debris.



install pipe into the wall cut.



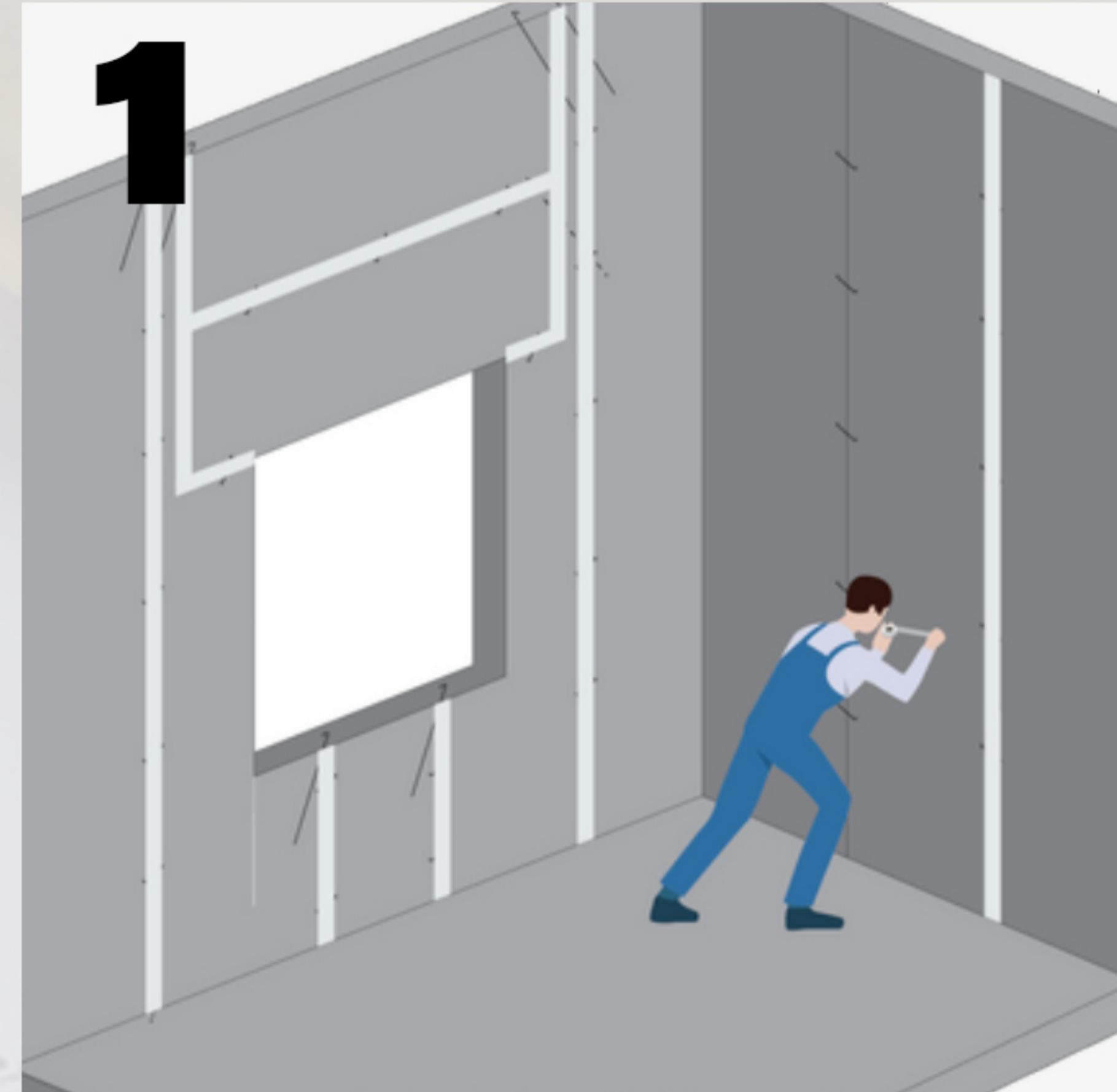
refill cutted area with mortar. ensure mortar entirely fill all gaps and fix same level with panel surface.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL



Scan code for video link

H) Application of Fibre Mesh & Skim Coat



1
Apply fiber glass netting at every jointing panel to panel. fibre glass is self-adhesive can be applied directly to jointing.

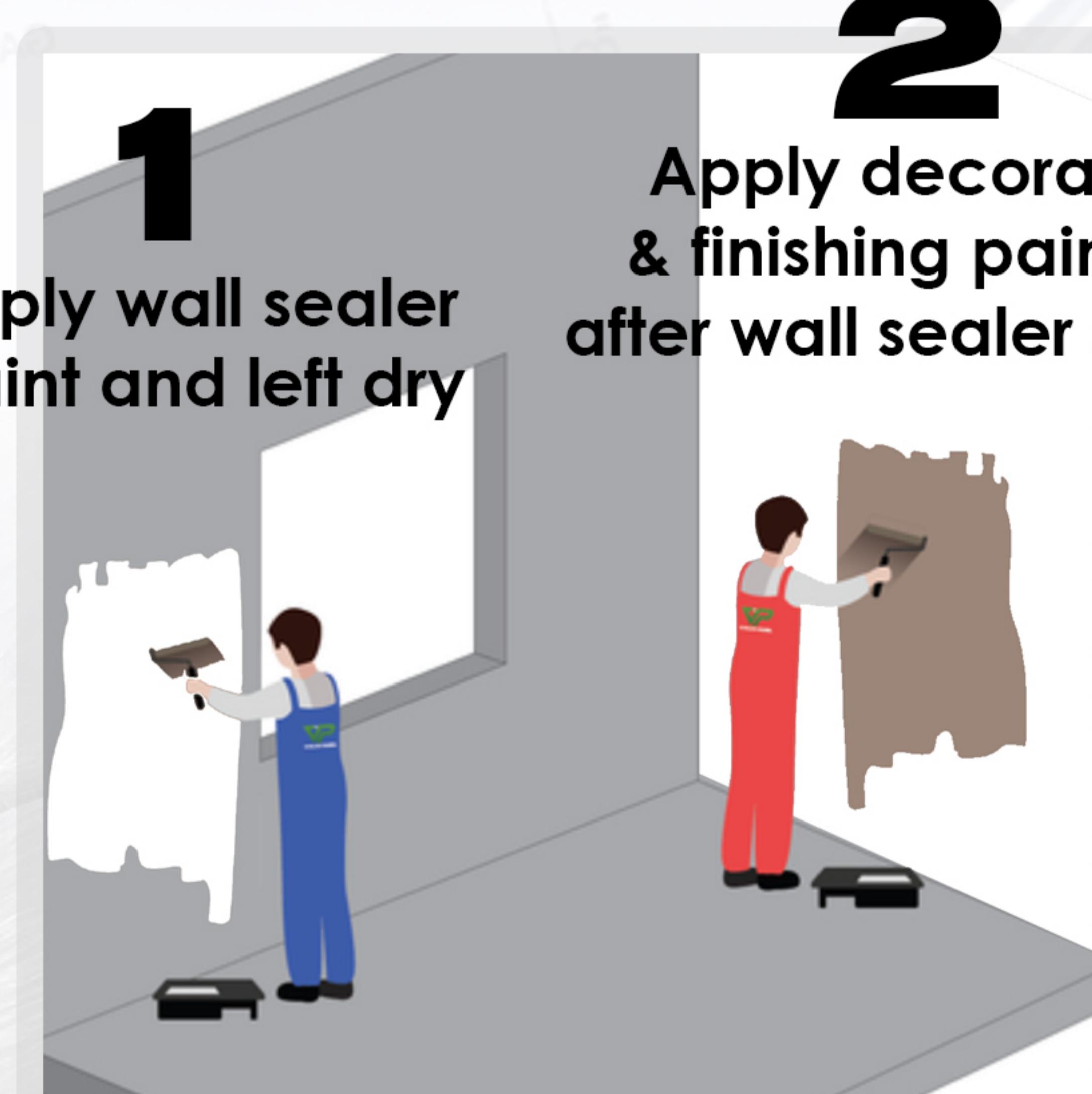


2
Render all VPLUS panel surface with Skim coat. Required coating thickness is only 3mm - 6mm.



3
It is optional to use 'Sponge Trowel' technique for better smooth & finishing wall surface.

I) Application of Wall Paint



1
Apply wall sealer paint and left dry

2

Apply decorative & finishing painting after wall sealer dried.

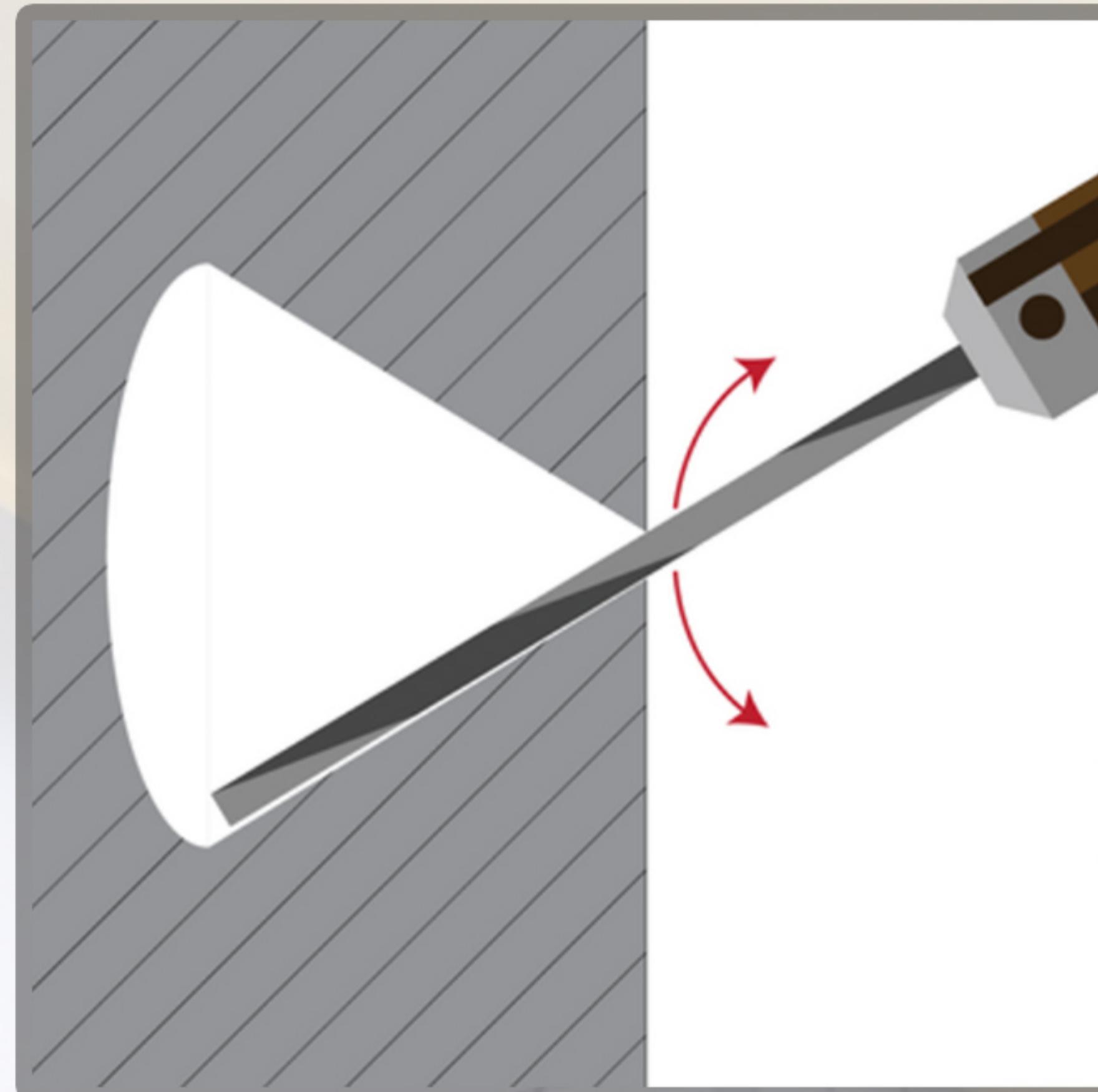


3

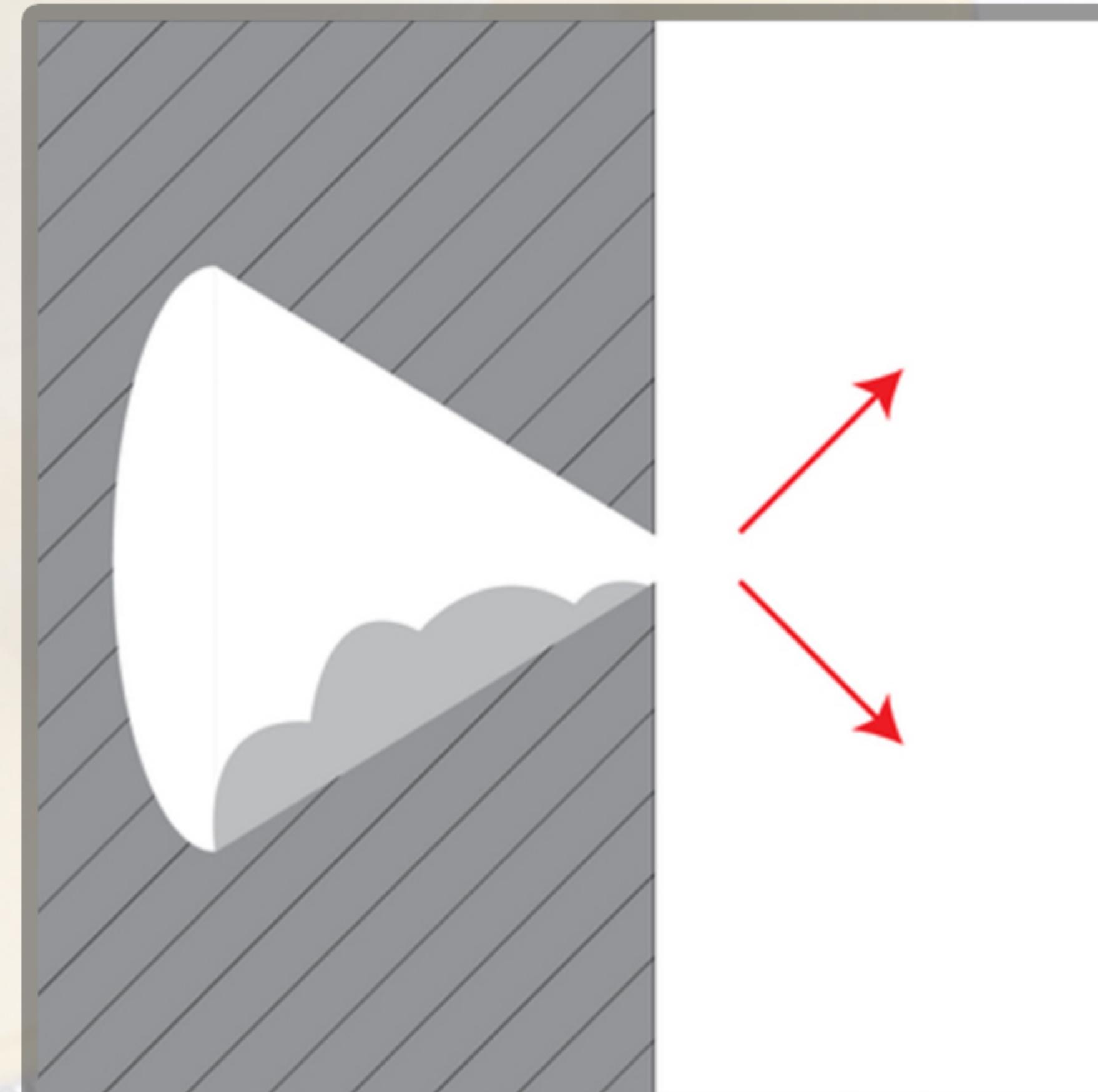
Ensure wall painting is evenly applied to wall & work is done.

METHOD OF STATEMENT V-PLUS FOR PANEL WALL

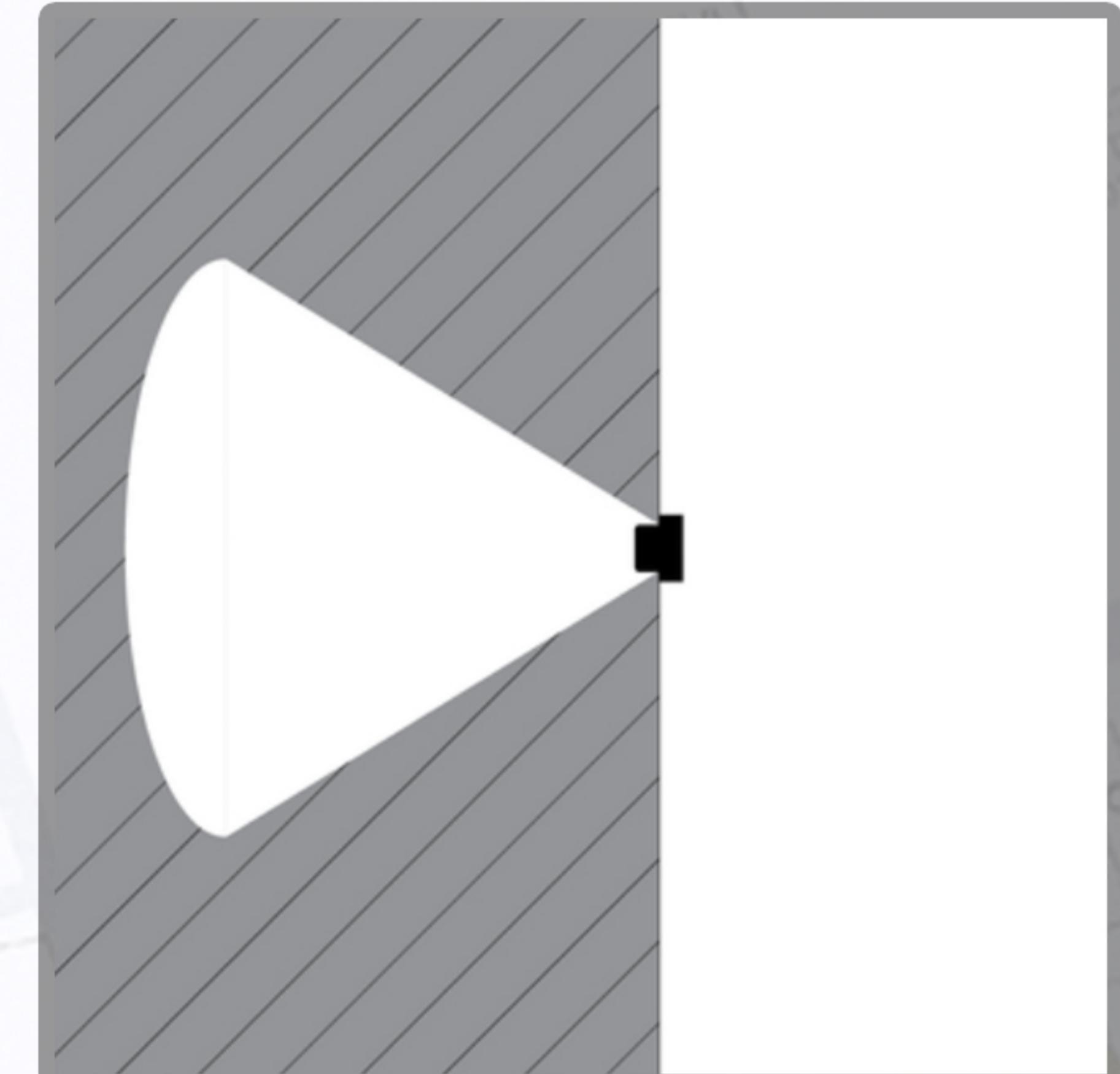
H) Bracket Mounting for Heavy Item



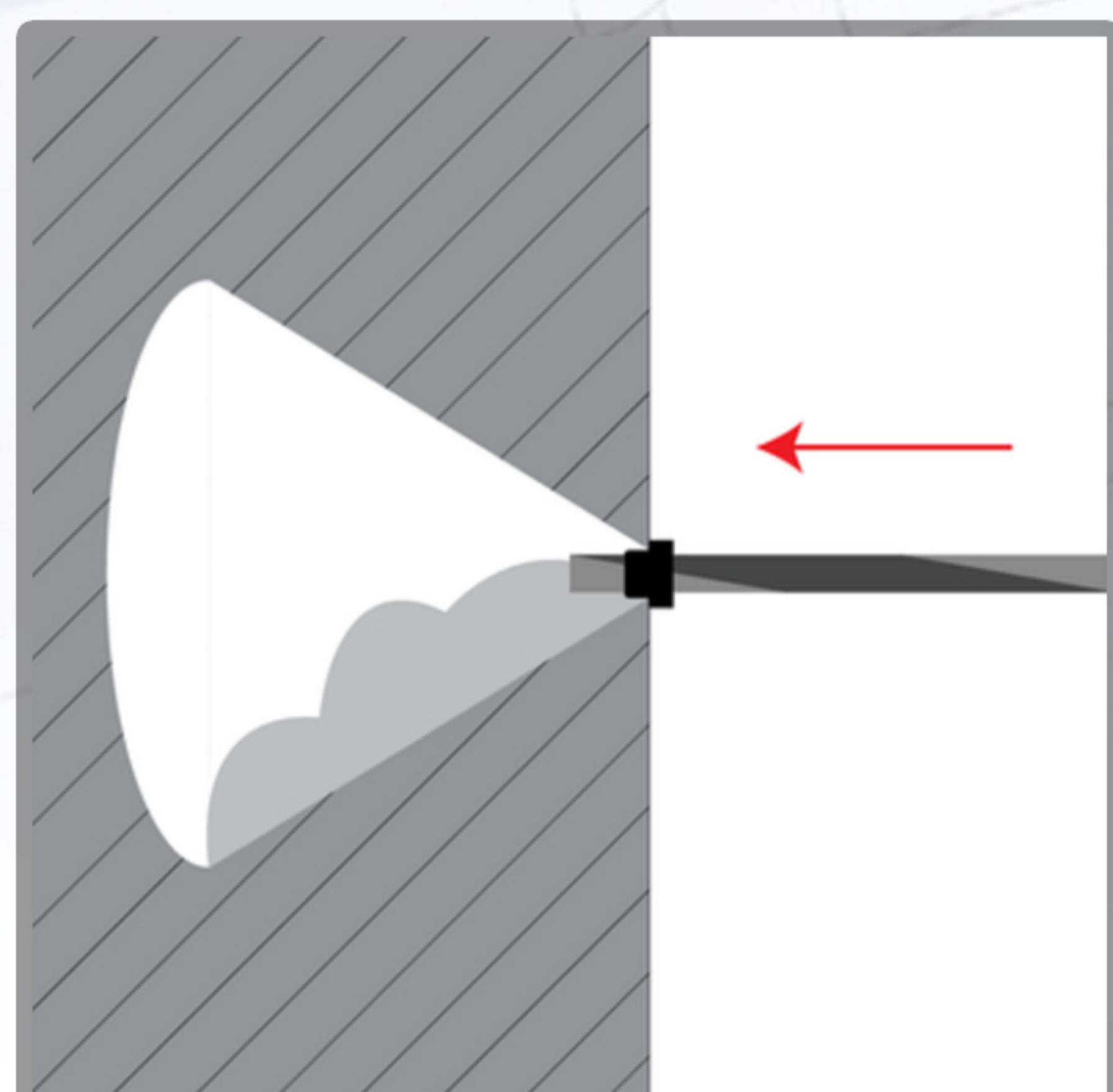
1. Drill Hole



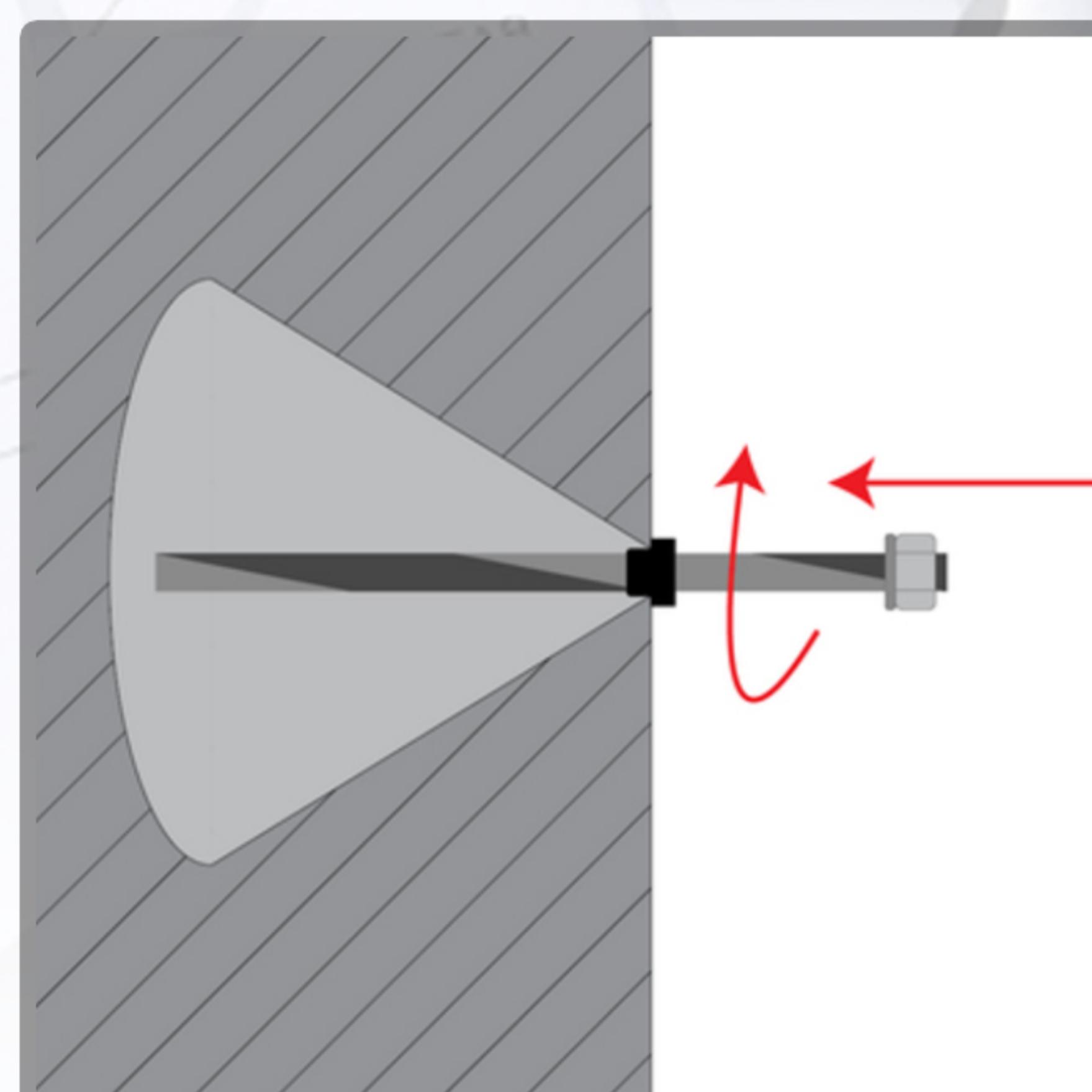
2. Remove dust



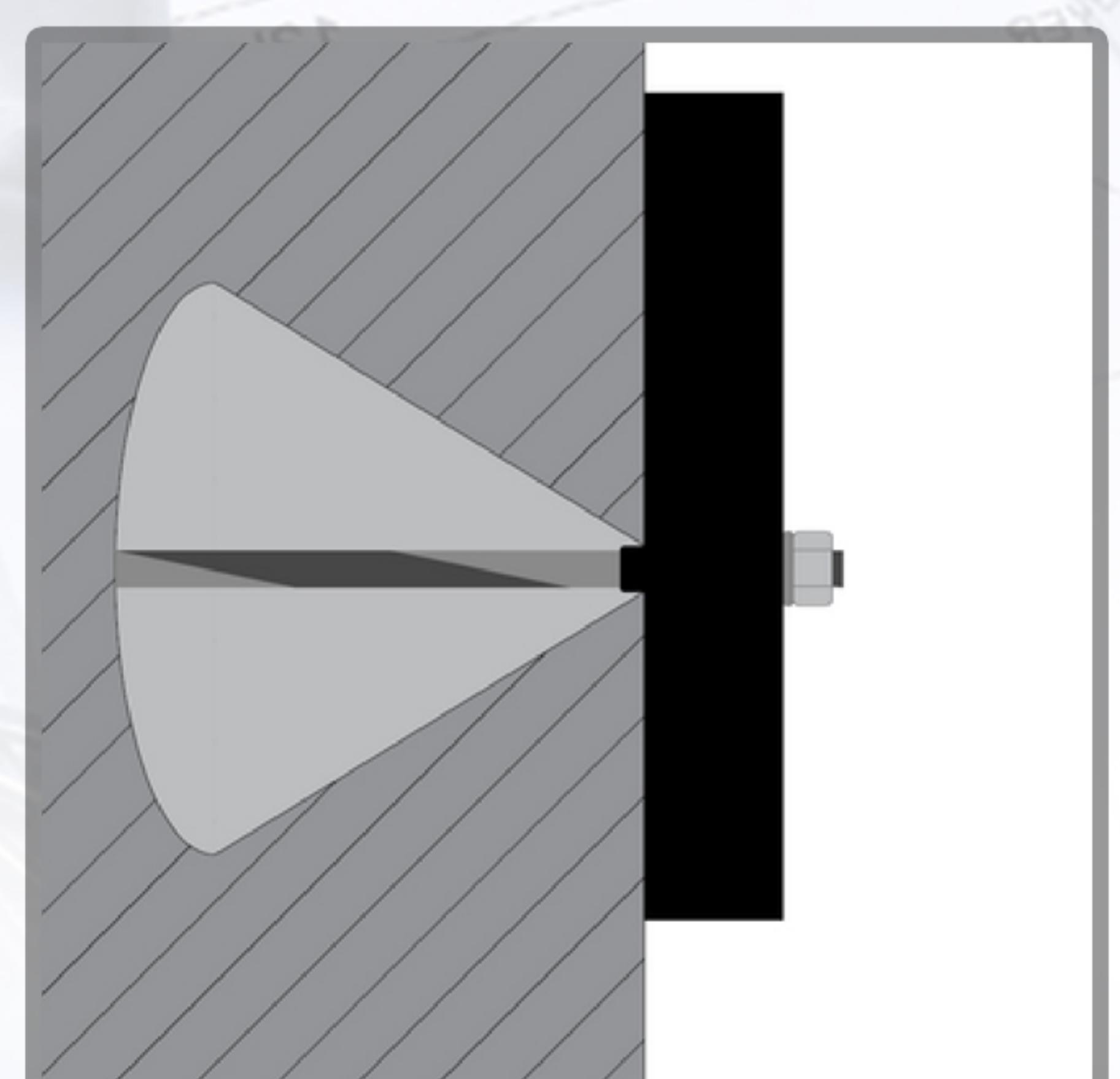
3. Insert Sleeve or
wall plug



4. Inject Epoxy substance



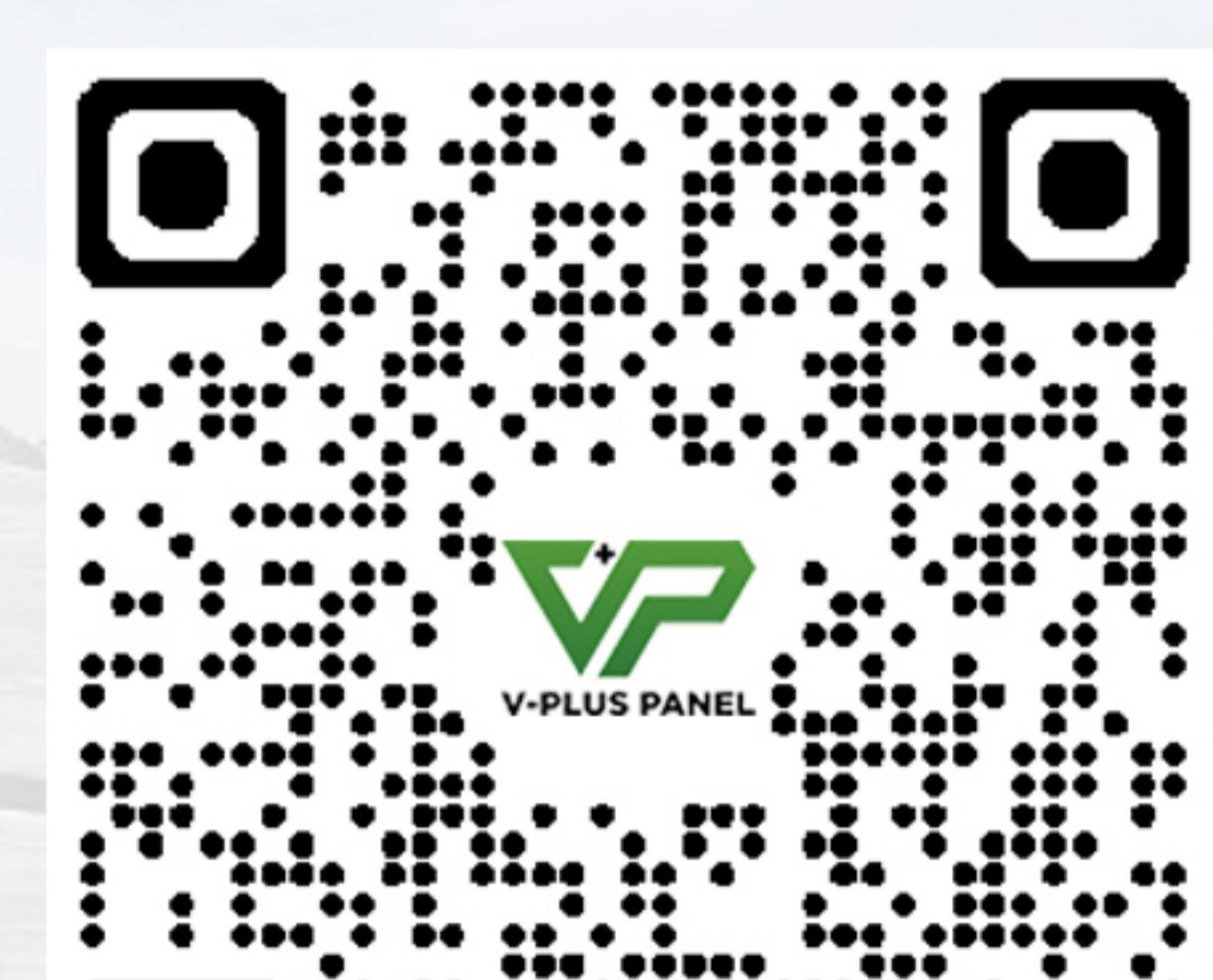
5. Insert Bolt



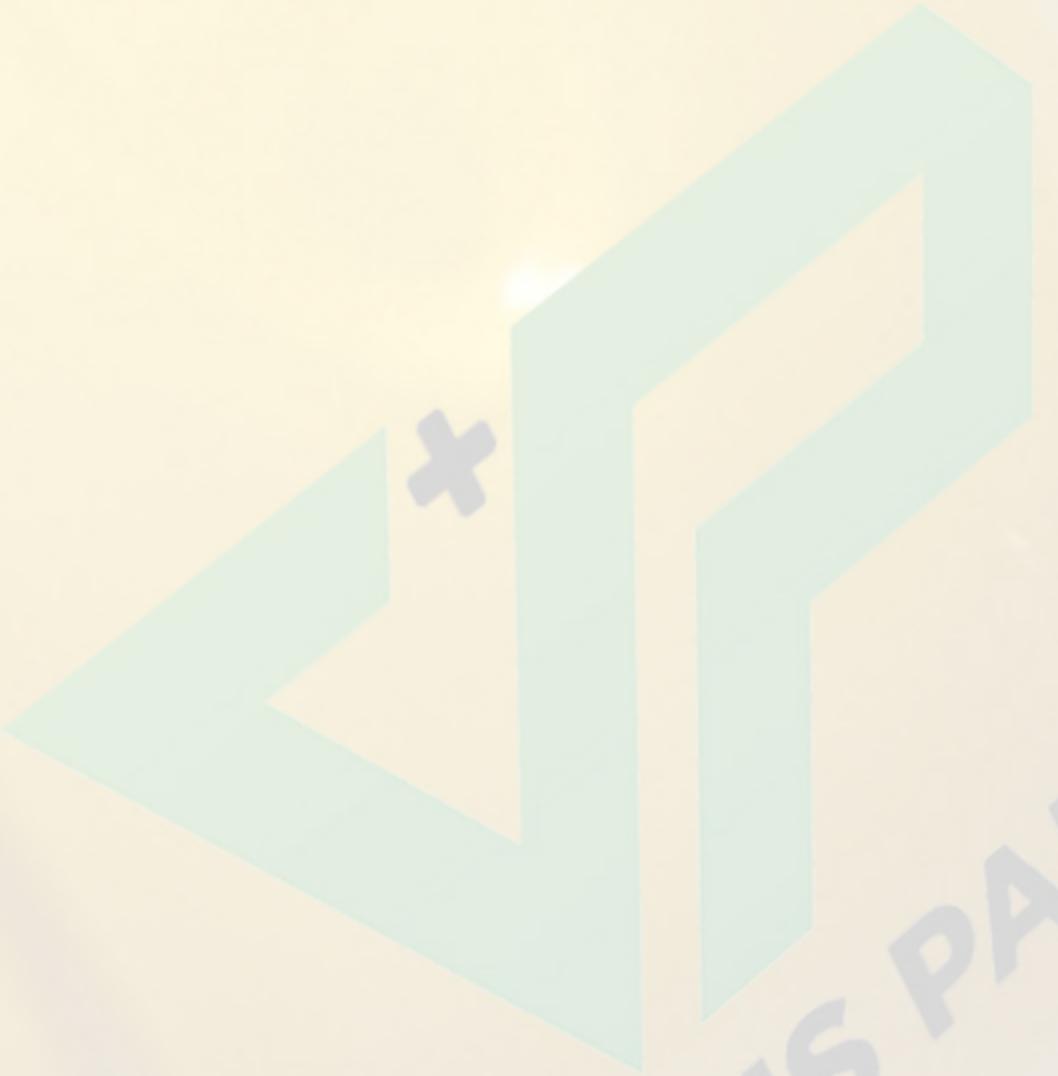
6. Fixing Bracket & Screw

Example:

*Sika Anchorfix,
Statheros EAC80 Epoxy*



Scan code for video link



V-PLUS PANEL

IBS VPLUS PANEL FENCING

INSTALLATION OF VPLUS PANEL FOR FENCING WALL

METHOD OF STATEMENT V-PLUS FOR PANEL FENCING



Scan code for video link

A) Site preparation

- a) The column/beam/common brick/shear wall should be accurately aligned, with good surface in order for V-PLUS panel to be joined properly.
- b) Beam surface must be levelled and clean from debris before set out the marking line.

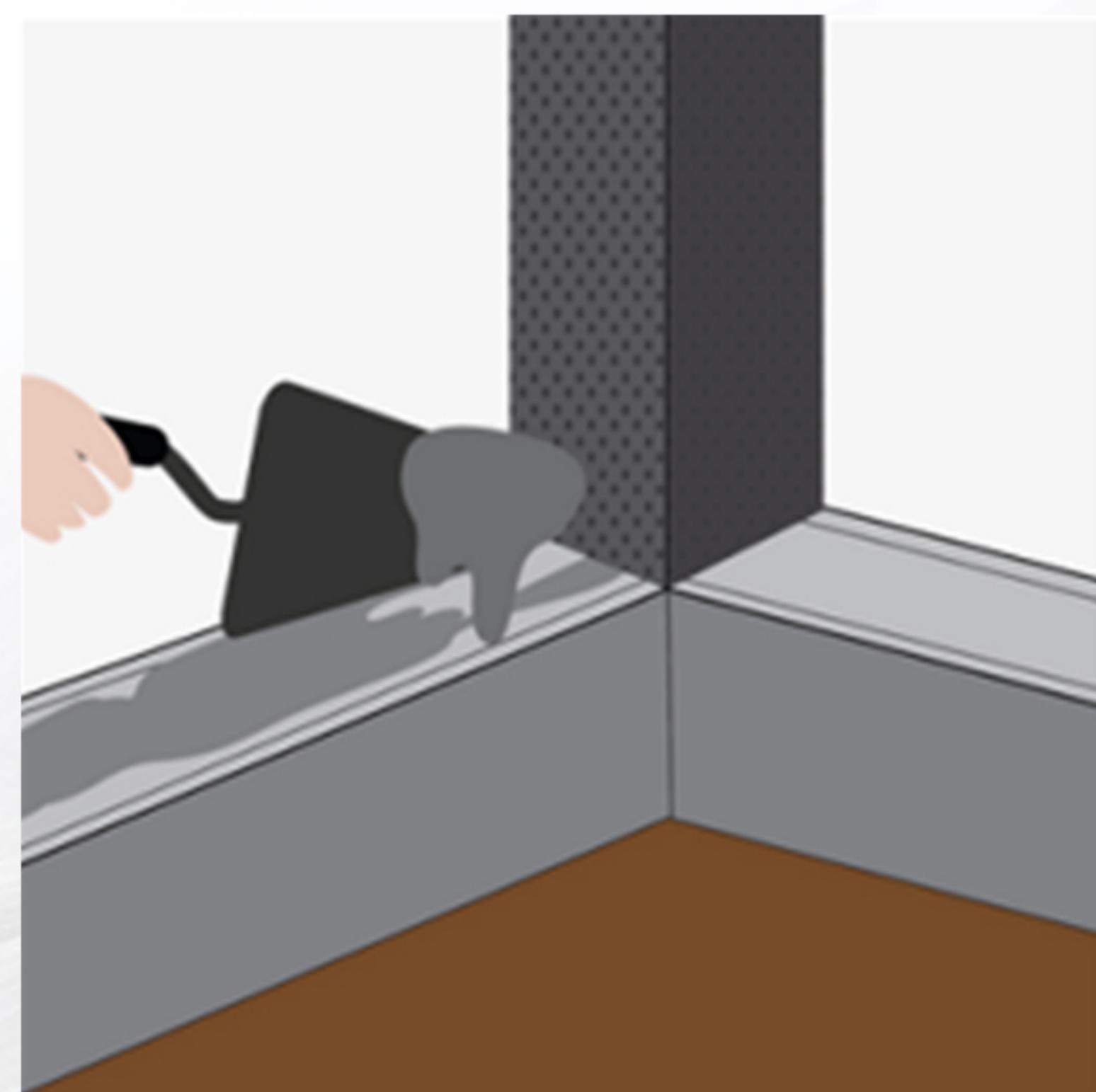
B) Setting out & measurement



1 Set the concrete structures neatly, clear from any debris and marking.



2 Mix the cement adhesive with 4:1.25 ratio to the water using blender.



3 Apply cement adhesive on the beam before installing every V-PLUS Panel.



4 Paste the mixed cement adhesive on the side of V-PLUS Panel.

METHOD OF STATEMENT

V-PLUS FOR PANEL FENCING

C) VPLUS Panel installation types & arrangement

i) 2 common types of V-PLUS Panel installation for fencing:

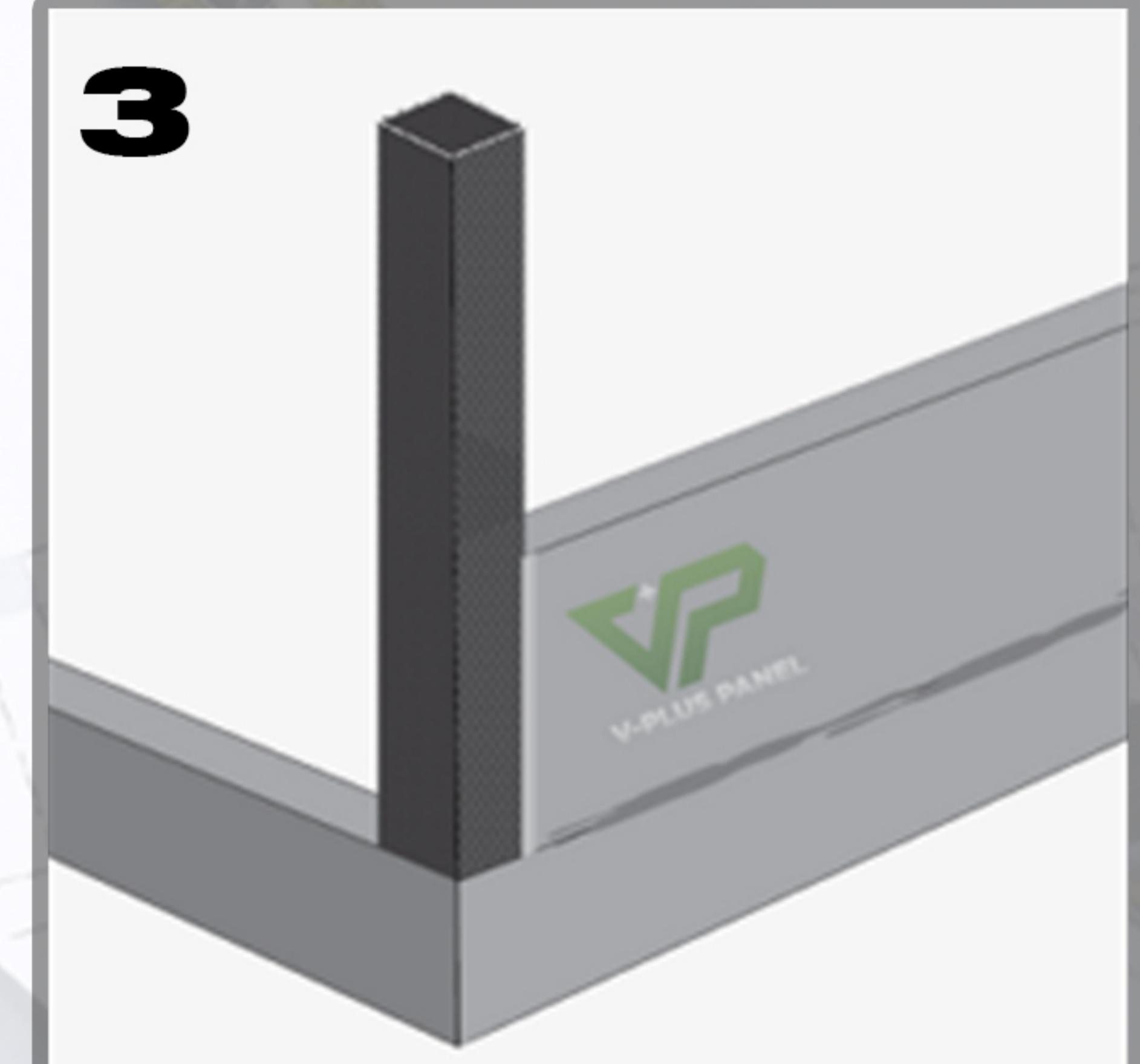
V-PLUS Panel to concrete column



Install V-PLUS Panel horizontally attach to column.

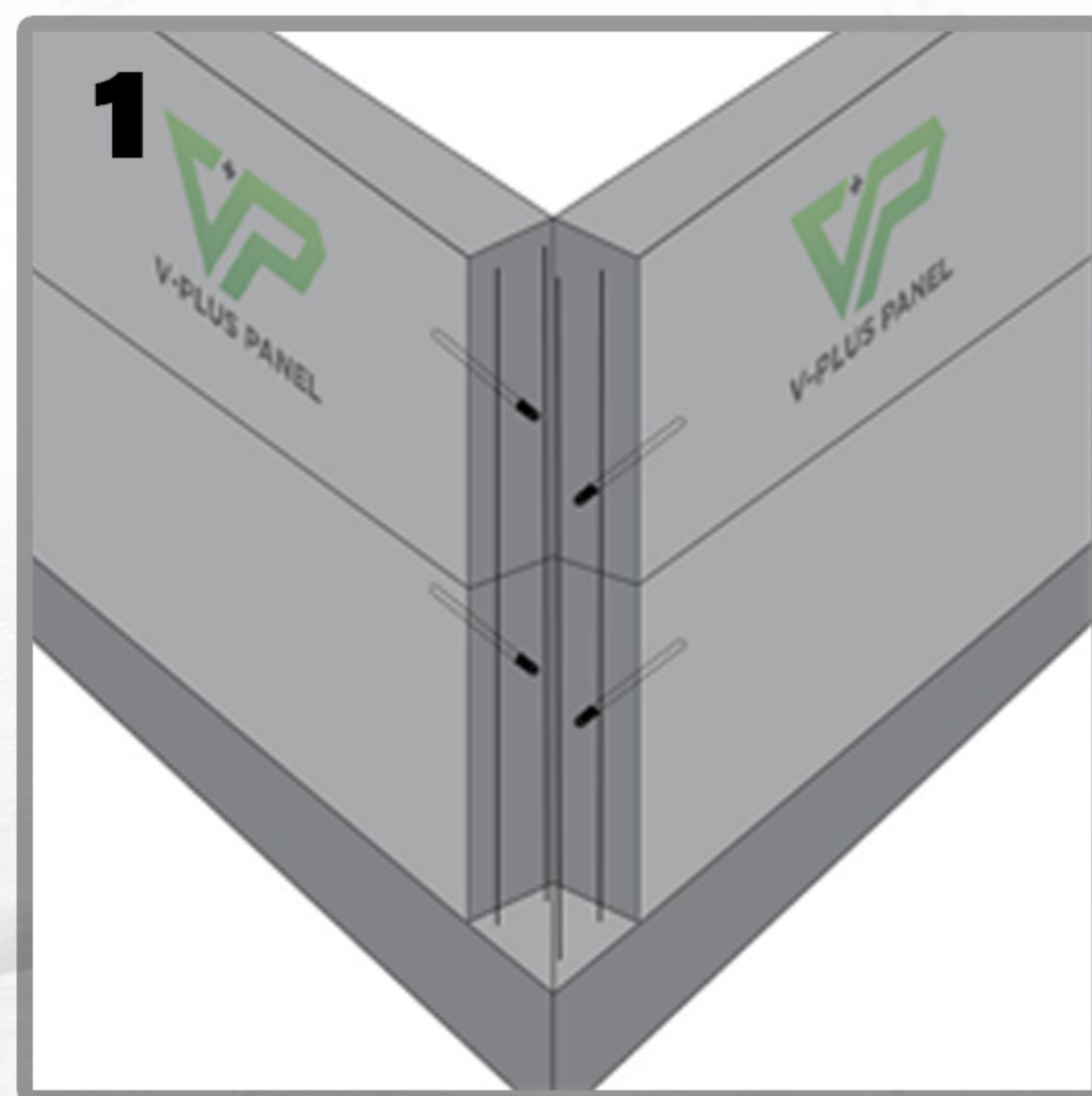


before column jointing, Install 6 inches Y10 steel rebar into the column (3 inches in & 3 inches out).



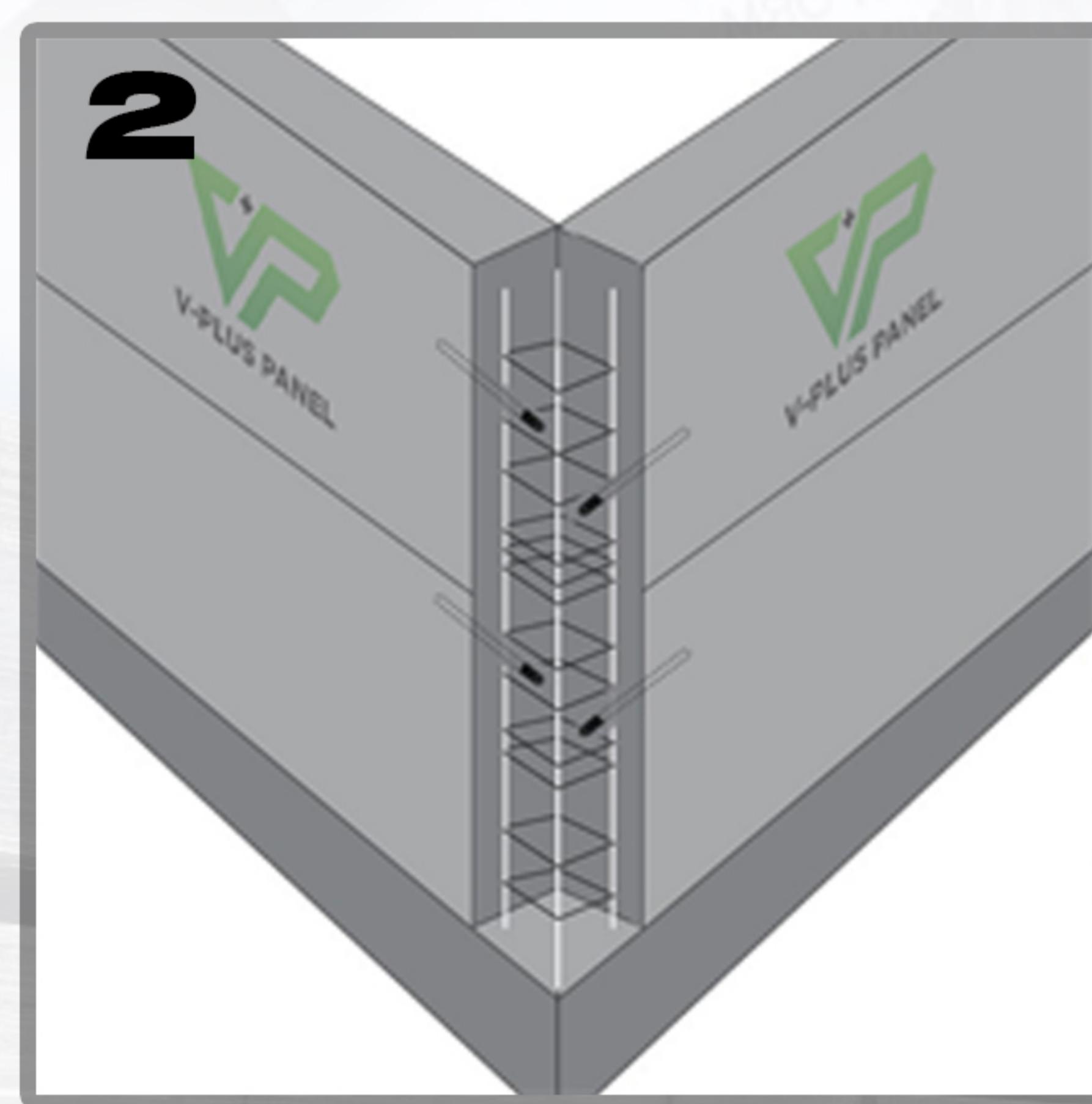
Ensure panel attachment aligned to the installed Y10 rebar.

V-PLUS Panel to concrete column (Shuttering)

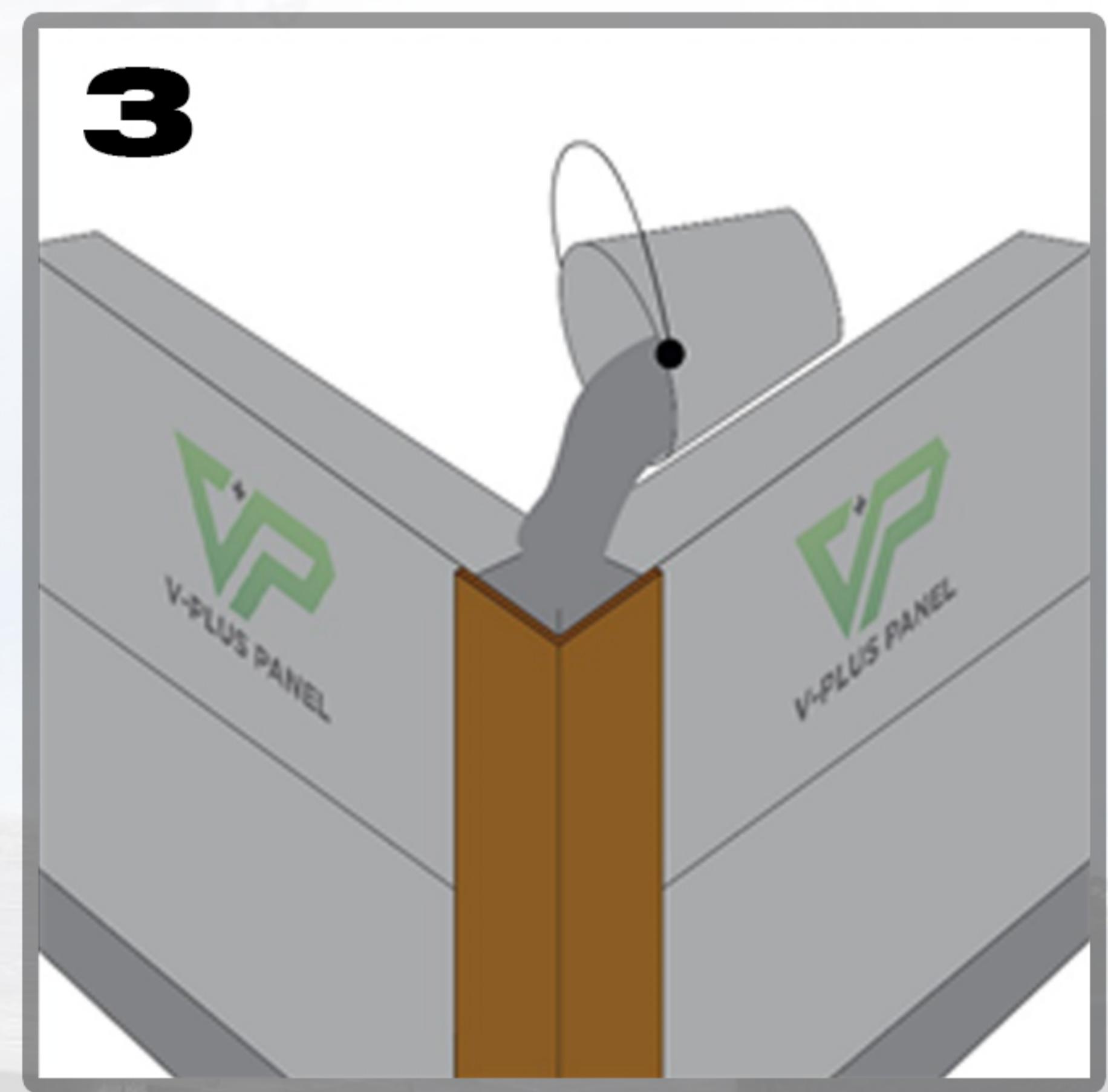


Placing V-PLUS panel horizontally to the beam, put join to edge-to-edge of the panel.

Install 10 inches Y10 steel into the column (5 inches in & 5 inches out)



Column steel rebar and links steel bar installation.



Mixing & pouring concrete into column shuttering formwork

METHOD OF STATEMENT V-PLUS FOR PANEL FENCING

C) VPLUS Panel installation types & arrangement

ii) VPLUS panel arrangement for fencing

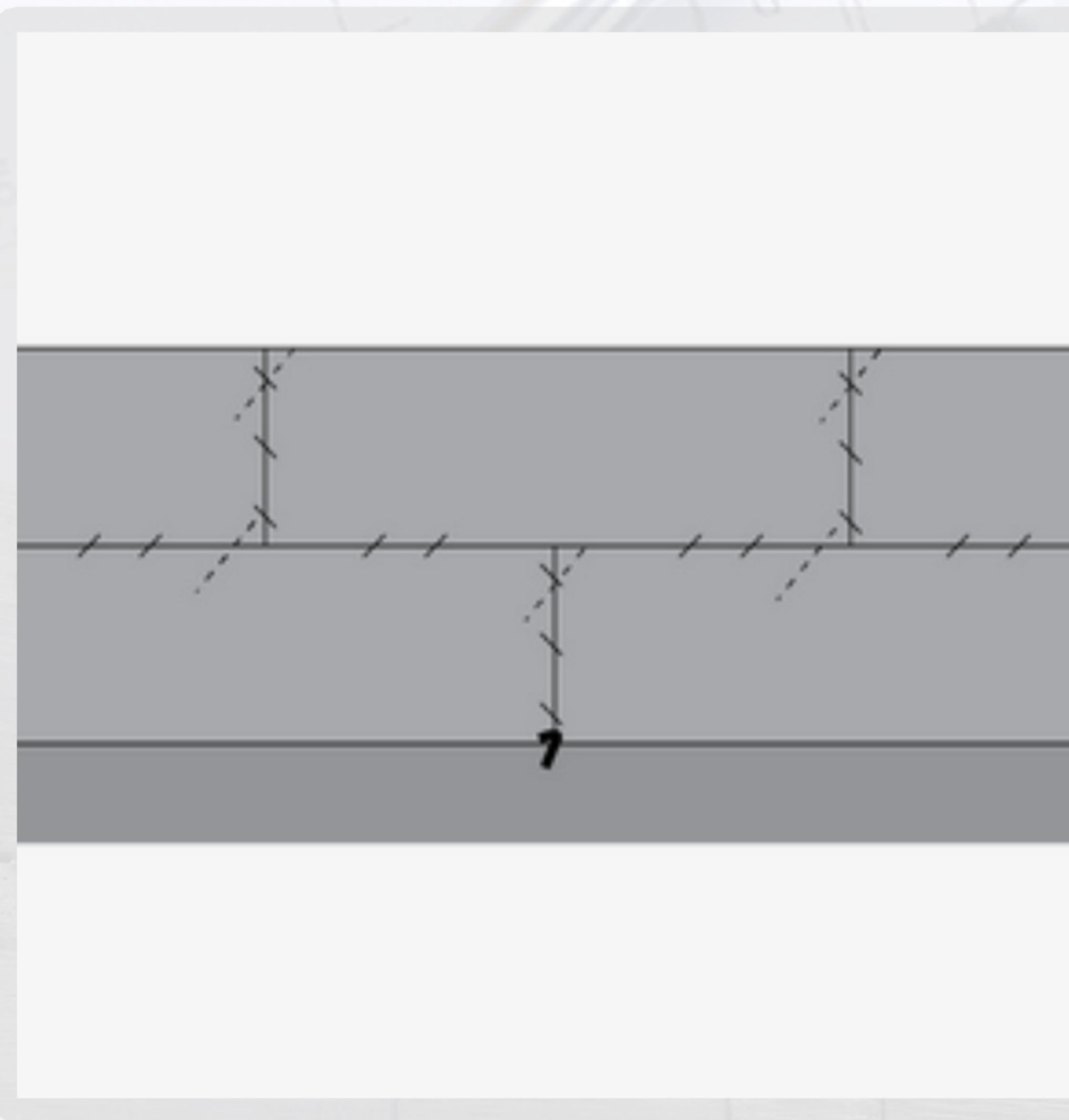
1



Install V-PLUS Panel horizontally
attach to column.



For upper layer, install VPLUS according
to 'running bond' pattern for better
stability and aesthetic.



Advisable upper first layer to be cut
5 feet and then 10 feet alternately.

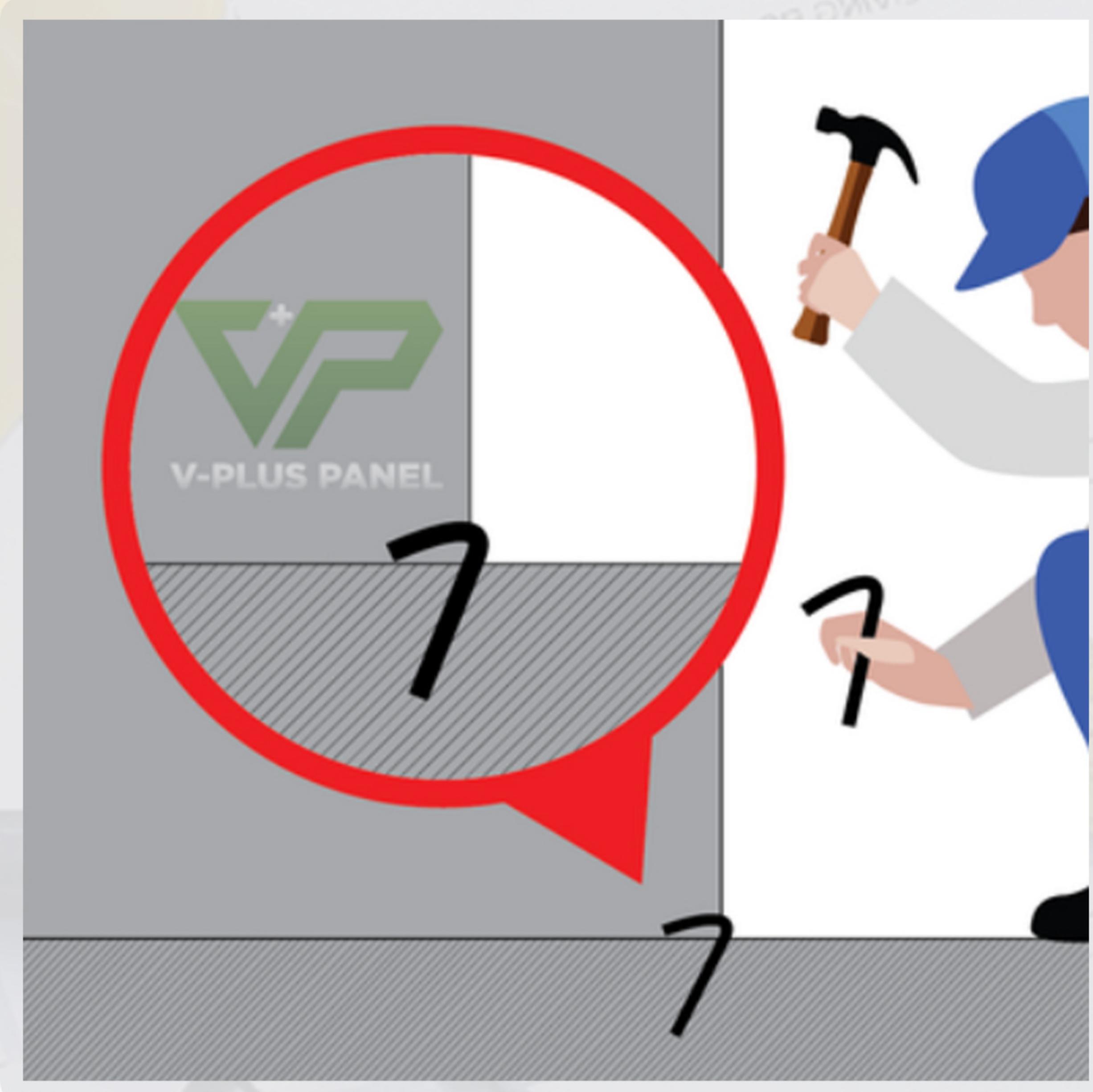
METHOD OF STATEMENT V-PLUS FOR PANEL FENCING

D) VPLUS Panel Locking System

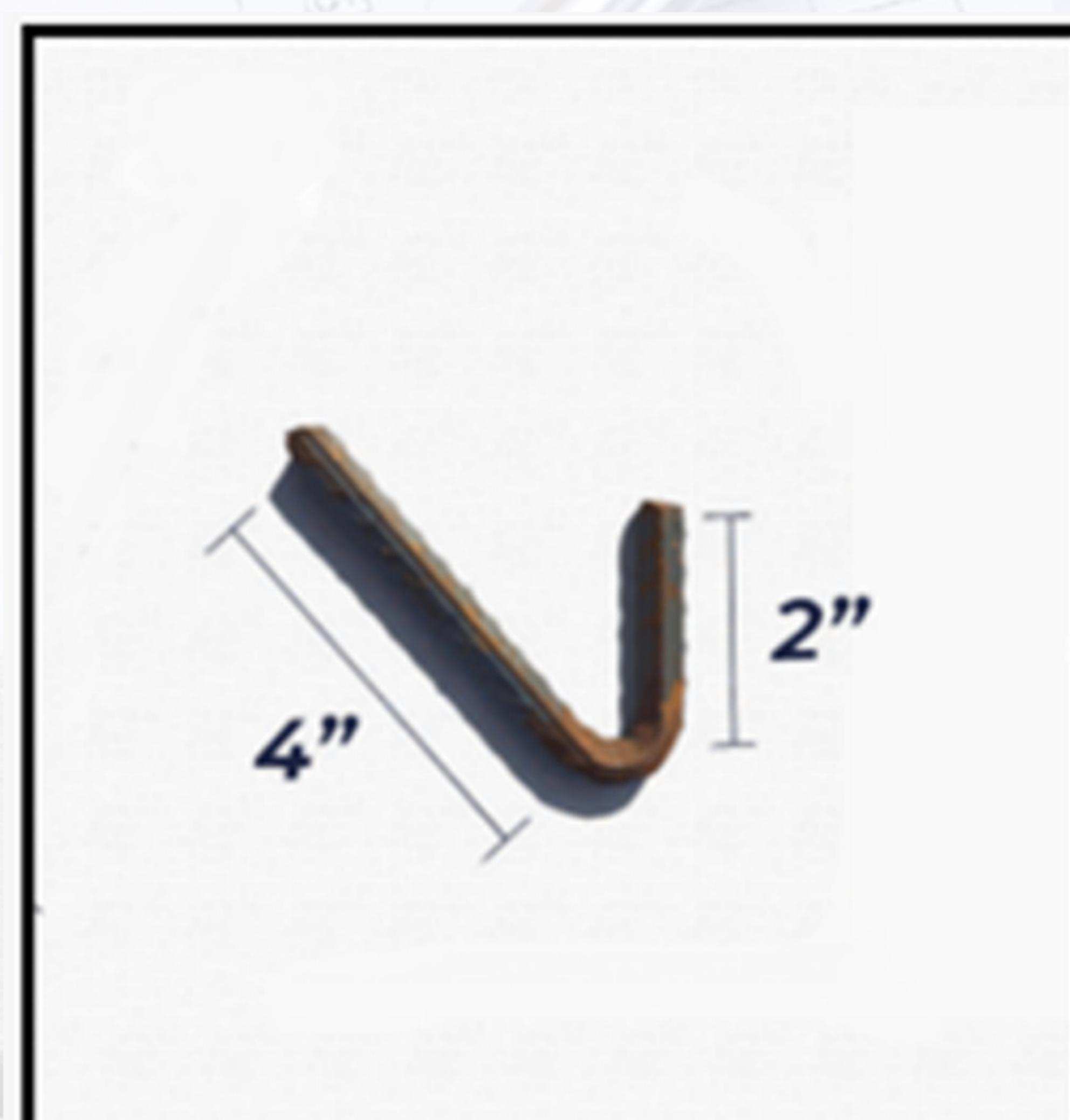
i) VPLUS panel - bottom locking



Drill the hole into the beam concrete for bottom locking slot at the edge of the Panel.



Lock the bottom of every panel installed using '7 shaped' Y10 bar with length 6-7 inches.



Y10 Steel

With '7' shaped & length
6 - 7 inches

METHOD OF STATEMENT V-PLUS FOR PANEL FENCING

D) VPLUS Panel Locking System

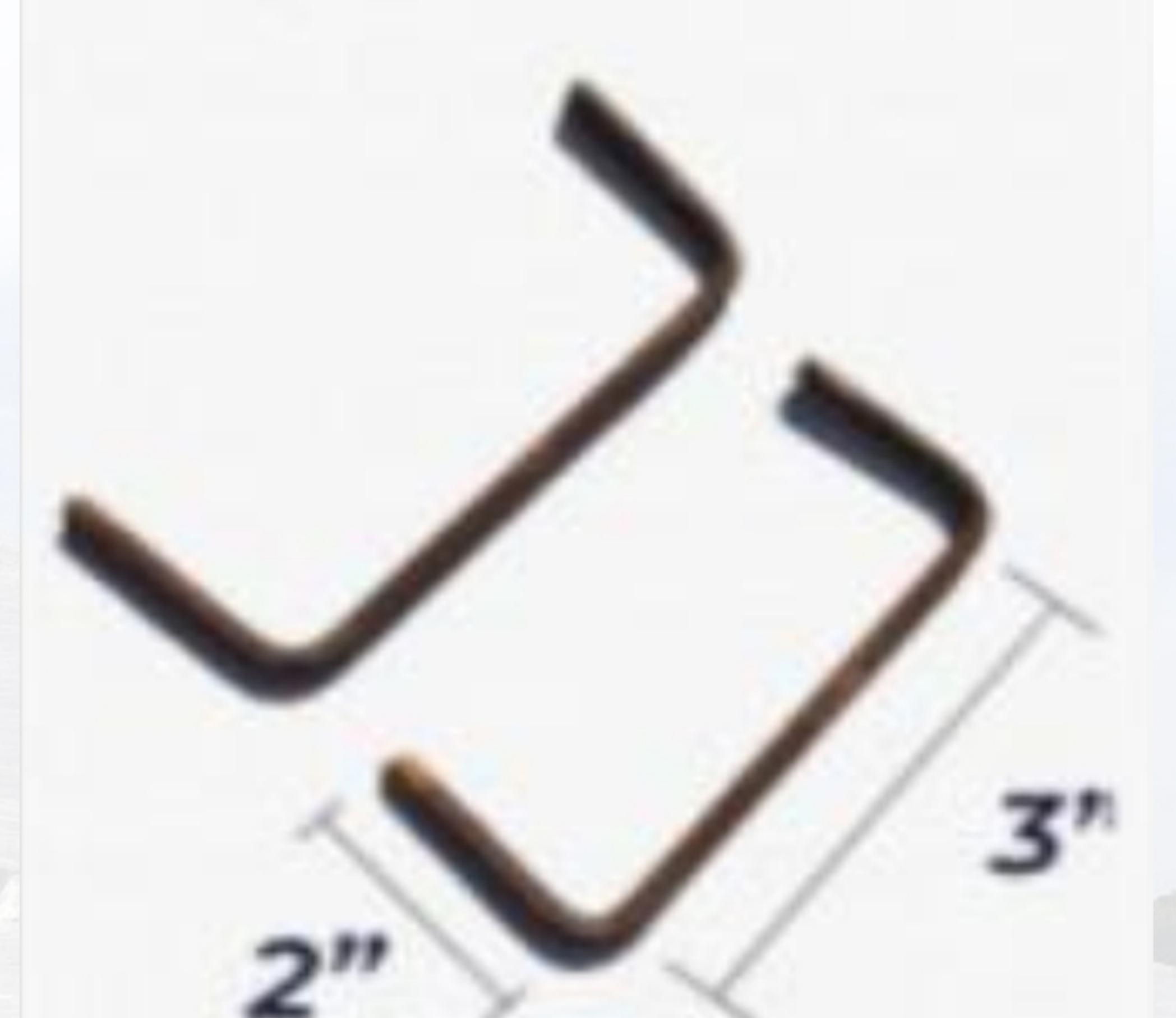
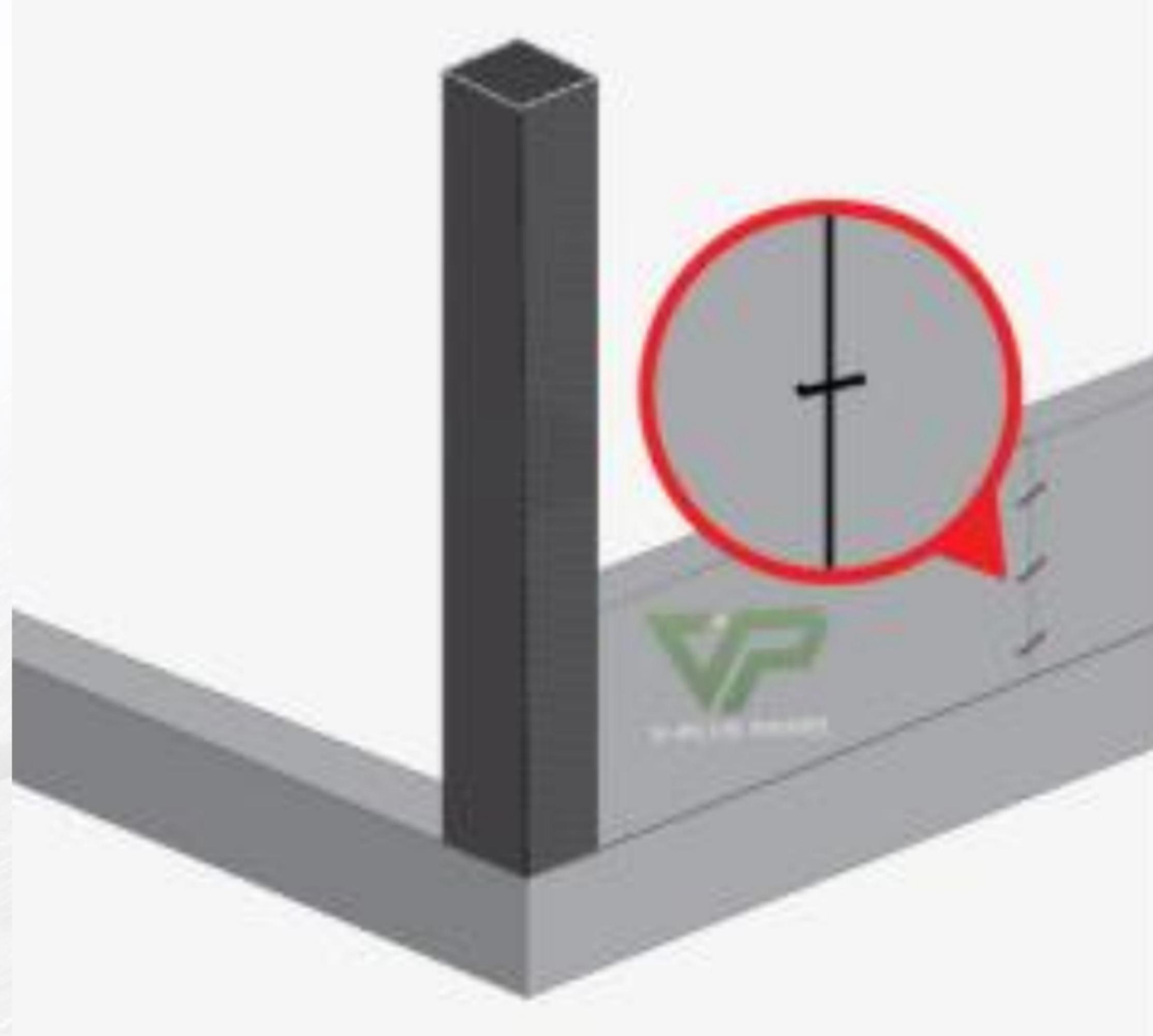
ii) VPLUS panel - top locking



Lock every panel at the top using Y10 rebar with 10 inches lenght

Y10 rebar

iii) VPLUS panel - surface locking



Lock every panel jointing using R6 steel bar with 'U' shape.
Minimum 5nos to be used, 3nos outside and 2nos inside OR otherwise.

R6 bar with 'U' shape

METHOD OF STATEMENT V-PLUS FOR PANEL FENCING

E) VPLUS Panel Skim Render

Application of fibre mesh & skim coat



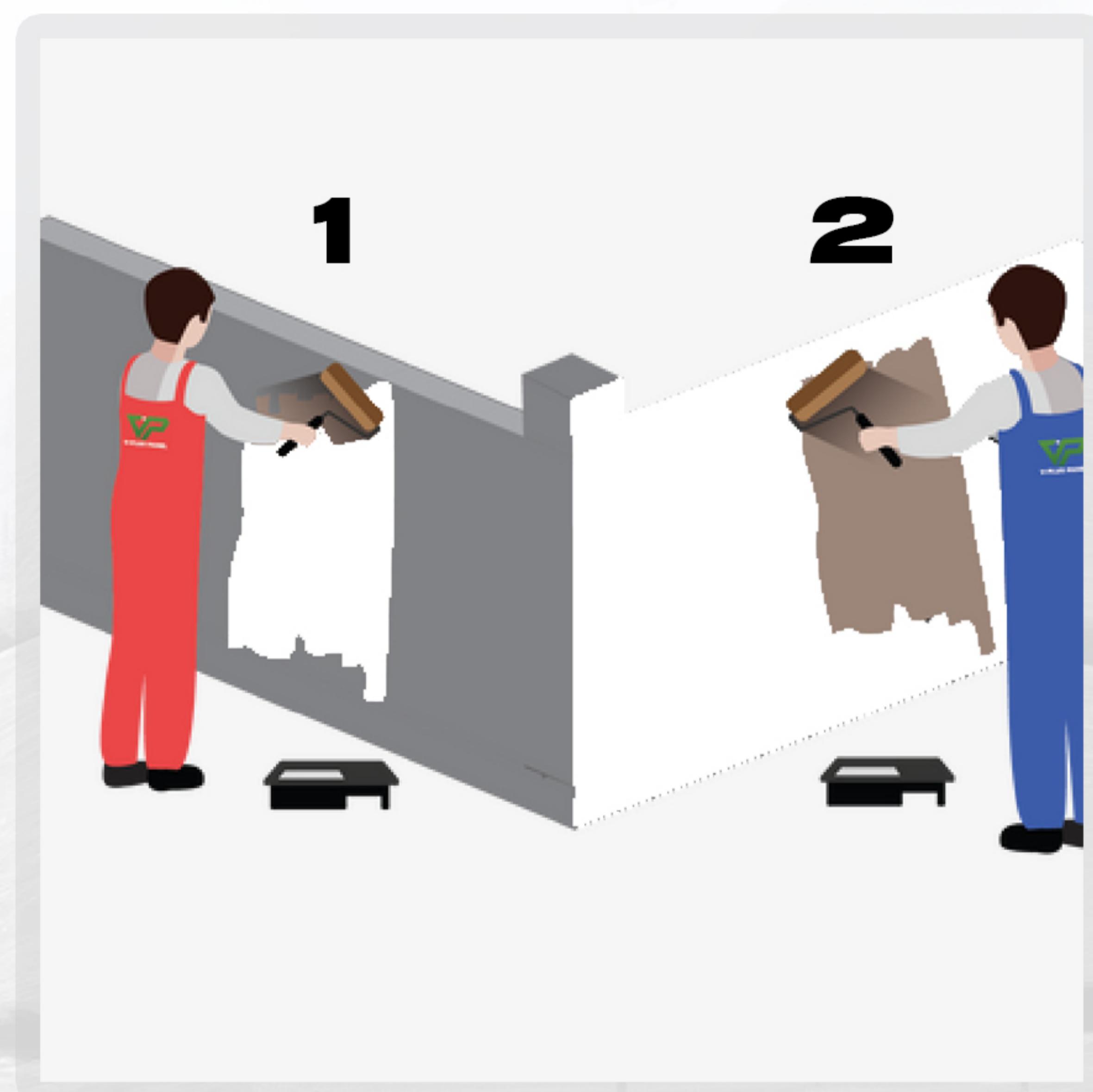
Install fibre Mesh at every jointing.



Apply skim coat to overall panel wall surface

F) VPLUS Panel Wall Finishing

Application of wall paint



- 1) Paint wall with wall sealer and left dry.
- 2) After sealer layer dried, finish the wall with color paint.



- 3) VPLUS Panel fencing work is done.